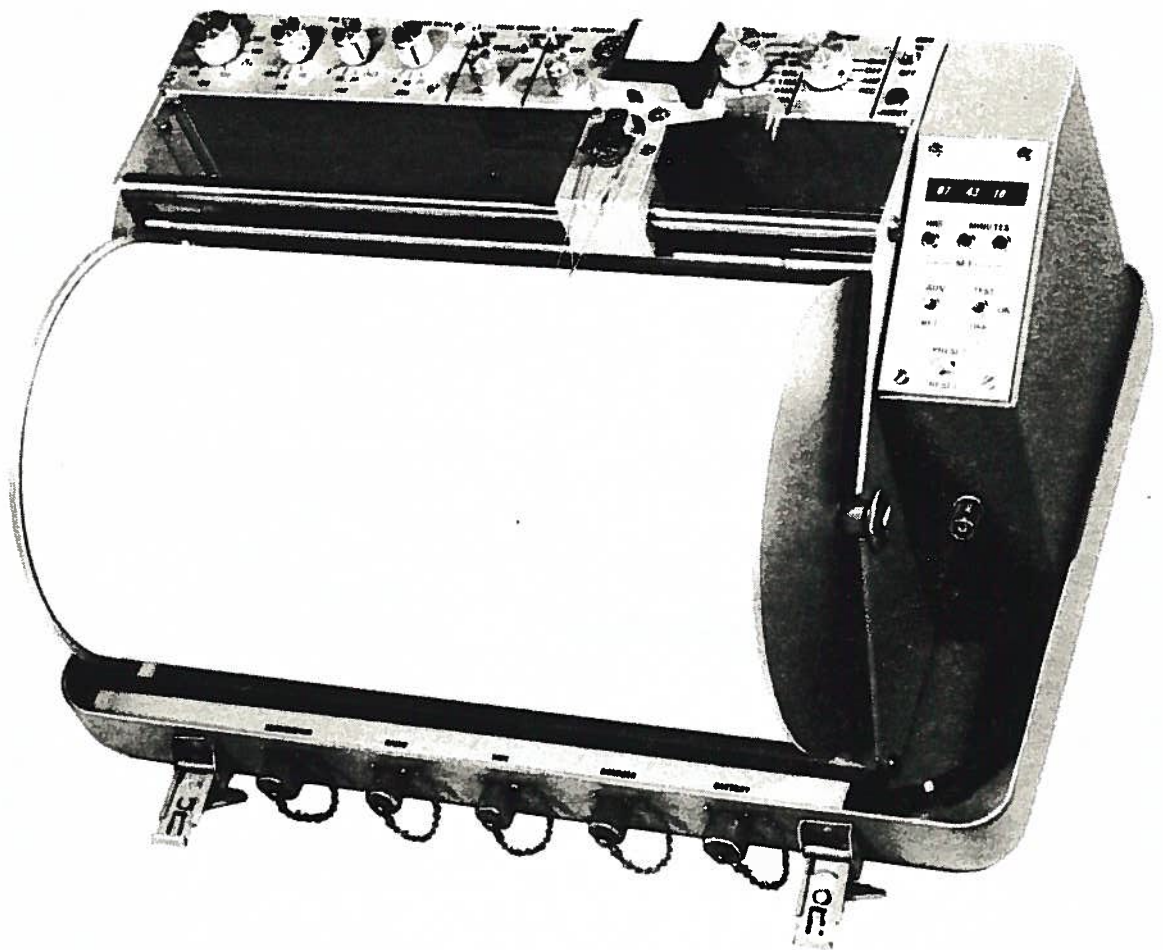


TECHNICAL MANUAL

MEQ-800

PORTABLE SEISMIC SYSTEM



Sprengnether Instruments, Inc.
4150 Laclede Avenue
St. Louis, Missouri 63108 U.S.A.

Phone: Area Code (314) 535-1682
Cable: SPRENCO



Sprengnether Instruments, Inc.
A Subsidiary of Dyneer Corporation
4150 Laclede Avenue
St. Louis, MO 63108
314/535-1682
TLX 44-2399

WARRANTY: _____

Sprengnether equipment is warranted to the original purchaser only, to be free of defects in material and workmanship at the time of shipment and for a period of one year from that date. This warranty applies to equipment purchased from Sprengnether which has been properly installed and operated, but not to equipment which has been subject to neglect, accident, improper installation, misuse, misapplication, abuse or alteration.

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It is the responsibility of the purchaser: to give prompt notice of any claim; to request a return authorization before returning any equipment to Sprengnether; and, to return the goods within the warranty period.

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This warranty is expressly in lieu of all other warranties, express, implied, or statutory including any implied warranty of merchantability or fitness for a particular purpose. There shall be no other warranties unless they are set forth in writing and signed by a corporate officer of Sprengnether.

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SECTION I

INTRODUCTION

1.0 SCOPE OF MANUAL

This manual provides the user with the information required to install, operate, and maintain the MEQ-800 Portable Seismic System under normal conditions. Should contingencies arise which require further information, the manufacturer or his representative should be contacted.

1.1 SCOPE OF EQUIPMENT

The MEQ-800 is a self contained, portable, wide range seismic recording system. The system is primarily designed for site locations of very low (micro-earthquake) to moderately high levels of activity. It can also be used to monitor and record strong disturbances through use of an optional external attenuator.

Time-referenced amplitude/frequency records are produced on smoked paper tracings or, optionally, ink on paper.

Time references (real time) are provided on records from a precision digital chronometer. An external radio input feature facilitates synchronization with standard radio time broadcasts.

The solid state design and maximum use of integrated circuits in amplifier and time-keeping circuits result in a highly reliable system.

1.2 UNPACKING AND SHIPPING INSTRUCTIONS

Prior to formal acceptance from the carrier, visually inspect the packaged unit for damage. Signs of external damage should be brought to the immediate attention of the carrier. Functional tests outlined in Section III should be performed as soon as possible after unpacking. If physical damage is evident or if the system fails functional checks, notify the W. F. Sprengnether Instrument Co., Inc.

If reshipment is required, the original container or equivalent should be used. Attach a tag to the instrument specifying owner name, and equipment status. In all correspondence, identify the instrument by model number and serial number. The unit should be protected in the shipping container with packing material. Mark the shipping carton DELICATE INSTRUMENT, FRAGILE, etc.

1.3 SYSTEM COMPONENTS

The MEO-800 system is comprised of the following interconnected assemblies:

- GC 1215 Battery Pack Power Supply
- AS110 Amplifier and Main Control Panel
- Precision Digital Timing System
- R-6040 Recorder
- Model L-4C or Model S-7000 Seismometer

Optional equipment is listed in Table 1-1.

PART NUMBER	DESCRIPTION
MEQ-800-80	Spare Stylus
MEQ-800-78	Spare Stylus Hub
MEQ-800-59	Battery Charger
MEQ-800-01	Paper Smoking/Fixing Kit
MEQ-800-02	Recording Paper (1000 Sheets)
MEQ-800-03	External Battery Cable
MEQ-800-04	Spare Recording Drum
MEQ-800-05	Ink Recording Kit
MEQ-800-06	40 dB Attenuator
MEQ-800-07	Drum Rotation or Translation Motor
	with Built-In Static Inverter
MEQ-800-08	Drum Rotation or Translation Motor
	Without Built-In Static Inverter
MEQ-800-85	Ink Pen Assembly
MEQ-800-86	Ink Cartridge Clip
MEQ-800-87	Pierce and Prime Unit
MEQ-800-88	Syringe Assembly
MEQ-800-89	Tubing
MEQ-800-90	Ink Cartridge
MEQ-800-91	Pen Cleaning Wire
MEQ-800-92	Kit Box Assembly
MEQ-800-93	1 Pt. Recording Ink
MEQ-800-94	1 Qt. Recording Ink
	GC 1245 Battery Pack
	50 Ft. Extension Cable With Connectors (Geophone)
	100 Ft. Extension Cable With Connectors (Geophone)
<p><u>MEQ-800 OPTIONAL EQUIPMENT LIST</u></p> <p><u>TABLE 1-1</u></p>	

Parts of Ink
Recording Kit
MEQ-800-05

1.4 SYSTEM SPECIFICATIONS

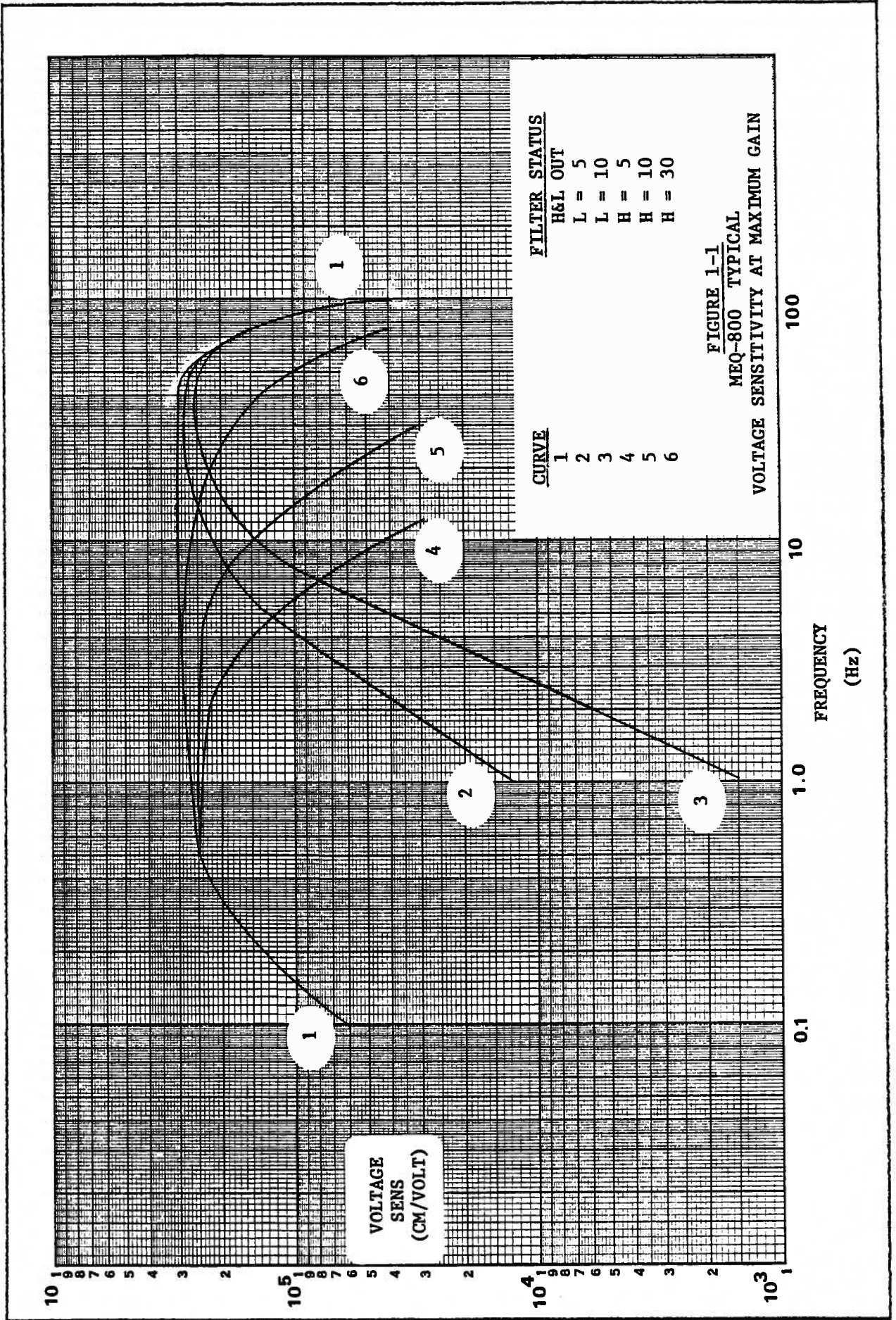
1.4.1 GENERAL

- Size: 18½" x 12½" x 9½" (46cm x 32cm x 24cm)
- Weight: 32 Lbs. (14.5 Kg) (excluding seismometer)
- Maximum Voltage
Sensitivity: 3 x 10⁵ cm/volt
- Minimum Voltage
Sensitivity: 3 cm/volt with input attenuator, 3 x 10²
cm/volt without input attenuator
- Power Requirements: . Internal batteries, +12VDC and -12VDC
- Velocity
Sensitivity (Sv):.... 5.6 x 10⁵ cm/cm/sec, maximum
- Displacement
Sensitivity (Sd):.... 35 x 10⁶ cm/cm, maximum at 10 Hertz
- Temperature Range ... -34° to 50°C (-32° to 122°F)
Note: Battery capacity degraded below 0°C.

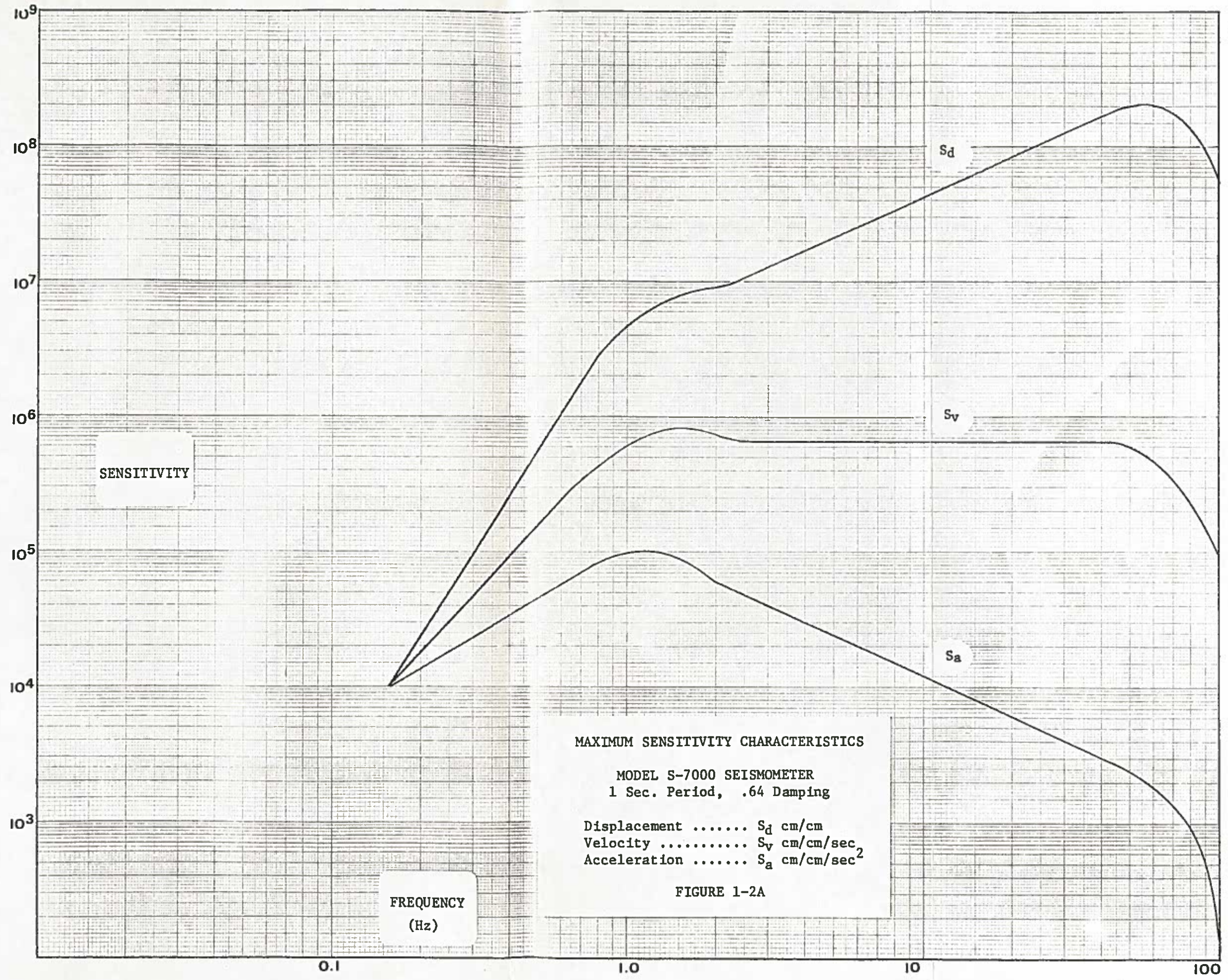
1.4.2 AMPLIFIER

- Voltage Gain: 1 x 10³ minimum, 1 x 10⁶ maximum
- Gain Control: 60 dB to 120 dB in 6 dB increments
- Gain Stability: ± 1%
- Noise Referred To
Input:3 microvolt peak
- Unfiltered Frequency
Response: 3 dB points at .3 Hz and 70Hz
- Frequency Band Pass
Limits:3Hz, 5Hz, or 10Hz (low end) and
5Hz, 10Hz, 30Hz, or 70Hz (high end)
- Input Impedance: 100 K ohms

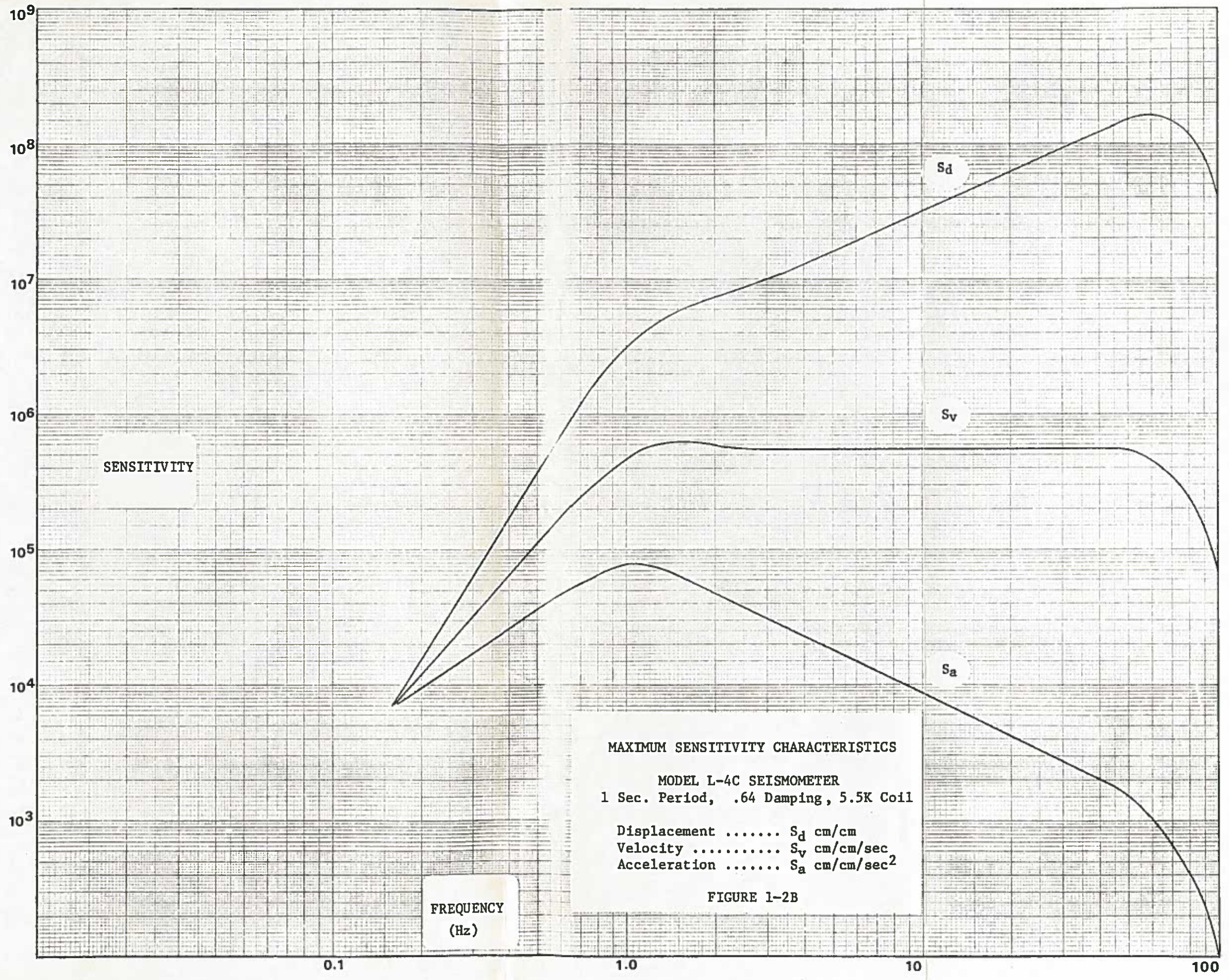
Typical system performance curves for voltage sensitivity at maximum gain input are shown in Figure 1-1. DB to current or voltage ratio conversions are contained in Table 1-2.

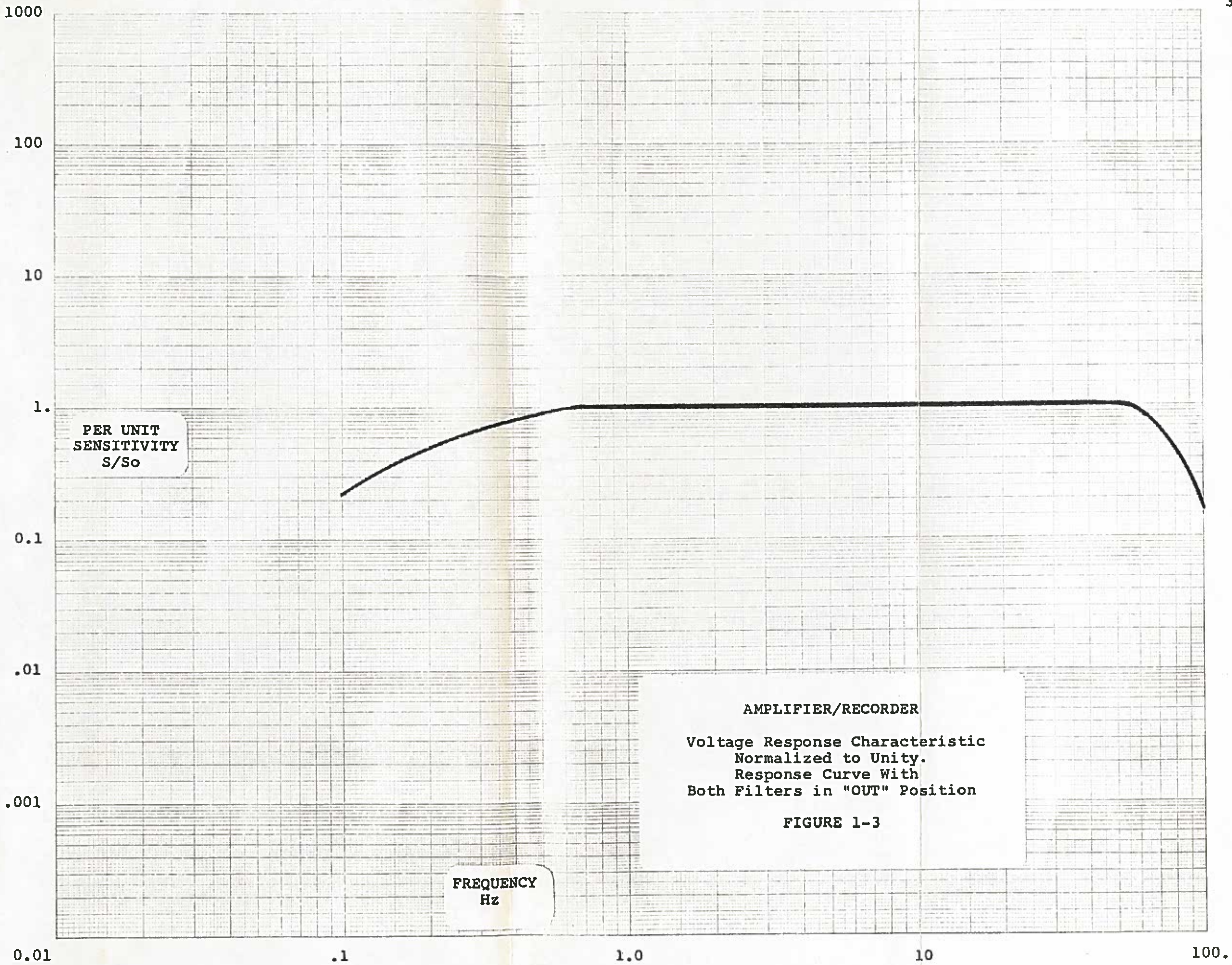


ME
LOGARITHMIC 47 7922
KODAK SAFETY FILM



K&E LOGARITHMIC 47 7922
7 X 3 CYCLES
NEUFEL & ESSER CO.





AMPLIFIER/RECORDER
Voltage Response Characteristic
Normalized to Unity.
Response Curve With
Both Filters in "OUT" Position
FIGURE 1-3

KE LOGARITHMIC 47 7922
7 X 4 CY LES
KEUFFEL & ESSER CO.

VOLTAGE OR CURRENT RATIO	DB	VOLTAGE OR CURRENT RATIO	VOLTAGE OR CURRENT RATIO	DB	VOLTAGE OR CURRENT RATIO
1.000 0	-0+	1.000	.005 012	46	199.5
.988 6	0.1	1.012	.004 467	47	223.9
.977 2	0.2	1.023	.003 981	48	251.2
.966 1	0.3	1.033	.003 548	49	281.8
.955 0	0.4	1.047	.003 162	50	316.2
.944 1	0.5	1.059	.002 818	51	354.8
.933 3	0.6	1.072	.002 512	52	398.1
.912 0	0.8	1.096	.002 239	53	446.7
.891 3	1.0	1.122	.001 995	54	501.2
.841 4	1.5	1.189	.001 778	55	562.3
.794 3	2.0	1.259	.001 585	56	631.0
.749 9	2.5	1.334	.001 413	57	707.9
.707 9	3.0	1.413	.001 259	58	794.3
.631 0	4	1.585	.001 122	59	891.3
.562 3	5	1.778	.001 000	60	1 000
.501 2	6	1.995	8.91×10^{-4}	61	1 122
.446 7	7	2.239	7.94×10^{-4}	62	1 259
.398 1	8	2.512	7.08×10^{-4}	63	1 413
.354 8	9	2.818	6.31×10^{-4}	64	1 585
.316 2	10	3.162	5.62×10^{-4}	65	1 778
.281 8	11	3.548	5.01×10^{-4}	66	1 995
.251 2	12	3.981	4.47×10^{-4}	67	2 239
.223 9	13	4.467	3.98×10^{-4}	68	2 512
.199 5	14	5.012	3.55×10^{-4}	69	2 818
.177 8	15	5.623	3.16×10^{-4}	70	3 162
.158 5	16	6.310	2.82×10^{-4}	71	3 548
.141 3	17	7.079	2.51×10^{-4}	72	3 981
.125 9	18	7.943	2.24×10^{-4}	73	4 467
.112 2	19	8.913	1.99×10^{-4}	74	5 012
.100 0	20	10.000	1.78×10^{-4}	75	5 623
.089 13	21	11.22	1.58×10^{-4}	76	6 310
.079 43	22	12.59	1.41×10^{-4}	77	7 079
.070 79	23	14.13	1.26×10^{-4}	78	7 943
.063 10	24	15.85	1.12×10^{-4}	79	8 913
.056 23	25	17.78	1.00×10^{-4}	80	10 000
.050 12	26	19.95	8.91×10^{-5}	81	11 220
.044 67	27	22.39	7.94×10^{-5}	82	12 590
.039 81	28	25.12	7.08×10^{-5}	83	14 130
.035 48	29	28.18	6.31×10^{-5}	84	15 850
.031 62	30	31.62	5.62×10^{-5}	85	17 780
.028 18	31	35.48	5.01×10^{-5}	86	19 950
.025 12	32	39.81	4.47×10^{-5}	87	22 390
.022 39	33	44.67	3.98×10^{-5}	88	25 120
.019 95	34	50.12	3.55×10^{-5}	89	28 180
.017 78	35	56.23	3.16×10^{-5}	90	31 620
.015 85	36	63.10	2.82×10^{-5}	91	35 480
.014 13	37	70.79	2.51×10^{-5}	92	39 810
.012 59	38	79.43	2.24×10^{-5}	93	44 670
.011 22	39	89.13	1.99×10^{-5}	94	50 120
.010 000	40	100.0	1.78×10^{-5}	95	56 230
.008 913	41	112.2	1.58×10^{-5}	96	63 100
.007 943	42	125.9	1.41×10^{-5}	97	70 790
.007 079	43	141.3	1.26×10^{-5}	98	79 430
.006 310	44	158.5	1.12×10^{-5}	99	89 130
.005 623	45	177.8	1.00×10^{-5}	100	100 000

TABLE 1-2

VOLTAGE OR CURRENT RATIO TO DB
CONVERSIONS

1.4.3 SEISMOMETER

MODEL

L4-C

SER# 6565

- Moving Mass: _____ Kg
- Period: _____ Sec, Nominal
- Weight: _____ Lbs (_____ Kg)

SIGNAL COIL

- Turns: _____
- Resistance: _____ ohms
- Electrodynamic Constant: _____ V/M/Sec., Nominal
- Effective Output (across 13,000 ohm damping resistor) _____ V/M/Sec.
- CDRX: _____ ohms
- CDR: 11,000 ohms
- External Damping Resistor (R_{ex}) .6H:.. _____ ohms
- Location of damping resistor IN SEISMOMETER

CALIBRATE COIL

- Turns: _____
- Motor Constant (K):.. _____ Newtons/Ampere
- Resistance: _____ ohms, Nominal

Typical system maximum sensitivity curves for displacement (S_d), velocity (S_v), and acceleration are shown on Figure 1-2A and Figure 1-2B.

INSPECTION DATA

L-4 C vertical

1. General Serial Number: 6565

- a) Case height: 13 cm.
- b) Case diameter: 7.6 cm.
- c) Total weight: 2.15 Kg. SURFACE
- d) Operating pressure under water: -500 PSI
- e) Polarity of voltages produces at A and C terminal when each suspended mass moves toward the tottom negative

2. Calibration coil

- a) Turns: 12 Turns
- b) Resistance: .706 OHMS @68°F

3. Signal coil

- a) Turns: 5050 Turns on each of 2 coils connected in series/~~XXXXXX~~
- b) Electrodynamic constant: 286 V/M/Sec.
- c) Resistance: 5650 Ohms @68°F
- d) Leakage to case: > 100 Megohms at 500 volts
- e) Motor constant: .464 Newton/Ampere
- f) Frequency (fo) .962 HZ
- g) Suspended mass (m) 967.6 grams
- h) Open circuit damping (bo) .246 of critical damping

DATE: January 24, 1985

INSPECTOR: Sala Mitchell

1-10A

RECORDING DURATION

	DRUM SPEED (MM/MIN)																DAYS
	1/4	1/2	1	2	1	2	4	2	4	2	4	8	4	8	16	400	
	HOURS																
1/8	1/4	1/2	1	2	1	2	4	2	4	2	4	8	4	8	16	400	7.5
1/4	LINE																
	SPACING - (MM)																
1/2								4	2	1							15
1								2	1	.5							30
2					4	2	1										30
					2	1	.5										60
1																	60
																	120
2																	120
																	240
	1	2	3	1	2	3	1	2	3	1	2	3	1	2	3	PULLEY SET *	
	1/3															1/48	TRANSLATION MOTOR RPM**

*Pulley Set numbers are assigned with reference to motor pulley size. (Largest motor pulley-Set 1, center motor pulley-Set 2, smallest motor pulley-Set 3.)

**Special rotation/translation rates available.

MEQ-800

RECORDER TIME DRIVE CHARACTERISTICS

<u>STABILITY IN PPM/DAY</u>	<u>STABILITY IN SEC/DAY</u>
$\pm 5 \times 10^{-6}$ /DAY	.4320 SEC/DAY
$\pm 4 \times 10^{-6}$ /DAY	.3456 SEC/DAY
$\pm 3 \times 10^{-6}$ /DAY	.2592 SEC/DAY
$\pm 2 \times 10^{-6}$ /DAY	.1728 SEC/DAY
$\pm 1 \times 10^{-6}$ /DAY	.0864 SEC/DAY
$\pm 5 \times 10^{-7}$ /DAY	.04320 SEC/DAY
$\pm 4 \times 10^{-7}$ /DAY	.03456 SEC/DAY
$\pm 3 \times 10^{-7}$ /DAY	.02592 SEC/DAY
$\pm 2 \times 10^{-7}$ /DAY	.01728 SEC/DAY
$\pm 1 \times 10^{-7}$ /DAY	.00864 SEC/DAY
$\pm 5 \times 10^{-8}$ /DAY	.004320 SEC/DAY
$\pm 4 \times 10^{-8}$ /DAY	.003456 SEC/DAY
$\pm 3 \times 10^{-8}$ /DAY	.002592 SEC/DAY
$\pm 2 \times 10^{-8}$ /DAY	.001728 SEC/DAY
$\pm 1 \times 10^{-8}$ /DAY	.000864 SEC/DAY
$\pm 5 \times 10^{-9}$ /DAY	432.0 uSEC/DAY
$\pm 4 \times 10^{-9}$ /DAY	345.6 uSEC/DAY
$\pm 3 \times 10^{-9}$ /DAY	259.2 uSEC/DAY
$\pm 2 \times 10^{-9}$ /DAY	172.8 uSEC/DAY
$\pm 1 \times 10^{-9}$ /DAY	86.4 uSEC/DAY
$\pm 5 \times 10^{-10}$ /DAY	43.2 uSEC/DAY
$\pm 3 \times 10^{-10}$ /DAY	25.92 uSEC/DAY
$\pm 1 \times 10^{-10}$ /DAY	8.64 uSEC/DAY
FREQUENCY/RATE EQUIVALENCIES	
<u>TABLE 1-4</u>	

SECTION II

THEORY OF OPERATION

2.0 GENERAL

This section presents a general theory of operation for the MEQ-800 Portable Seismic System. Applicable schematics are found in Section V. Main control panel function data is contained in Table 2-1, clock controls are explained in Table 2-2, and external connector functions are described in Table 2-3. Figure 2-1 presents a system functional block diagram. Refer to Figure 3-1 for controls and parts identification.

2.1 POWER SUPPLY

Four sealed lead dioxide storage batteries provide system power for the MEQ-800.

Connected in a "split bus" configuration, the 4 batteries supply the required +12VDC (BUS B) and -12VDC (BUS A). Each bus contains two of the 1.5 ampere hour (a.h.) units to combine for a total capacity of 3 a.h. per bus.

Parallel external inputs are provided through the BATTERY connector (J-2) to facilitate use of an auxiliary or "back up" power source. (Available GC 1245 batteries afford an additional 4.5 a.h. per bus capacity)

Each bus is protected by a 1 AMP fuse. Fused current surge protection is also provided between internal and external power sources.

System power is controlled by SYSTEM switch S-9. The SYSTEM switch AMP position allows supply voltages to be connected to all circuits (except clock) for testing without applying power to the recorder drive motors.

2.1 POWER SUPPLY (Cont.)

The REC position applies power to all system components (except clock) for normal operation. Power must also be applied to the clock for normal operation. The CHG position connects an external charger parallel input (CHARGER connector, J-4) to all batteries. In the CHG mode, power is removed from the amplifier and motor drive circuits while chronometer power is maintained to ensure clock output integrity. The OFF position removes power from all except the chronometer circuits.

2.2 SIGNAL PROCESSING

Seismometer output signals are coupled through the SEISMOMETER connector (J-1) to the Preamplifier section of the AS110 Amplifier. Preamplified signals are interfaced with the main amplifier via band pass and gain control networks.

LOW FILTER switch S2 selects filters to set band pass lower edge limits at .3Hz (LOW FILTER to OUT), 5Hz, or 10 Hz. Band pass upper edge limits are controlled by HI FILTER switch S3 at 5Hz, 10Hz or 70Hz (HI FILTER to OUT).

Signal amplification (gain) is controlled by GAIN switch S1. System gain is variable in 6dB increments from 60dB to 120dB.

Following conditioning in the filter and gain control networks, the signal is applied to the pen deflection amplifier. Maximum pen deflection ranges of approximately 5mm, 10mm, or 25mm are determined by the amplitude limiting circuits and DEFL switch S4. When the 25mm range is selected, the discrete limiters are switched out and pen excursions are limited by the normal amplifier clipping characteristics.

2.2 SIGNAL PROCESSING (Cont.)

Pen deflection drive signals are coupled from the pen drive amplifier to a galvanometer action penmotor through internal connectors P9/J9. A low impedance (3.3 ohm) tape recorder output is furnished at external connector J3 (Tape). A time signal input to the amplifier circuit provides accurate time mark references on system records.

Accurate amplifier balance provides a reliable zero base line reference for recording and aids in conserving battery power. Externally accessible controls facilitate exact balance adjustment. A multifunction panel mounted test meter monitors amplifier output during the balance adjustment procedure.

The test meter also serves, as determined by METER switch S-8, to display acceptable low limit of power supply levels. Three ammeter ranges are selectable for indications of current levels applied to the seismometer calibrate coil from the CAL PULSE switch (S-12) and AMPL control R-15.

2.3 TIMEKEEPING

A crystal controlled digital chronometer supplies the precise, highly stable (± 26.0 millisecc/day throughout the 0 to 50°C temperature range) time base for MEQ-800 record time references. "Time Marks" are programmable in intervals of seconds, minutes and hours or minutes and hours only. A time mark of 10 seconds occurs at 12 hours and 24 hours. Clock time can be synchronized with standard radio time broadcasts (Coordinated Universal Time) through an external input connector.

Power to timekeeping circuits is controlled by CLOCK switch S-10. Inadvertent clock shutdown is prevented by the positive detent action of the switch.

Time mark signal input modes to the AS110 Main Amplifier are determined by TIME MARK signal switch S-5. In the manual (MAN) position, the Hours/Minutes/Seconds (HMS) relay output signals are bypassed and 12VDC is applied directly to the amplitude (AMPL) control potentiometer. This enables calibration of recorder pen excursions for time reference marks.

When the normal (NOR) position is selected, normal HMS relay data is applied through the precalibrated AMPLITUDE potentiometer to the main amplifier TIME MARKS input and pen drive circuit.

The RADIO position of S-5 enables synchronization of the system clock outputs with Coordinated Universal Time. Standard time broadcast receiver audio signals, via external connector J-5 (RADIO), are transformer coupled, conditioned and sent to the pen deflection circuit.

When radio source signals are displayed on the recorder and are available audibly, the system clock can be accurately synchronized. The clock displays are zeroed by the PRESET/RUN/RESET switch RESET position. The PRESET position is then selected and held, forcing the displays into a programmable state, permitting manual setting with the SET switches.

2.3 TIMEKEEPING (Cont.)

Upon reception of the radio 00 audio tone, the PRESET/RUN/RESET switch is released to the RUN position and the clock starts in approximate sync with radio time. Optimum time sync is now achievable using the advance/retard (ADV/RET) switch. The ADV/RET control rate is 16.67 milliseconds per second (1 second per minute). Manual setting accuracy is approximately ±10 milliseconds.

Internally generated time mark intervals are selected by the TIME MARK HMS/HM switch (S-6). Clock pulses are passed through the HMS relay to be amplified and converted into recorder pen excursions. The HMS position enables a pulse of .02 seconds duration for each second mark, a pulse of 1 second duration for each minute mark, a pulse of 2 seconds duration for each hour mark and a pulse of 10 seconds for 12 hours and 24 hours. The seconds pulse is inhibited when the HM mode is chosen.

External "Master Reset" output capabilities are available through the option of RESET switch S-7.

2.4 RECORDER

The R6040 recorder facilitates MEQ-800 record keeping. An electromechanically driven drum serves as the platform for the 343mm x 600mm (13.5" x 24") seismogram. Smoked paper or ink recordings can be produced.

Drum and recording pen translation drives are provided by inductive 60 Hz synchronous motors. Drum rotation is controlled by a direct drive friction element in contact with the drum end flange. Two adjacent driving wheels of different diameters allow dual speed selection by positioning of the element on the motor shaft.

The penmotor and stylus are mounted on a lead screw which is chain driven by the translation motor pulleys. Desired pen translation rates are adjustable through selection of appropriate pulley combinations. Record line spacing is a product of pen translation rate and drum speed. Pulley and motor selection data for recording duration and line spacing is contained in Table 1-3.

When the MEQ-800 record mode is selected (REC position of SYSTEM switch S-9), +12VDC and -12VDC primary power is connected to the motor drive amplifier. The system clock 60Hz output is applied to the motor drive amplifier to provide synchronous motor operation.

As the drum drive motor begins to operate, the friction drive starts drum rotation. Simultaneously, the translation screw turns, driven by the chain and pulley system of the translate motor. As the translation screw turns, the penmotor and stylus assemblies are pulled along its length.

With the stylus pen in contact with the record paper, amplified seismometer and time mark signals drive the penmotor, providing pen excursions above and below the pen trace base line (zero).

2.4 RECORDER (Cont.)

Limit switches remove power from the motor drive amplifier and signal amplifier when the penmotor and stylus reach the end of the translate screw. Using an auxiliary power source and appropriate motor/pulley configuration, up to 400 hours (16 days) of seismic activity can be recorded without interruption or operator attention.

SWITCH/CONTROL	POSITION	FUNCTION
SYSTEM (S-9)	CHG	Connects battery charger input to all batteries in parallel.
	OFF	Removes power from all system components except chronometer.
	AMP	Applies power to signal processing circuits only.
	REC	Applies power to all components except chronometer for normal system operation.
LOW FILTER (S-2)	OUT	Sets system bandpass lower edge limit at .3 Hz.
	5Hz	Sets system bandpass lower edge limit at 5Hz.
	10Hz	Sets system bandpass lower limit at 10Hz.
HI FILTER (S-3)	OUT	Sets system bandpass upper edge limit at 70 Hz.
	30Hz	Sets system bandpass upper edge limit at 30Hz.
	10Hz	Sets system bandpass upper edge limit at 10Hz.
	5Hz	Sets system bandpass upper edge limit at 5Hz.
<p><u>MEQ-800 MAIN CONTROL PANEL FUNCTIONS</u></p> <p><u>TABLE 2-1</u></p> <p>(Cont. on Page 2-9)</p>		

SWITCH/CONTROL	POSITION	FUNCTION
DEFL (S-4)	25	Removes limiting circuits from pen deflection amplifier (25mm peak range).
	10	Connects 10mm peak output limiter to pen amplifier.
	5	Connects 5mm peak output limiter to pen amplifier.
TIME MARK MAN/NOR/RADIO (S-5)	MAN	Bypasses normal time mark signals to provide calibration of time mark pen deflections.
	NOR	Connects internally generated time mark signals to pen deflection circuits.
	RADIO	Applies externally input audio signals to pen deflection circuits.
CAL PULSE MAN/OFF/EXT (S-12)	MAN	Applies a controlled current pulse to seismometer calibrate coil.
	OFF	Removes all inputs from seismometer calibrate coil.
	EXT	Connects external input from CAL input jack.
<p><u>MEQ-800 MAIN CONTROL PANEL FUNCTIONS</u></p> <p><u>TABLE 2-1 (Cont. from Page 2-8)</u></p> <p>(Cont. on Page 2-10)</p>		

SWITCH/CONTROL	POSITION	FUNCTION
GAIN DB (S-1)	60	Adds 6dB of attenuation per position to main amplifier input.
	THRU	
	114	Removes all attenuation from amplifier input.
	120	
TIME MARK HMS/HM (S-6)	HMS	Connects hours, minutes, and seconds time pulses to pen deflection amplifier.
	HM	Connects hours and minutes time pulses to pen deflection amplifier.
METER (S-8)	OFF	Removes all inputs to test meter and shorts out meter movement.
	B 12V	Connects meter across Bus B (+12VDC).
	A 12V	Connects meter across Bus A (-12VDC).
	BAL	Connects meter across main amplifier to provide for zero base line adjustment.
	0.1 MA 1.0 MA 10 MA	Connects meter across selected scaling resistor to allow monitoring seismometer manual calibrate current.
<p><u>MEQ-800 MAIN CONTROL PANEL FUNCTIONS</u></p> <p><u>TABLE 2-1 (Cont. from Page 2-9)</u></p> <p>(Cont. on Page 2-11)</p>		

SWITCH/CONTROL	POSITION	FUNCTION
CLOCK (S-10)	ON	Connects Bus A battery terminals to system clock to provide +12VDC independent of system on/off status.
	OFF	Removes power from system clock.
RESET (S-7) (OPTIONAL)	RESET	Supplies external +12VDC master reset signal.
TIME MARK AMPL (R-14)	VARIABLE	Clockwise rotation increases amplitude of time mark indication on record. Used in conjunction with TIME MARK select switches.
CAL PULSE AMPL (R-15)	VARIABLE	Clockwise rotation increases level of internally generated calibrate current pulse. Used in conjunction with CAL PULSE MAN switch position.
<p><u>MEQ-800 MAIN CONTROL PANEL FUNCTIONS</u></p> <p><u>TABLE 2-1 (Cont. from Page 2-10)</u></p>		

SWITCH/CONTROL	POSITION	FUNCTION
PRESET/RUN/RESET	PRESET	Holds clock display at present state when selected.
	RUN	Allows normal clock inputs to display.
	RESET	Causes clock display to reset to zero.
TEST/OFF/ON	TEST	Drives all displays into illumination for display test.
	OFF	Removes power from clock displays to conserve power.
	ON	Allows normal system clock displays.
ADVANCE/NOR/RETARD	ADVANCE	Advances clock displays at 16.67 msec/sec (1 sec/min) rate.
	NOR	Allows normal system clock displays.
	RETARD	Retards clock displays at 16.67 msec/sec (1 sec/min) rate.
SET (MIN/HR)	MOMENTARY ACTION	Advances selected displays. Used in conjunction with PRESET position of PRESET/NOR/RESET switch.

MEQ-800 CLOCK CONTROL FUNCTIONS

TABLE 2-2

CONNECTOR/PIN	SIGNAL NAME	FUNCTION
SEISMOMETER (J-1) A B C D E F	SIG IN SIG IN Ret CAL OUT CAL OUT Ret	Seismometer signal coil output. Seismometer signal coil return. Seismometer calibrate coil input. Seismometer calibrate coil return. SPARE SPARE
BATTERY (J-2) A B C D E F	+12VDC (A) -12VDC (A) +12VDC (B) -12VDC (B)	} Auxiliary battery inputs } for BUS A. } Auxiliary battery inputs } for BUS B. SPARE SPARE
TAPE (J-3) A B C	TAPE OUT TAPE OUT Ret	Low impedance tape recorder output. Signal return for tape recorder output. SPARE
CHARGER (J-4) A B	+12VDC -12VDC	} 12VDC battery charger } input.
RADIO (J-5) A B C D	RADIO IN RADIO IN	50 ohm input for radio receiver audio. SPARE Signal return for J-5A. SPARE
CAL (J-10)* Phone Jack *Located on main control panel	Ext CAL INPUT	Provides external signal generator input access to seismometer calibrate coil.

EXTERNAL CONNECTOR FUNCTIONS

TABLE 2-3

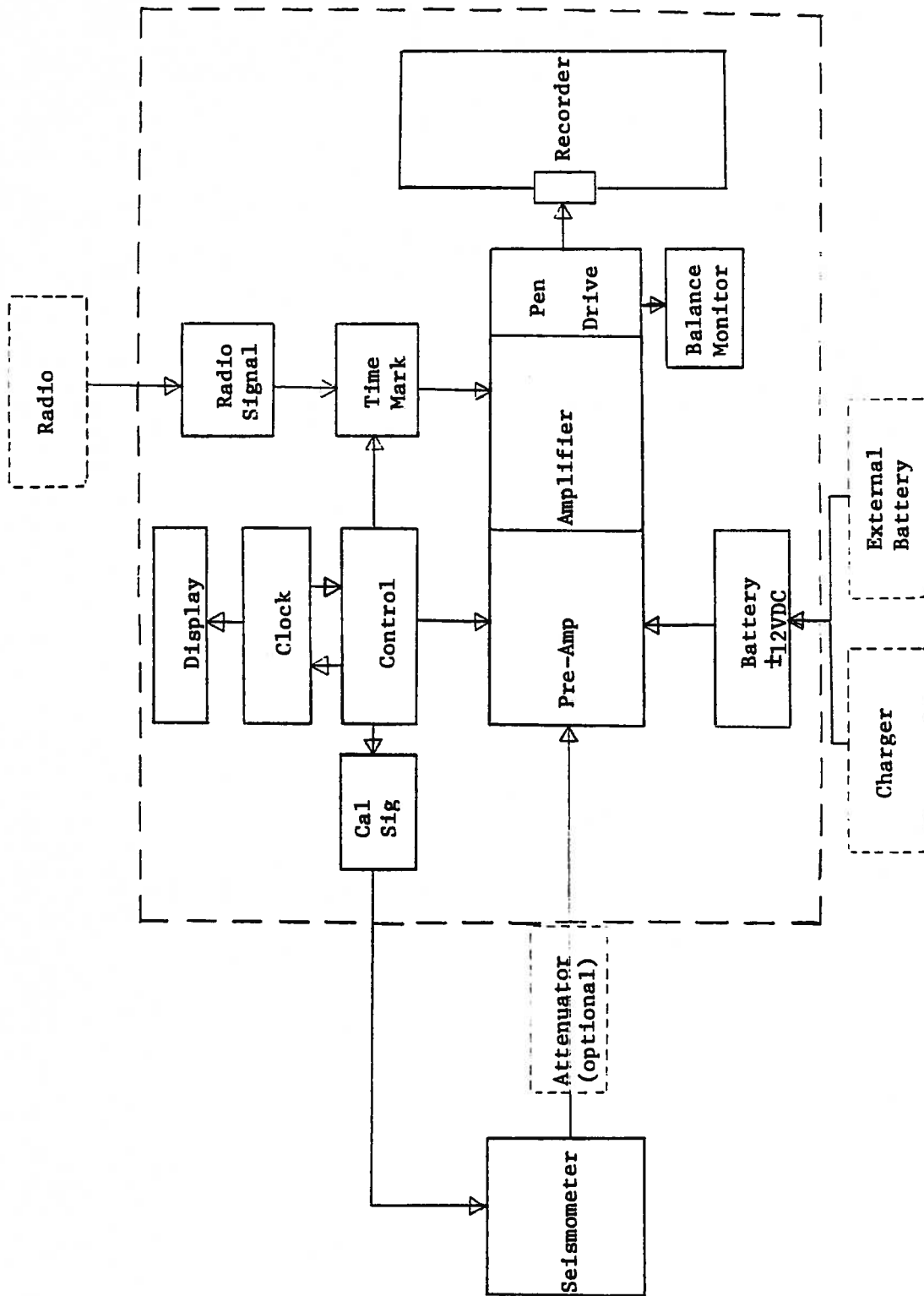


FIGURE 2-1

MEQ-800 FUNCTIONAL BLOCK DIAGRAM

SECTION III

INSTALLATION AND OPERATION

3.0 GENERAL

The following paragraphs are an introduction to operation of the MEQ-800 and provide a basis for system confidence level functional tests. If the systems fails Section III checks, refer to the applicable Section IV test. Refer to Figure 3-1 for controls and connector locations.

3.1 INITIAL SET UP

- 3.1.1 Place the MEQ-800 on a well lighted work surface, connectors and handle toward operator, with inspection port facing up.

CAUTION

IN THE FOLLOWING STEP, MAKE SURE COVER HAS CLEARED UPPER AREA OF RECORDER AND STYLUS BEFORE MOVING TO EITHER SIDE.

- 3.1.2 Release 4 wing handle fasteners and lift cover straight up and away from unit.
- 3.1.3 Remove tool and connector package and set aside. Visually inspect unit for signs of damage. Refer to SECTION I for claims and shipping information.
- 3.1.4 Swing stylus clamp away from stylus (22) and toward main control panel (1).
- 3.1.5 Fold stylus up and back against limit bracket. DO NOT ATTEMPT TO ROTATE PENMOTOR HUB (24).

3.1 INITIAL SET UP (Cont.)

3.1.6 Loosen drum shaft knurled clamp nuts until drum shaft sleeves are free in mounting slots. Drive control arm (18) should be up and locked.

3.1.7 Lift drum out of frame slots and set aside.

NOTE

Drum should be kept clean. Inside of unit cover can serve as a temporary storage location.

3.1.8 Prepare a smoked paper record per 4.8.

3.1.9 Ensure that stylus is folded back against pen limit bracket and that drive control arm (18) is up and latched.

3.1.10 Lift drum by the shaft clamp nuts. Record seam over-lap should now be facing away from operator (opposite to drum rotation) to prevent seam interference with pen travel.

3.1.11 Align shaft ends with slots and lower drum into recorder frame until shaft and sleeve shoulders are seated in slots.

3.1.12 Tighten drum shaft clamp nuts until they just "bottom out". DO NOT OVER TIGHTEN.

3.2 SYSTEM TURN-ON AND INITIAL TESTS

3.2.1 POWER

3.2.1.1 Position main control panel switches as follows and observe specified results. Reference to Figure 3-1 for parts and controls identification.

<u>SWITCH</u>	<u>POSITION</u>	<u>RESULT</u>
GAIN DB (2)	60	---
CLOCK (11)	OFF	---
SYSTEM (10)	AMP	---
METER (9)	B 12V	Meter indicates above red line.
METER (9)	A 12V	Meter indicates above red line.

3.2.2 CALIBRATION

- 3.2.2.1 Remove protective dust cap from seismometer connector, disconnect coil damping jumper from pins A and B, and connect seismometer to SEISMOMETER receptacle (16).
- 3.2.2.2 Release the penmotor carriage latch (at left of recorder frame) and raise stylus (22).
- 3.2.2.3 Depress translation release knob (23) and position carriage to desired location.
- 3.2.2.4 Release and lower drive control arm (18) to engage friction drive.
- 3.2.2.5 Position TIME MARK AMPL (6) fully CCW and set TIME MARK for HM.
- 3.2.2.6 Position CAL PULSE (7) to OFF.

3.2.2 CALIBRATION (Cont.)

- 3.2.2.7 Position METER switch (9) to 10MA.
- 3.2.2.8 Adjust CAL PULSE AMPL (7) to midrange and position CLOCK switch (11) to ON.
- 3.2.2.9 Set LOW FILTER switch (3) to OUT.
- 3.2.2.10 Position SYSTEM switch (10) to REC. Drum rotation starts.
- 3.2.2.11 Position and hold CAL PULSE to MAN. Pen will momentarily deflect.
- 3.2.2.12 After 10 seconds, release CAL PULSE switch to OFF and observe pen deflection amplitude.
- 3.2.2.13 Repeat 3.2.2.11 and 3.2.2.12 while adjusting CAL PULSE AMPL for approximately 5mm peak pen deflection. Observe meter current indication. If meter indicates below 10, change METER switch to 1 MA.
- 3.2.2.14 Record meter scale/current indication for 5mm peak pen deflection.

NOTE

This recorded current value should be used when applying a daily or "record start" calibrate verification pulse.

- 3.2.2.15 Position SYSTEM and CLOCK switches to OFF.

3.2.3 TIME MARKS (NOR/MAN)

- 3.2.3.1 Position CLOCK switch (11) ON.
- 3.2.3.2 Set SYSTEM switch (10) to REC to start drum rotation.
- 3.2.3.3 Position and hold the TIME MARKS MAN/NOR/RADIO switch (6) to MAN. Adjust the TIME MARK AMPL control for desired pen deflection amplitude (approximately .5mm).
- 3.2.3.4 Set TIME MARKS HMS/HM switch to HMS. Observe pen deflections for each 1 second elapsed time.
- 3.2.3.5 Position SYSTEM to AMP.

3.2.4 TIME MARKS (RADIO)

3.2.4.1 Tune radio to standard time broadcast signal.

CAUTION

IN THE FOLLOWING STEPS, AUDIO INPUT TO
THE MEQ-800 MUST NOT EXCEED 10 VRMS.
START WITH RADIO AUDIO OUTPUT AT MINIMUM.

3.2.4.2 Position TIME MARKS (6) MAN/NOR/RADIO switch to RADIO and
HMS/HM switch to HM.

3.2.4.3 With radio source audio at minimum, connect the radio PHONE
output to RADIO receptacle (15) with connector provided.

3.2.4.4 Set SYSTEM switch to REC to start drum rotation.

3.2.4.5 Adjust radio volume until seconds time ticks appear as
negative (rightward) pen excursions. Set radio volume for
desired time mark amplitude.

NOTE

Instructions for system operation in
synchronization with CTU (Coordinated
Universal Time) are included in 3.2.6.

3.2.4.6 Position SYSTEM switch to AMP.

3.2.5 SYSTEM CLOCK TEST AND TIMESETTING (TS-400)

3.2.5.1 Check that system clock switch (11) is ON and momentarily position the clock display switch (27) to TEST. Observe that time display indicates 88 88 88.

3.2.5.2 Position the clock display switch to ON. Observe that clock display is counting.

3.2.5.3 Position the RESET/PRESET switch (28) to RESET, then to PRESET and hold. Clock displays all zeros.

While holding RESET/PRESET switch in the PRESET position, use the SET switches to set clock display for desired time. (If desired time setting is inadvertently overrun, repeat 3.2.5.3).

3.2.5.4 When the clock has been set for the desired time display, release the RESET/PRESET switch. Note that clock display is counting.

3.2.5.5 Position SYSTEM switch (10) to REC to start drum rotation. Observe that time marks appear on the record in accordance with 3.2.3.4.

3.2.5.6 Use the instructions provided in 3.2.5.3 and 3.2.5.4 to set the system clock for test times that will allow hour and minute time marks to appear on the system record.

If the MEQ-800 employs the TS-400 Digital Timing System, the 12 hour time mark can be checked by setting the clock for 11 59 00 and observing the 12 hour mark at 12 00 00 and then setting the clock for 23 59 00 and observing another 12 hour mark at 24 00 00.

3.2.5.7 To conserve battery power while clock is running, position the clock display switch to OFF.

3.2.6 RADIO TIME SYNCHRONIZATION (CTU)

- 3.2.6.1 Prepare system for radio time marks operation per 3.2.4
- 3.2.6.2 Set SYSTEM switch to REC to start drum rotation.
- 3.2.6.3 Position TIME MARKS switch for HMS indications.
- 3.2.6.4 Use instructions per 3.2.5.3 to set the system clock for upcoming standard radio broadcast time signal and hold clock control in PRESET.
- 3.2.6.5 When 00 audio tone occurs, release switch from PRESET to allow clock start.
- 3.2.6.6 While observing recorded time mark, use the system clock ADV/RET switch (26) to set system clock time marks for exact coincidence with radio time marks. (ADV/RET switch controls clock time mark only. The 60Hz clock rate is not affected.) The advance/retard rate is 16.67 milliseconds per second (1 second per minute).
- 3.2.6.7 Position SYSTEM switch to OFF.

3.3 SITE OPERATION

3.3.1 RECORDING DURATION

Select the desired record characteristics from Table 1-3.
Set drum and translation speeds as follows.

- 3.3.1.1 Remove recorder drum per 3.1.4 through 3.1.7. Release penmotor carriage per 3.2.2.2.
- 3.3.1.2 Locate the drum rotation motor (20) and friction drive element (21). If set screw in drive wheel is not accessible DO NOT HAND TURN MOTOR, Perform 3.3.1.3 and 3.3.1.4.
- 3.3.1.3 Position SYSTEM switch (10) to REC and CLOCK switch (11) to ON to start drive wheel rotation.
- 3.3.1.4 When set screw is accessible, position SYSTEM to OFF.
- 3.3.1.5 Using the allen wrench provided, loosen set screw on drive wheel element and slide element to the appropriate end of the motor shaft.
- 3.3.1.6 Temporarily set the drum in position to verify the correct mating of the friction drive wheel with the drum flange.
- 3.3.1.7 Tighten set screw against flat area of motor shaft.
- 3.3.1.8 Locate the translation drive pulleys (30).
- 3.3.1.9 Move timing belt to applicable pulley set as selected from Table 1-3.
- 3.3.1.10 Install drum per 3.1.9 through 3.1.12.

3.3 SITE OPERATION (Cont.)

3.3.2 FINAL CHECKS

Prior to transport to the field, verify the following.

- STYLUS LIFTER is positioned to hold stylus.
- PENMOTOR assembly locked in far left position.
- DRIVE CONTROL ARM is up and locked.
- CONNECTOR protective dust caps are installed.
- COVER is secured with all four fasteners.

FIGURE 3-1A
CONTROLS AND PARTS
IDENTIFICATION

- 1 MAIN CONTROL PANEL
- 2 GAIN DB (S-1)
- 3 FILTER LOW HZ (S-2)
- 4 FILTER HI HZ (S-3)
- 5 MAX DEFL (S-4)
- 6 TIME MARK CONTROLS
- 7 CAL PULSE CONTROLS
- 8 TEST METER
- 9 METER FUNCTION SELECT
- 10 SYSTEM (S-9)
- 11 CLOCK POWER (S-10)
- 12 BATTERY (J-2)
- 13 CHARGER (J-4)
- 14 TAPE (J-3)
- 15 RADIO (P-5)
- 16 SEISMOMETER (J-1)
- 17 CONNECTOR GUARD PLATE
- 18 DRIVE CONTROL ARM
- 19 REAR CROSS BRACE
- 20 DRUM ROTATION MOTOR
- 21 FRICTION DRIVE ELEMENT
- 22 STYLUS (STYLUS CLAMP RELEASED)
- 23 TRANSLATION RELEASE KNOB
- 24 PENMOTOR HUB
- 25 CHRONOMETER DISPLAY
- 26 ADV/RET CONTROL
- 27 DISPLAY CONTROL
- 28 RESET/PRESET CONTROL
- 29 TRANSLATION DRIVE MOTOR
- 30 TRANSLATION PULLEYS
- 31 CLOCK SIGNAL OUTPUT

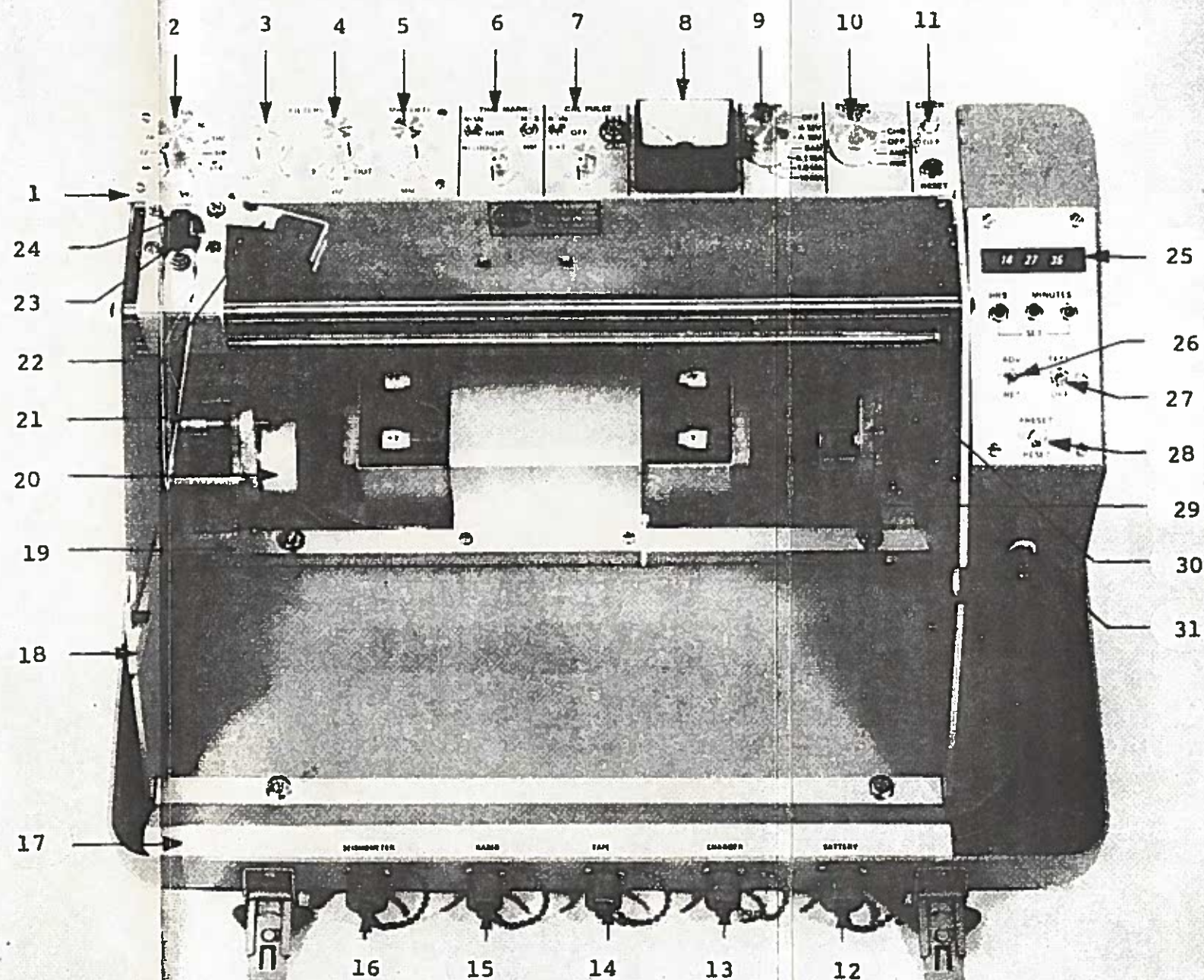


FIG 3-1A

FIGURE 3-1B

CONTROLS AND PARTS
IDENTIFICATION

- 32 SPARE FUSES (Typical 2 Places)
- 33 FUSE BLOCK
- 34 CLOCK CONNECTOR
- 35 TRANSLATION DRIVE MOTOR CONNECTOR
- 36 ROTATION DRIVE MOTOR CONNECTOR
- 37 PEN MOTOR CONNECTOR
- 38 "A" BATTERIES
- 39 "B" BATTERIES

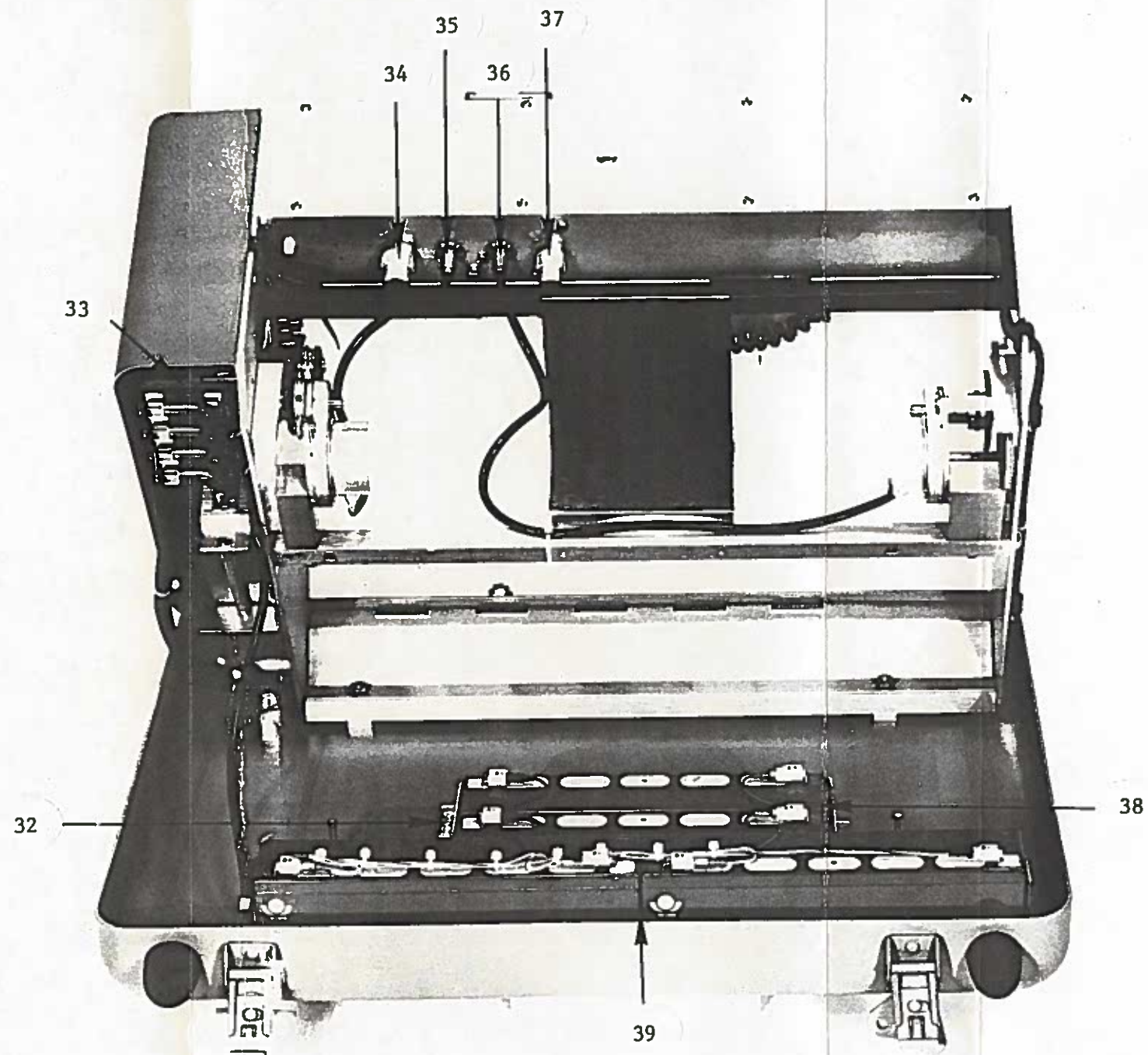


FIG 3-1B

SECTION IV

SYSTEM MAINTENANCE AND DETAILED ADJUSTMENTS

4.0 GENERAL

This section supplies suggested maintenance practices and establishes detailed alignment and adjustment procedures.

4.1 SYSTEM ENVIRONMENTAL AND CLEANING REQUIREMENTS

The MEQ-800 should be shielded against environmental extremes during storage and operation. Ink recording material should be used and stored only where ambient temperatures will remain above freezing.

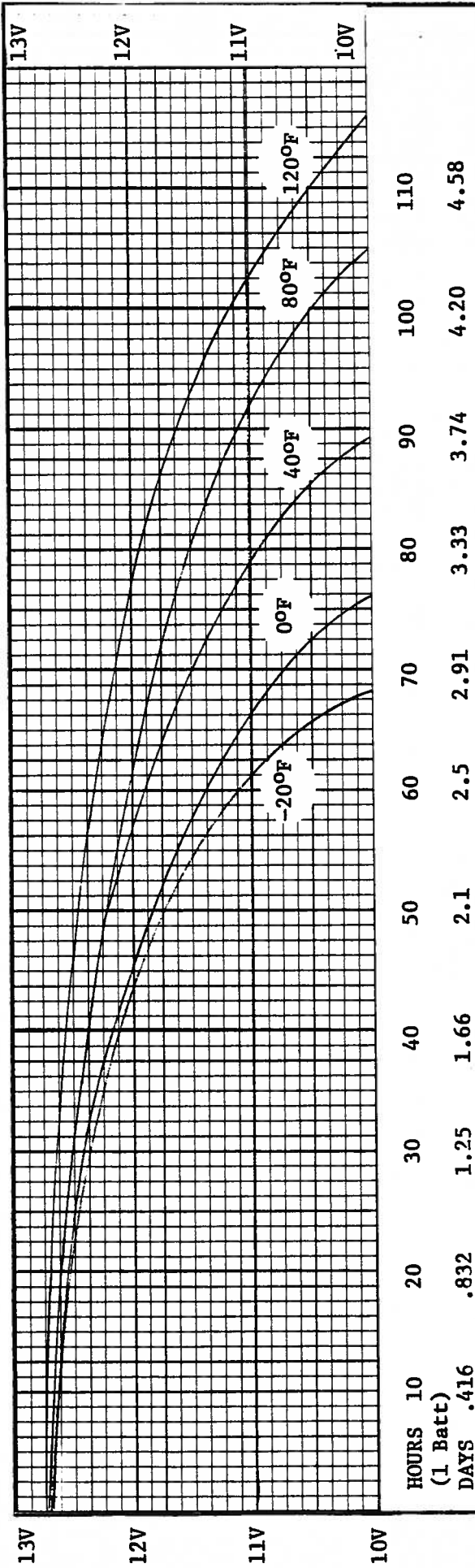
Mechanical parts of the system require no lubrication or periodic maintenance other than cleaning.

Surfaces should be cleaned with mild cleaning agents. NEVER USE SOLVENTS for cleaning painted or plastic surfaces.

4.2 POWER SUPPLY

IMPORTANT

The GC 1215-1 Batteries that comprise the MEQ-800 power supply have an estimated life of 3 to 5 years in an ambient operating temperature of 70°F (21°C). For each 20°F over 70°F ambient operating temperature, battery life is shortened by one-half. Battery life is considered terminated when the battery weight has dropped to one-half the initial 1.5 lb. (.7 Kg) weight. GC 1215-1 operating characteristics are contained in Figure 4-1.



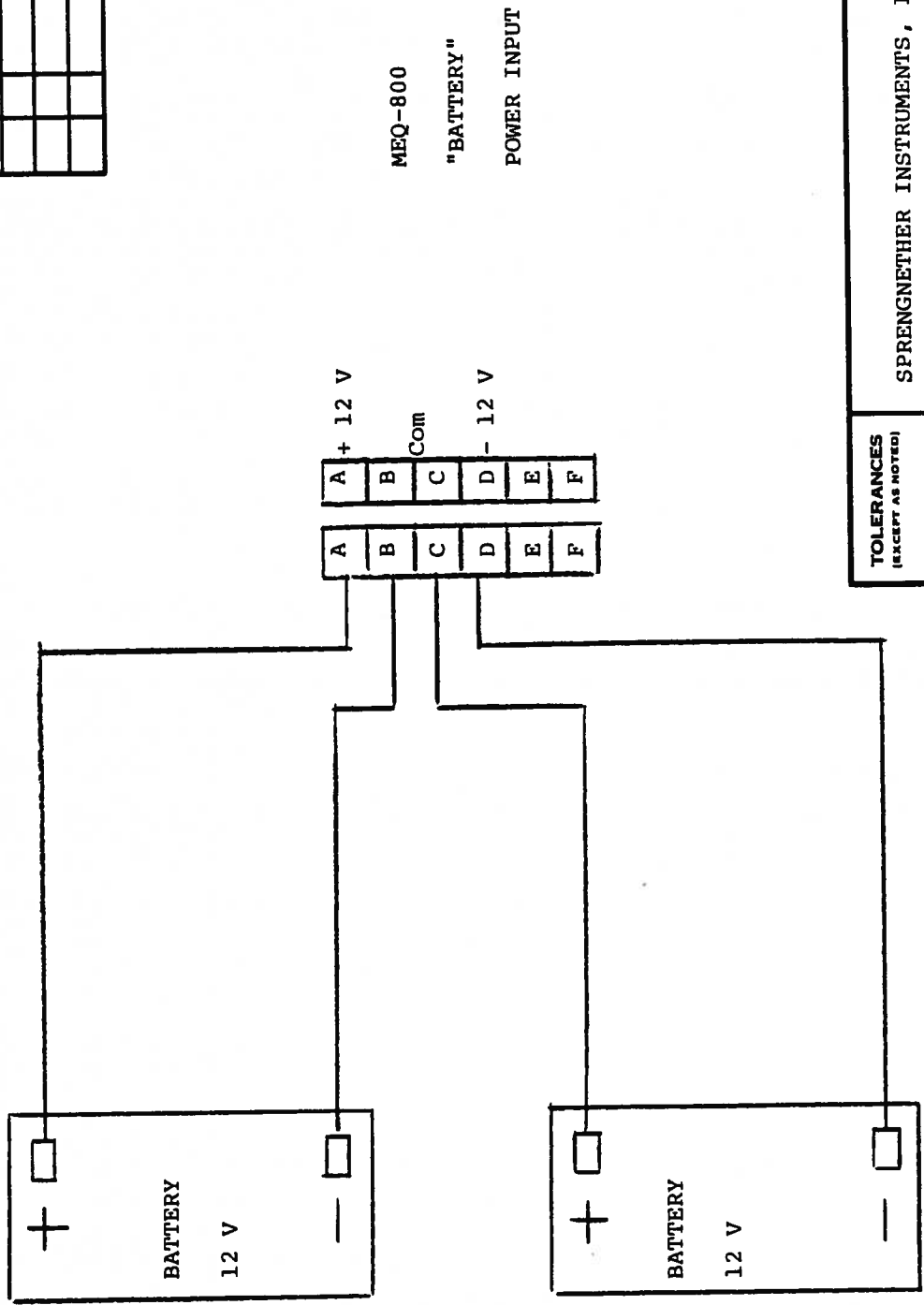
For Two Batteries in Parallel, Multiply x 2.

FIGURE 4-1

GC 1215 BATTERY OPERATING CHARACTERISTICS,

AMBIENT TEMPERATURE/VOLTS/DISCHARGE TIME (15ma Load)

DATE	SYM	REVISION RECORD	AUTH.	DR.	CK.



MEQ-800
 "BATTERY"
 POWER INPUT

TOLERANCES (EXCEPT AS NOTED)		SPRENGNETHET INSTRUMENTS, INC.	
DECIMAL	±	SCALE	DRAWN BY <i>WJE</i>
FRACTIONAL	±	APPROVED BY	
ANGULAR	±	TITLE MEQ-800 EXTERNAL BATTERY CONNECTIONS	
DATE		DRAWING NUMBER	
9-26-80			

FIG 4-4

MADE IN U.S.A.

4.2 POWER SUPPLY (Cont.)

4.2.1 FUSE REPLACEMENT

4.2.1.1 Refer to Figure 3-1B for fuse block and spares location.

4.2.1.2 For access to fuse block perform 4.2.4.1 through 4.2.4.6.

4.2.1.3 Lift up on fuse extractor to remove fuse. Insert new fuse through extractor prior to replacement.

4.2.1.4 Secure recorder main frame per 4.2.4.13.

4.2.1.5 Perform battery test per 4.2.2.

4.2.2 BATTERY TEST

Position main control panel switches as follows. Observe specified results. Refer to Figure 3-1 for parts and controls identification.

4.2.2.1 With SYSTEM switch in AMP or REC, rotate METER to B 12V and A 12V. Observe meter indicates above red line for both positions.

4.2.2.2 If meter indicates below red line (less than 10 volts), batteries may require charging or replacement.

4.2.3 BATTERY CHARGING

CAUTION

WHEN CHARGING BATTERIES, USE ONLY A CONTROLLABLE CURRENT LIMITED CHARGER SUCH AS THE SPRENGNETHER MEQ-800-59 OR EQUIVALENT.

4.2.3 BATTERY CHARGING (Cont.)

- 4.2.3.1 Position the main control panel SYSTEM switch to CHG.
DO NOT DISTURB SYSTEM CLOCK CONTROLS.
- 4.2.3.2. With battery charger OFF, connect charger output to front panel CHARGER receptacle.
- 4.2.3.3. With current limiter at minimum, turn charger ON.
- 4.2.3.4. Set initial charge current to .225 Amps. Charge until battery voltage (while charging) reaches 14.4 volts.
- 4.2.3.5. Charge at 14.4 volts until charge current drops to approximately .035 Amps.
- 4.2.3.6. Turn charger OFF, remove cable and replace dust cap and check clock displays for correct time indications.
- 4.2.3.7. Test batteries per 4.2.2 and return to normal system operation. If system is to be stored, leave SYSTEM switch in CHG position.
- 4.2.3.8. The requirements listed above are fulfilled by automatic and semiautomatic chargers that may be furnished with the MEQ-800 system.

The MEQ-800-59 automatic charger incorporates automatic current and voltage limiting circuits that switch from fast (250 mA) to float (25 mA) when the batteries reach full charge condition. This charger is employed when 115 V 50/60 hz power is available.

When only 220 V 50/60 hz power is accessible, the MEQ-800-59 (220 Volt) charger must be used.

This unit is equipped with a manual switch marked "C" (fast charge - 300 mA) and "F" (float charge - 25 mA).

If charger is to remain connected for more than 24 hours the switch must be deflected to "F" position.

These units are intended for battery charging only.

They connect to the "charger" input and the system control switch must be in the "Chg" position during operation.

4.2.4. EXTERNAL POWER OPERATION

4.2.4.1 External Batteries

The internal (3 AH) battery capacity may be supplemented with a + 12 volt external battery array.

Connect battery cable to batteries first. Then connect to "BATTERY" input at the MEQ-800 (FIG. 4-4).

External battery capacity may be figured as multiples of the internal (3 AH) capacity with corresponding recording duration.

4.2.4.2. Floating Battery Operation

If AC line power is available, a power supply may be used to maintain battery charge at ± 13.2 float voltage.

This supply must provide isolation and 0.1% regulation line and load. In addition, the system should be protected by a constant voltage/isolation transformer located at the AC line output.

Do not use a battery charger for this application.

Excessive ripple will limit the available amplifier gain. Poor regulation obtaining in most battery chargers will pass damaging power line surges.

If a regulated power supply is connected to a battery circuit, series connected diodes must be provided at the output to prevent reverse current inrush during line power failure.

The MEQ-800-100 is a regulated dual power supply that is suitable for this purpose.

The necessary connecting cables are furnished with the power supply.

Connect to the "BATTERY" input receptacle.

The outputs have been factory adjusted to the level required by the MEQ-800.

If further adjustment is required, the float voltage level (± 13.2 V) must be measured at the internal battery terminals.

4.2.4.3. System Switch

When external power supply or batteries are connected, the System Switch must be in the "REC" or "OFF" position.

DO NOT TURN SYSTEM SWITCH TO "CHG".

If External Battery Array is connected while System Switch is in "CHG" position, severe damage may be sustained by the MEQ-800.

4.2.5 BATTERY REPLACEMENT

Refer to Figure 3-1 for parts and controls identification. Refer to Figure 4-2 for battery hook-up and installation (page 4-7).

To prevent system clock power interruption, each "A" battery will be completely removed and replaced before proceeding to the next "A" unit.

4.2.5.1. Position main control panel SYSTEM switch to CHG. DO NOT DISTURB SYSTEM CLOCK CONTROLS.

4.2.5.2. Remove recorder drum per 3.1.4 through 3.1.7.

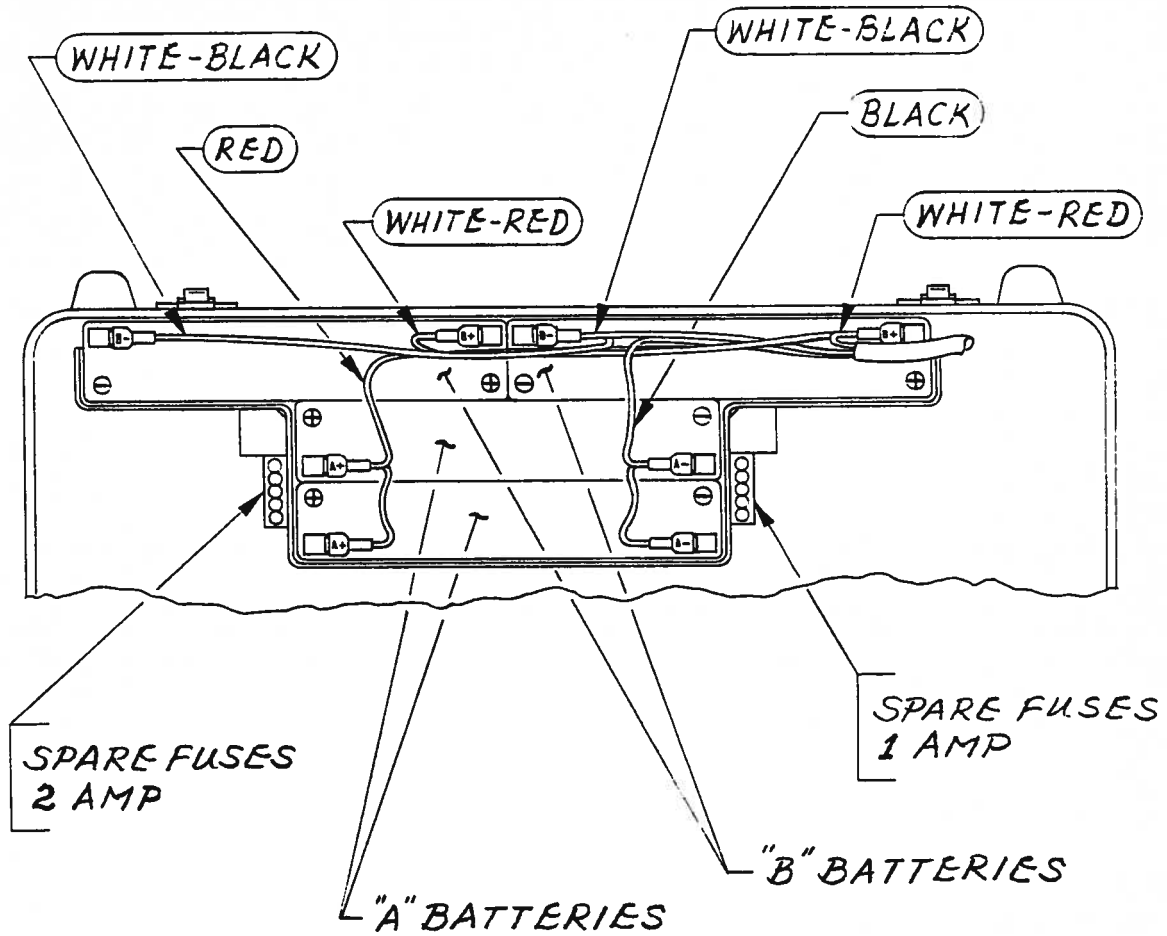
4.2.5. BATTERY REPLACEMENT (Contd.)

- 4.2.5.3. Fold stylus down and secure with stylus clamp.

CAUTION

IN THE FOLLOWING STEPS, EXTREME CARE MUST BE TAKEN NOT TO DAMAGE THE STYLUS. IF WORKING QUARTERS ARE CONFINED, IT MAY BE ADVISABLE TO REMOVE STYLUS PER 4.6.1.2

- 4.2.5.4. Remove the two nuts and washers that secure the rear cross brace.
- 4.2.5.5. Position unit with front panel connectors facing away from operator. CLEAR WORK SURFACE AREA AHEAD OF FRONT PANEL CONNECTORS.
- 4.2.5.6. Raise and tilt recorder main frame forward until it rests against the base front edge.
- 4.2.5.7. Remove connectors from the "B" (rear) batteries. DO NOT EXERT EXCESSIVE STRESS ON BATTERY TERMINALS OR PULL ON WIRES. A STEADY PULL WITH A ROCKING MOTION IS SUFFICIENT.
- 4.2.5.8. Lift the "B" batteries from the battery case and set aside.
- 4.2.5.9. Slide "A" batteries to the rear of battery holder.
- 4.2.5.10. Remove connectors from ONE "A" battery and replace it with a fully charged unit. Reinstall connectors before performing next step to prevent clock interruption.
- 4.2.5.11. Remove and replace remaining "A" battery and return both "A" units to their forward location.
- 4.2.5.12. Install fully charged batteries in "B" locations and connect per Figure 4-2.
- 4.2.5.13. Lower main frame into the base and replace washers and nuts to secure rear cross brace.
- 4.2.5.14. Replace drum per 3.1.9 through 3.1.12.
- 4.2.5.15. Perform 4.2.2 BATTERY TEST.
- 4.2.5.16. If stylus has been removed, perform 4.6.1.3, 4.6.1.4 and 4.6.1.5.
- 4.2.5.17. Perform 4.3.1. AMPLIFIER BALANCE TEST. Return system to normal operation. If system is to be left inactive, position METER switch to OFF and SYSTEM switch to CHG.



WHEN INSTALLING BATTERIES, CONNECT WIRES PER TABLE. REFER TO DRAWING FOR WIRE ROUTING.

WIRE COLOR	BATTERIES	TERMINAL
RED	A	+
BLACK	A	-
WHT-RED	B	+
WHT-BLK	B	-

BATTERY INSTALLATION

FIGURE 4-2

4.3 AMPLIFIER BALANCE

Optimum amplifier balance provides an accurate pen zero base line and equalizes plus and minus battery power drain.

Balance should be checked when exchanging seismometers and following battery or amplifier replacement.

4.3.1 BALANCE TEST

Position main control panel switches as follows. Observe specified results. Balance test is conducted with record installed and seismometer disconnected. Refer to Figure 3-1 for controls and parts identification.

- 4.3.1.1 Prepare system for test as specified in 4.3.2.1 through 4.3.2.6.
- 4.3.1.2 Position METER switch to BAL.
- 4.3.1.3 Observe meter and rotate the GAIN DB switch through all positions. Meter indication should remain on zero and the stylus frame should remain centered over the penmotor release knob.
- 4.3.1.4 If the results of 4.3.1.3 were not as specified, amplifier balance adjustment should be performed.

4.3.2 AMPLIFIER BALANCE ADJUSTMENT

Amplifier balance adjustment is performed with record installed and seismometer disconnected.

Position main control panel switches as follows. Observe specified results. Refer to Figure 3-1 for controls and parts identification.

- 4.3.2.1 Obtain a one watt resistor, equivalent in value to seismometer signal coil resistance as specified in Section I.
- 4.3.2.2 Connect seismometer cable to SEISMOMETER receptacle on front panel.
- 4.3.2.3 Insert test resistor leads into pins "A" and "B" of connector at remaining end of seismometer cable.
- 4.3.2.4 Ensure that the stylus frame is centered over the penmotor translation release knob per 4.6.1.5.
- 4.3.2.5 Position GAIN DB switch to 60; LOW FILTER to OUT; METER to OFF.
- 4.3.2.6 Rotate SYSTEM switch to AMP and allow system to stabilize for 5 minutes.
- 4.3.2.7 Place METER switch to BAL and observe meter deflection.
- 4.3.2.8 Insert the metal balance adjusting tool (provided) into main amplifier balance control access hole located at the GAIN switch 114 position and adjust balance control for meter zero. (Clockwise moves meter upscale.)
- 4.3.2.9 Position METER switch to OFF; GAIN DB switch to 120.

4.3.2 AMPLIFIER BALANCE ADJUSTMENT (Cont.)

- 4.3.2.10 Remove hole plug from access hole in rear panel of main control assembly.
- 4.3.2.11 Position METER switch to BAL and observe meter deflection.
- 4.3.2.12 Use blade end of plastic adjusting tool through access hole to adjust preamplifier balance control for meter zero. (Counter-clockwise moves meter upscale.)
- 4.3.2.13 Observe meter and rotate the GAIN DB switch through all positions. Meter indication should remain on zero.
- 4.3.2.14 Position METER switch to OFF. Return system to normal operation. If system is to be left inactive, position SYSTEM switch to CHG.

4.4 SYSTEM SENSITIVITY AND EXTERNAL CALIBRATION TESTS

The low frequency coupling characteristics between seismometer signal and calibrate coils allow reasonably accurate system calibration below 5Hz. System sensitivity and external calibration tests are conducted using a constant voltage output low frequency sine wave generator. A high input impedance DC voltmeter (such as a VTVM) or a calibrated oscilloscope is required for voltage measurement. Tests are performed with record and seismometer installed per Section III. Refer to Section I for system specifications required for computations. Refer to Figure 3-1 for parts and controls identification.

- 4.4.1 Perform battery test per 4.2.2 and amplifier balance test per 4.3.1.
- 4.4.2 Position CAL PULSE EXT/OFF/MAN switch to EXT.

- 4.4 SYSTEM SENSITIVITY AND EXTERNAL CALIBRATION TESTS (Cont.)
- 4.4.3 Set LOW FILTER switch to OUT; HI FILTER switch to 10.
- 4.4.4 Position GAIN DB switch to 60.
- 4.4.5 Turn on signal generator and set its output amplitude for minimum.
- 4.4.6 Connect signal generator output to CAL PULSE CAL input jack.
- 4.4.7 Position SYSTEM switch to AMP.
- 4.4.8 Adjust signal generator frequency for seismometer natural frequency.

NOTE

Seismometer natural frequency is shown on the seismometer name plate. Natural frequency (f_n) can be calculated using the seismometer PERIOD specification provided in Section I as follows:

$$f_n = \frac{1}{\text{PERIOD}}$$

- 4.4.9 Increase signal generator output amplitude until the recorder pen deflection is approximately equal to 20mm peak to peak.
- 4.4.10 Set signal generator frequency for 0.1Hz.
- 4.4.11 Measure and record peak to zero output amplitude (E) of signal generator. (Generator should remain connected to CAL PULSE input during amplitude measurement.)
- 4.4.12 Position SYSTEM switch to REC. Allow recorder to record at least 5 complete oscillations.

4.4 SYSTEM SENSITIVITY AND EXTERNAL CALIBRATION TESTS (Cont.)

- 4.4.13 Repeat 4.4.12 for 0.2Hz, 0.4Hz, 0.8Hz, 1.0Hz, 1.5Hz, 2.0Hz, 3.0Hz and 5.0Hz.
- 4.4.14 Position SYSTEM switch to CHG.
- 4.4.15 Turn signal generator OFF and remove connection to recorder.
- 4.4.16 Record zero to peak pen deflection (D) for each frequency.
- 4.4.17 Calculate seismometer mass acceleration (ACC) as follows:

$$ACC = \frac{KI}{M}$$

NOTE

- K = Motor Constant in NEWTON/AMPERE (reference Section I specifications).
- I = $\frac{E}{R}$ in AMPERES
- E = Peak voltage obtained in 4.4.11
- R = Calibrate coil resistance in ohms (reference Section I specifications) plus 681 ohms.
- M = Pendulum Moving Mass in Kg (reference Section I specifications).

- 4.4.18 Use the following equations to compute acceleration (S_a), velocity (S_v), and Displacement (S_d) sensitivities for each frequency.

$$S_a = \frac{D}{ACC} \quad S_v = \frac{DW}{ACC} \quad S_d = \left(\frac{D}{ACC} \right) W^2$$

NOTE

- W = $2 \pi F$
- F = Input Frequency
- D = Peak Pen Deflection obtained in 4.4.16

4.4 SYSTEM SENSITIVITY AND EXTERNAL CALIBRATION TESTS (Cont.)

4.4.19 Sensitivity characteristics can be plotted on full logarithmic graph paper. Typical sensitivity curves are presented in Figure 1-2A and Figure 1-2B.

4.4.20 Return system to normal operation. If system is to be left inactive, verify SYSTEM switch is in CHG position.

4.5 AMPLIFIER AND MAIN CONTROL PANEL ASSEMBLY REPLACEMENT

Refer to Figure 3-1 for parts and controls identification. Refer to Figure 4-2 for battery hook-up.

4.5.1 Position SYSTEM switch to CHG; CLOCK to OFF.

4.5.2 Remove recorder drum per 3.1.4 through 3.1.7

NOTE

If working quarters are confined, it may be advisable to remove stylus per 4.6.1.2.

4.5.3 Remove the two nuts and washers that secure the external connector guard plate (17) and lift guard plate out of main frame.

4.5.4 Replace and tighten the nuts and washers to secure the main frame front cross brace.

4.5.5 Remove external receptacles SEISMOMETER, RADIO, TAPE and CHARGE.

4.5.6 Remove the two nuts and washers that secure the rear cross brace.

4.5.7 Raise and tilt recorder main frame forward until it rests against the base front edge.

4.5 AMPLIFIER AND MAIN CONTROL PANEL ASSEMBLY REPLACEMENT
(Cont.)

- 4.5.8 Remove battery terminal connectors. DO NOT EXERT EXCESSIVE STRESS ON BATTERY TERMINALS OR PULL ON WIRES. A STEADY PULL WITH A ROCKING MOTION IS SUFFICIENT.
- 4.5.9 Disconnect the four plugs on the underside of the assembly.
- 4.5.10 Remove the five screws that hold the clock assembly to the main frame and set the clock carefully aside.
- 4.5.11 Remove amplifier and control panel wires from the battery terminal block (TB₁). MAKE A NOTE OF WIRE COLORS AND THEIR LOCATION AS REMOVED.
- 4.5.12 Remove the four screws that hold the amplifier and assembly to the main frame brackets (do not remove brackets) and lift the assembly from the main frame.
- 4.5.13 Remove cable clamps and cable ties as required to free wire harness.
- 4.5.14 Mount new amplifier and control panel assembly to the main frame brackets.
- 4.5.15 Connect amplifier and control panel wires to their appropriate terminal block locations as noted in 4.5.9.
- 4.5.16 Mount the clock assembly to the main frame.
- 4.5.17 Connect the 4 plugs to their respective receptacles on the panel assembly underside. (36, 37, 38, 39).
- 4.5.18 Position SYSTEM switch to OFF, CLOCK to OFF.
- 4.5.19 Connect battery terminal wires per Figure 4-2.
- 4.5.20 Lower recorder main frame into base and replace rear cross brace nuts and washers.

4.5 AMPLIFIER AND MAIN CONTROL PANEL ASSEMBLY REPLACEMENT
(Cont.)

- 4.5.21 Replace external receptacles in their appropriate connector panel location and install the external connector guard plate.
- 4.5.22 If stylus has been removed, replace per 4.6.1.3, 4.6.1.4 and 4.6.1.5.
- 4.5.23 Perform battery test per 4.2.2.
- 4.5.24 Reinstall recorder drum per 3.1.9 through 3.1.12.
- 4.5.25 Connect Seismometer, perform amplifier balance test per 4.3.1 and return system to normal operation. If system is to be left inactive, position SYSTEM switch to CHG.

4.6 RECORDER MAINTENANCE AND ADJUSTMENTS

4.6.1 STYLUS REPLACEMENT

For ink recordings, the smoked paper stylus is replaced with an ink pen included in Ink Recording Kit MEQ-800-5. Refer to Figure 3-1 for system controls and parts identification. Refer to Figure 4-3 for ink recorder parts identification.

- 4.6.1.1 Position SYSTEM switch to OFF. DO NOT DISTURB SYSTEM CLOCK CONTROLS.
- 4.6.1.2 Loosen 4-40 brass screw in penmotor hub. Slide stylus mounting hub up on penmotor shaft until stylus retention spring clears end of motor shaft. Remove stylus. DO NOT ATTEMPT TO ROTATE PENMOTOR SHAFT.

4.6.1 STYLUS REPLACEMENT (Cont.)

4.6.1.3 Install replacement stylus on penmotor hub. (Center stylus hinge pin in groove on lower front of penmotor hub.)

4.6.1.4 Hold stylus in place with spring clip and lower penmotor hub until spring clip is secure to the motor shaft.

4.6.1.5 Position hub so stylus penmotor translation release knob is centered within stylus frame and tighten hub set screw. DO NOT OVERTIGHTEN.

CAUTION

USE OF OTHER THAN THE 4-40 BRASS MOUNTING SCREW WILL RESULT IN DAMAGE TO THE PENMOTOR HUB AND PENMOTOR SHAFT.

4.6.1.6 Remove penmotor mounting screw (1) and install ink cartridge mounting bracket (3) on penmotor assembly. (Use just removed mounting screw.)

4.6.1.7 Insert pierce and prime unit (2) into cartridge (5).

4.6.1.8 Insert ink cartridge in mounting bracket slot (bulb toward drum).

4.6.1.9 Attach the reduced diameter free end of the plastic capillary tubing (4) to the pen capillary tube (6).

CAUTION

IF PLASTIC CAPILLARY TUBING IS REVERSED, AIR LEAKAGE WILL CAUSE ERRATIC INKING. REDUCED DIAMETER END MUST CONNECT TO PEN CAPILLARY TUBE.

4.6.1.10 Ensure that plastic capillary tubing does not touch pen limit bracket. TUBING CONTACT CAN CAUSE ERRATIC RECORDING.

4.6.1 STYLUS REPLACEMENT (Cont.)

- 4.6.1.11 Prime the inking system by placing a finger over the end of the bulb while squeezing. Remove finger tip and release bulb. Continue pumping action until ink appears at pen tip. INKING SYSTEM MUST BE AIR TIGHT FOR PROPER INK FLOW.
- 4.6.1.12 Install record per 4.8.1 and 4.8.2.
- 4.6.1.13 Install drum per 3.1.9 through 3.1.12 and return system to operation.

NOTE

System should not be left inactive with ink recording system primed.

4.7 CLEANING INK RECORDING SYSTEM

Refer to Figure 4-3 for ink recording system parts identification.

- 4.7.1 Remove the pierce and prime from unit and place an absorbent material pad under it.
- 4.7.2 Fill syringe (8) with CLEAN ALCOHOL ONLY.
- 4.7.3 Place syringe tube over pen tip and back-flush alcohol through inking system. Repeat as required to clean system.
- 4.7.4 Use cleaning wire (7) if abnormal clogging is present at pen tip.

4.8 SMOKED RECORD PREPARATION

An 80 lb. heavy enamel paper is recommended for smoked records. The smoking procedure should be conducted in an area well ventilated but free of strong air currents. Record preparation prior to transport to the field is suggested.

The MEQ-800-01 Paper Smoking/Fixing Kit contains provisions for a spare recorder drum and materials for preparing smoked records.

- 4.8.1 Lay a 13 inch strip of $\frac{1}{2}$ inch double sided tape along one end of the record paper.
- 4.8.2 Tightly wrap record around drum and join by pressing down on tape seam.

NOTE

Rubber cement or glue stick adhesive can be substituted for double sided tape. It should be applied in a light coat and allowed to "set" for about 5 minutes before record installation on drum.

- 4.8.3 Fill smoker unit with furnace or diesel fuel.
- 4.8.4 Light smoker unit wick and allow flame to stabilize.
- 4.8.5 Adjust wick for a large smoky flame.
- 4.8.6 Support drum by shaft ends and spin rapidly, moving the spinning drum through the smoke until it is uniformly blackened.
- 4.8.7 Wipe the edges of the drum flange and place drum in carrier. DO NOT USE ABRASIVE CLEANERS ON DRUM.

NOTE

Record drum installation instructions are contained in 3.1.9 through 3.1.12.

4.9 SMOKED RECORD PRESERVATION (FIXING)

Commercial liquid shellac diluted 1 part to 30 parts of grain or ethyl alcohol is normally used for preserving records. If liquid shellac is unavailable, white shellac (dry form) may be dissolved in grain or ethyl alcohol at a shellac/alcohol ratio of .1 lb/gal (12 Gm/Liter) and used as the preservative.

- 4.9.1 Remove fixing tray from the bottom of the case and fill tray with enough solution to cover record.
- 4.9.2 Carefully remove record from the drum.
- 4.9.3 Hold record face up and submerge one end. Draw entire record through solution ensuring completed coverage.
- 4.9.4 Hang record for about 10 minutes of initial air drying.

NOTE

Record should be dried several days before storage.

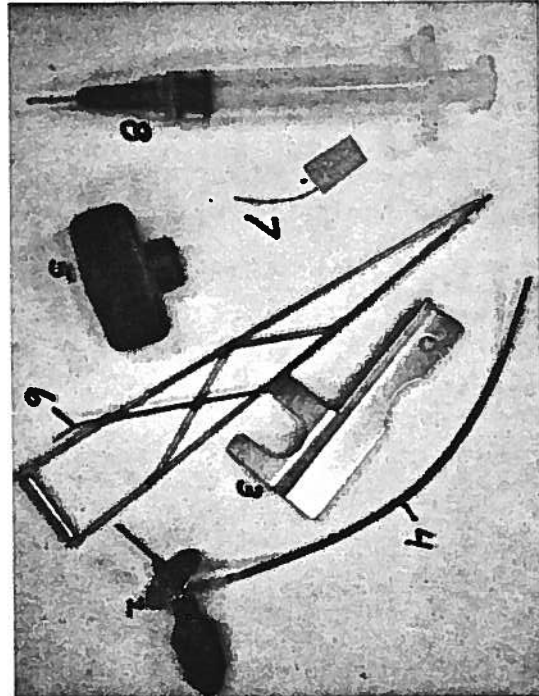
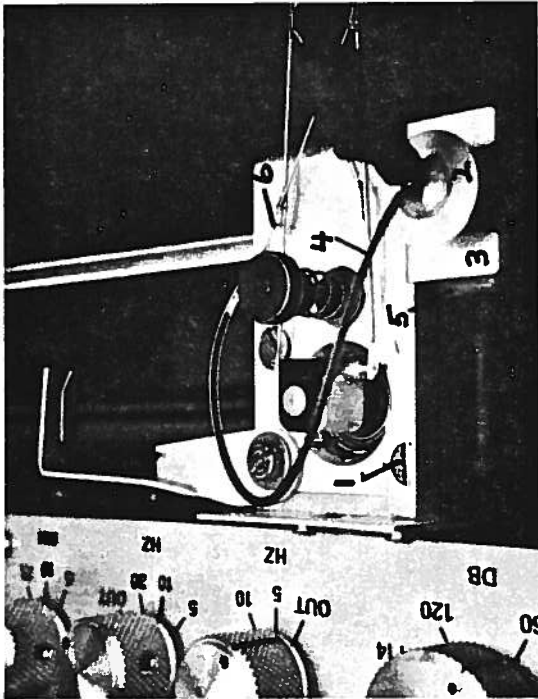
4.10 CLOCK STABILITY/ACCURACY

Comparison of system clock generated time marks versus radio input time marks can provide an indication of clock stability and accuracy. If system generated time marks appear to drift excessively through the duration of the record, the time base oscillator may require adjustment. Frequency/rate equivalencies are shown on Table 1-4. Refer to Section III for time marks operating instructions.

4.10.1 OSCILLATOR ADJUSTMENT (TS-300-1/-1A)

Refer to Figure 3-1 for controls and parts identification.

- 4.10.1.1 Remove the cap screw located at the front of the clock assembly panel for access to oscillator control.
- 4.10.1.2 Adjust oscillator clockwise to slow clock, counter-clockwise to speed up clock. The control rate is 7 milliseconds per hour for each turn of the ten-turn control.



- 1..... PEN MOTOR MOUNTING
- 2..... PIERCE AND PRIME UNIT
- 3..... INK CARTRIDGE MOUNTING BRACKET
- 4..... INK TUBING*
- 5..... INK CARTRIDGE
- 6..... INK PEN CAPILLARY TUBE
- 7..... PEN CLEANING WIRE
- 8..... PEN CLEANING SYRINGE

*Replacement tube can be fabricated with vinyl tubing. Soften the tubing in hot water and reduce the diameter of one end by stretching and cooling.

INK RECORDING KIT

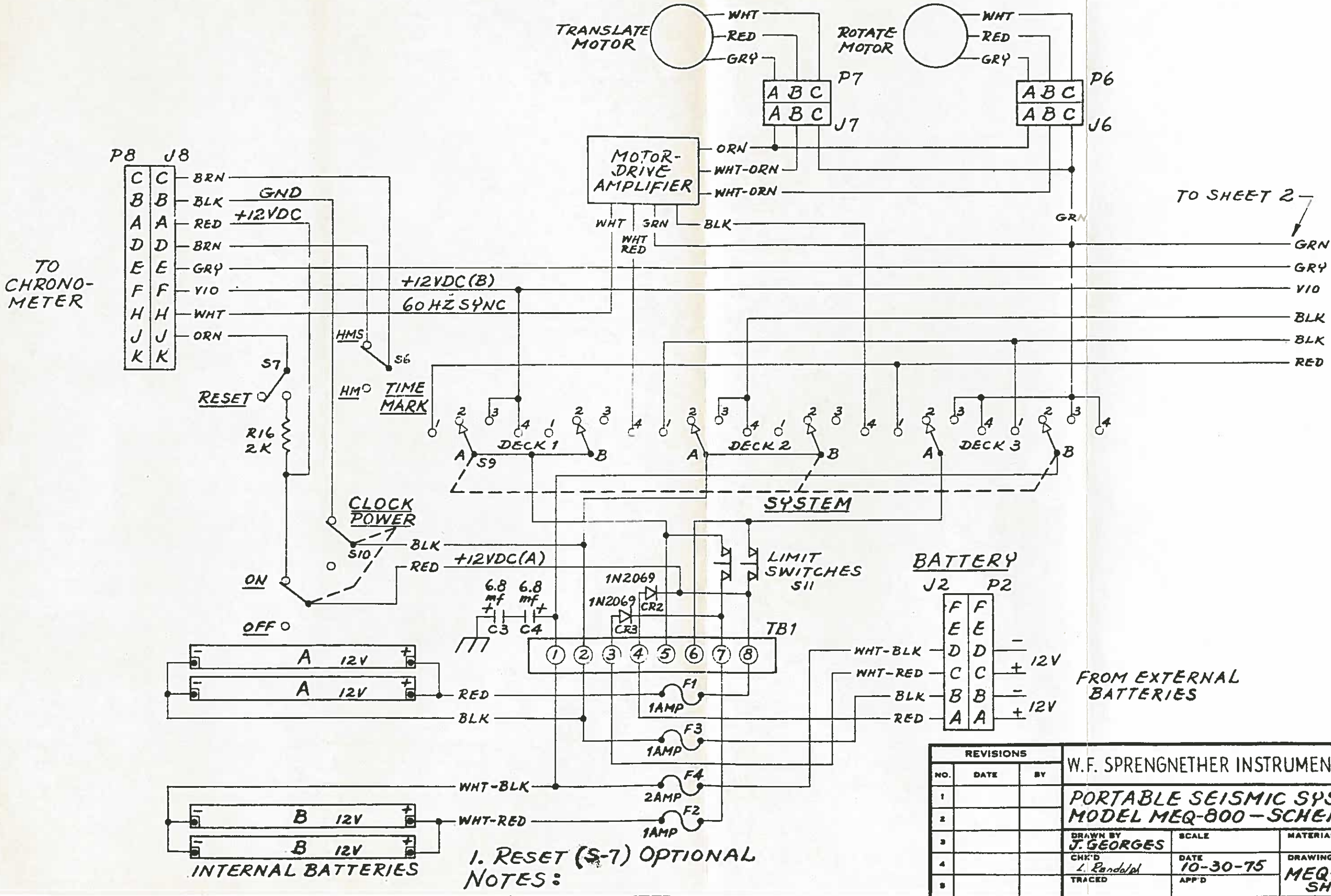
MEQ-800-05
PARTS IDENTIFICATION

FIGURE 4-3

PART LIST REPORT
11-30-1984

END PRODUCT ASSY #	DESCRIPTION	NEXT ASSY CONTROL #	NEXT ASSY MFG. PART #	NEXT ASSY REF. DESIG.
LINE #	QTY DESCRIPTION			
REV. LEVEL	REV. DATE			

MEQ-800	102000	MEQ-800-B	FINAL ASSY		
A	1	10/82	1 RECORDER SUB ASSY	102001	102001
A	2	10/82	1 AMP HOUSING SUB ASSY	102002	102002
A	3	10/82	1 MEQ-830-101 SUB ASSY	102003	102003
A	4	10/82	1 RECORD CASE SUB ASSY	102006	102006
A	5	10/82	1 ACCESSORY PARTS	102011	102011

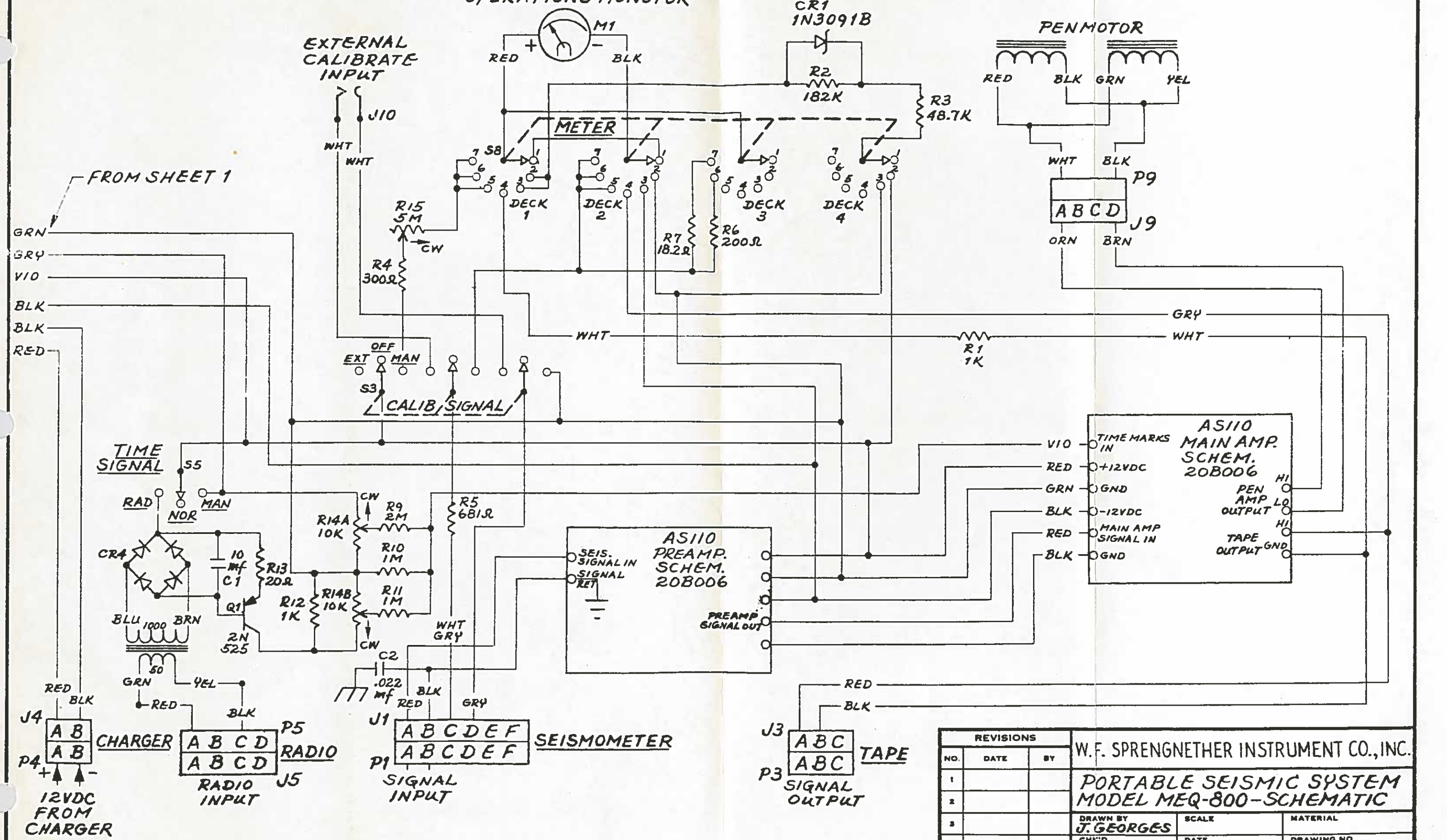


1. RESET (S-7) OPTIONAL
NOTES:

REVISIONS		
NO.	DATE	BY
1		
2		
3		
4		
5		

W.F. SPRENGNETHER INSTRUMENT CO., INC.		
PORTABLE SEISMIC SYSTEM MODEL MEQ-800 - SCHEMATIC		
DRAWN BY J. GEORGES	SCALE	MATERIAL
CHK'D L. Randolph	DATE 10-30-75	DRAWING NO. MEQ-800-4 SH1 OF 2
TRACED	APP'D	

OPERATIONS MONITOR



FROM SHEET 1

TIME SIGNAL

AS110
PREAMP.
SCHEM.
20B006

SEIS. SIGNAL IN
SIGNAL RET

PREAMP
SIGNAL OUT

AS110
MAIN AMP.
SCHEM.
20B006

TIME MARKS IN
+12VDC
GND
-12VDC
MAIN AMP SIGNAL IN
GND

PEN AMP OUTPUT
HI
LO
HI
TAPE OUTPUT
GND

J4
A B
A B
CHARGER

P4
+
-
12VDC
FROM
CHARGER

P5
A B C D
A B C D
RADIO
INPUT

J5

J1
A B C D E F
A B C D E F
SEISMOMETER

P1
SIGNAL
INPUT

J3
A B C
A B C
TAPE

P3
SIGNAL
OUTPUT

NOTES ON SH. 1

REVISIONS			W.F. SPRENGNETHER INSTRUMENT CO., INC.	
NO.	DATE	BY		
1			PORTABLE SEISMIC SYSTEM MODEL MEQ-800-SCHEMATIC	
2				
3			DRAWN BY J. GEORGES	SCALE MATERIAL
4			CHK'D L. Pandolph	DATE 10-30-75
5			TRACED	APP'D DRAWING NO. MEQ-800-4 SH20F2

PART LIST REPORT
11-30-1984

PRODUCT ASSY #	DESCRIPTION	NEXT ASSY CONTROL #	NEXT ASSY MFG. PART #	NEXT ASSY REF. DESIG.
LINE #	QTY DESCRIPTION			
REV. LEVEL	REV. DATE			
EQ-802	102001 RECORDER HOUS. SUB ASSY			
D	1 10/84 1 MICROSWITCH SUB ASSY	102016	102016	S11
D	2 10/84 1 DRUM SUB ASSY	102017	102017	
D	3 10/84 1 BATT CLAMP PLATE	102018	102018	
D	4 10/84 1 ROT MTR W/MTG HDW	102019	102019	MO-2
D	5 10/84 1 TRAN. MDT. W/MTG HDW	102020	102020	MO-1
D	6 10/84 1 TRAN. IDLER CLUSTER	102021	102021	
D	7 10/84 1 TRANS. SCREW PULLEY	102022	102022	
D	8 10/84 1 PEN MOTOR SUB ASSY.	102025	102025	MO-3
D	9 10/84 1 RIGHT PANEL	102001-9	R1	
D	10 10/84 1 LEFT PANEL	102001-10	R2	
D	11 10/84 1 SPACER BAR - FRONT	102001-11	R3	
D	12 10/84 1 SPACER BAR - REAR	102001-12	R4	
D	13 10/84 2 PEN MOTOR GUIDE BAR	102001-13	R5	
D	14 10/84 1 PEN MOTOR LATCH	102001-14	R6	
D	15 10/84 3 PEN MTR. LAT. WASHER	102001-15	R7	
D	16 10/84 2 FR. PANL SP. BUSHING	102001-16	R8	
D	17 10/84 8 GRAY FELT	102001-17	R108	1/4" X 1/4" X 14" (LOT)
D	18 10/84 1 TRANSLATION SCREW	102001-18	R11	
D	19 10/84 2 BEARING, TRANS. SCREW	09-003-0	F51KDD7	
D	20 10/84 8 BALL BUSHING SPRING	102001-20	R15	
D	21 10/84 2 CABLE CLAMP BLOCK	102001-21	R23	
D	23 10/84 1 DRUM DRIVE LAT. SPR.	102001-23	R39	
D	24 10/84 1 DRUM LAT. SPR. BUSH.	102001-24	R40	
D	25 10/84 1 PEN MTR MT BRACK TOP	102001-25	R56	
D	26 10/84 1 PEN MTR. MT: BR BACK	102001-26	R57	

PART LIST REPORT
11-30-1984

END PRODUCT ASSY #	DESCRIPTION	NEXT ASSY	NEXT ASSY	NEXT ASSY	NEXT ASSY	NEXT ASSY
LINE #	QTY DESCRIPTION	CONTROL #	MFG. PART #		REF. DESIG.	
REV. LEVEL	REV. DATE					
D	27 10/84	4 PEN MTR BR. RET. RING	102001-27	R58		
D	28 10/84	4 FELT WIPER RINGS	102001-28	R59		
D	29 10/84	2 BALL BUSHING	09-005-0	"SUPER 8"		
D	30 10/84	1 PEN MOTOR LATCH PIN	102001-30	R61		
D	31 10/84	1 PEN MTR (FEED) SW. PIN	47-019-0	H. H. SMITH 2340		
D	32 10/84	1 PEN MTR STYLUS SUPP.	102001-32	R67		
D	33 10/84	1 PEN MTR STYLUS LIFT.	102001-33	R68		
D	34 10/84	1 PEN MTR STYLUS WASH.	102001-34	R69		
D	35 10/84	1 SAPPH. STYLUS ASSY	102023	102023	MED-800-80	
D	36 10/84	2 PEN MTR STOP RUB. PAD	102001-36	R75		
D	37 10/84	1 PEN MTR. CABLE CLAMP	102001-37	R77		
D	38 10/84	1 PEN MTR STYLUS MTG	102001-38	R78	MED-800-78	
D	39 10/84	1 STYLUS CLIP	102001-39	R80		
D	40 10/84	1 REED REL. PLUN. WEDG	102001-40	R90		
D	41 10/84	1 RELEASE PLUNG BUTTON	102001-41	R91		
D	42 10/84	1 REED REL. PLUN. SPR.	47-036-8	LC-026-D6-55		
D	43 10/84	1 ROLL PIN 1/4 X .062	102001-43	R94		
D	44 10/84	1 FR. CONN COVER PLATE	102001-44	R100		
D	45 10/84	1 BATTERY BRACKET	102001-45	R101		
D	46 10/84	2 BAT BRACK LOC BLOCK	102001-46	R104		
D	47 10/84	1 BATTERY SUPP. SPACER	102001-47	R106		
D	48 10/84	2 BATTERY BRACK. ANGLE	102001-48	R109		
D	49 10/84	1 REED REL. PLUNG. ROD	102001-49	R141		
D	50 10/84	1 TRANS. BEARING SPAC.	102001-50	R142		
D	51 10/84	1 TRANS. IDLER SHAFT	102001-51	R151		
D	52 10/84	1 THREAD. BRASS SEGM.	102001-52	R153		

PART LIST REPORT
11-30-1984

END PRODUCT ASSY #	DESCRIPTION	NEXT ASSY CONTROL #	NEXT ASSY MFG. PART #	NEXT ASSY	NEXT ASSY	NEXT ASSY	NEXT ASSY	REF. DESIG.
LINE #	QTY DESCRIPTION							
REV. LEVEL	REV. DATE							
D	53 10/84	1 FEED PICKUP SPRING	102001-53	R154				
D	54 10/84	1 DRUM ACTIVATOR STOP	102001-54	R155				
D	55 10/84	1 75 TOOTH TIMING BELT	10-001-0	6R6-075-012				
D	56 10/84	1 110 TOOTH TMS BELT	10-002-0	6R6-110-012				
D	57 10/84	1 FUSE BLOCK BRACKET	102001-57	A20				
D	58 10/84	4 FUSE LIFTER	102001-58	A21				
D	59 10/84	1 CAPACITOR	14-022-0	UK16-223				C2
D	60 10/84	1 TERMINAL BLOCK	85-006-0	8-171				TB-1
D	61 10/84	1 CONNECTOR	22-316-1	KPT07E-10-98S				J1
D	62 10/84	1 CONNECTOR	22-314-1	KPT07E-10-6S				J2
D	63 10/84	1 CONNECTOR	22-310-1	KPT07E-8-3S				J3
D	64 10/84	1 CONNECTOR	22-309-1	KPT07E-8-2S				J4
D	65 10/84	1 CONNECTOR	22-311-1	KPT07E-8-4P				P5
D	66 10/84	3 CAP & CHAIN	13-004-0	10-101960-83				
D	67 10/84	2 CAP & CHAIN	13-005-0	10-101960-103				
D	68 10/84	3 GASKET	42-001-0	10-101949-8				
D	69 10/84	2 GASKET	42-002-0	10-101949-10				
D	70 10/84	4 BATTERY	06-002-0	PS-1219				
D	71 10/84	0 CABLE	94-006-0	9452				10 FT.
D	72 10/84	8 BATTERY TERMINAL	85-002-0	42731-2				
D	73 10/84	1 TERMINAL LUG	85-022-0	.093" HOLE				
D	74 10/84	12 TERMINAL LUG	85-021-0	.1" HOLE				
D	75 10/84	8 FUSE	37-006-0	AGC-1				F1-F3
D	76 10/84	2 DIODE	29-004-0	IN2069				CR2, CR3
D	77 10/84	1 CABLE CLAMP	20-004-0	HMS 772				
D	78 10/84	2 CABLE CLAMP	20-006-0	HMS 774				

PART LIST REPORT
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END PRODUCT	ASSY #	DESCRIPTION	NEXT ASSY	NEXT ASSY	NEXT ASSY	NEXT ASSY	NEXT ASSY
	LINE #	QTY DESCRIPTION	CONTROL #	MFG.	PART #	REF.	DESIG.
	REV. LEVEL	REV. DATE					
	79	3 CABLE CLAMP	20-005-0	HMS	773		
D	10/84						
	80	1 FUSE BLOCK	33-002-0		3923-4		
D	10/84						
	81	2 TERMINAL, METER LUG	05-014-0		A18-B		
D	10/84						
	82	1 GROMMET	47-009-0		G. C. 1043C		
D	10/84						
	83	2 GROMMET	47-009-4		G.C. 1042C		
D	10/84						
	84	4 HOLE PLUG	47-015-0		G.C. 1711 AC		
D	10/84						
	85	0 CABLE SLEEVING	91-003-0	PVC-105/8			8'
D	10/84						
	86	0 CABLE SLEEVING	91-002-0	PVC-105/5			8'
D	10/84						
	87	0 TUBING, SHRINK-BLACK	91-006-0	FIT-221-1/16			2'
D	10/84						
	88	0 TUBING, SHRINK-BLACK	91-007-0	FIT-221-3/32			2'
D	10/84						
	89	0 TUBING, SHRINK-BLACK	92-008-0	FIT-221-1/8			1'
D	10/84						
	90	0 TUBING, SHRINK-RED	91-009-0	FIT-221-1/8			4"
D	10/84						
	91	0 TUBING, SHRINK-BLACK	91-010-0	FIT-221-1/4			1'
D	10/84						
	92	0 TUBING, SHRINK-RED	91-011-0	FIT-221-1/4			4"
D	10/84						
	93	0 WIRE	94-029-4	24 AWG, BLACK			10'
D	10/84						
	94	0 WIRE	94-031-0	24 AWG, BROWN			2 1/2'
D	10/84						
	95	0 WIRE	94-035-0	24 AWG, RED			10'
D	10/84						
	96	0 WIRE	94-034-0	24 AWG, ORANGE			3'
D	10/84						
	97	0 WIRE	94-043-0	24 AWG, YELLOW			2'
D	10/84						
	98	0 WIRE	94-033-0	24 AWG, GREEN			5 1/3'
D	10/84						
	99	0 WIRE	94-030-0	24 AWG, BLUE			2'
D	10/84						
	100	0 WIRE	94-036-0	24 AWG, VIOLET			4 2/3'
D	10/84						
	101	0 WIRE	94-032-0	24 AWG, GREY			6 1/4'
D	10/84						
	102	0 WIRE	94-037-0	24 AWG, WHITE			3'
D	10/84						
	103	0 WIRE	94-038-0	24 AWG, WHITE/BLACK			6'
D	10/84						
	104	0 WIRE	94-042-0	24 AWG, WHITE/RED			6'
D	10/84						

PART LIST REPORT
11-30-1984

END PRODUCT ASSY #	DESCRIPTION	NEXT ASSY	NEXT ASSY	NEXT ASSY	NEXT ASSY	NEXT ASSY
LINE #	QTY DESCRIPTION	CONTROL #	MFG.	PART #	REF.	DESIG.
REV. LEVEL	REV. DATE					
D	105	0 WIRE	94-041-0	24 AWG, WHITE/GREEN		1'
D	10/84					
D	106	0 WIRE	94-039-0	24 AWG, WHITE/BLUE		1'
D	10/84					
D	107	0 WIRE	94-040-0	24 AWG, WHITE/GREY		2 1/2'
D	10/84					
D	108	32 CABLE TIES	87-001-0			
D	10/84					
D	109	2 WIRE MARKER	60-001-0	1/4" ID A+		
D	10/84					
D	110	2 WIRE MARKER	60-002-0	1/4" ID A-		
D	10/84					
D	111	2 WIRE MARKER	60-003-0	1/4" ID B+		
D	10/84					
D	112	2 WIRE MARKER	60-004-0	1/4" ID B-		
D	10/84					
D	113	6 FUSE	37-011-0	ABC-2		F4
D	10/84					
D	114	0 TUBING	91-004-0	PVC-105/11		5"
D	10/84					
D	115	2 GROMMET	47-009-1	HMS 91117		
D	10/84					
D	116	4 S.S. SCREW		# 2-56 X 3/16" P.H.		
D	10/84					
D	117	15 S.S. SCREW		# 2-56 X 5/16" P.H.		
D	10/84					
D	118	5 S.S. SCREW		# 2-56 X 3/8" P.H.		
D	10/84					
D	119	2 S.S. SCREW		# 2-56 X 3/4" P.H.		
D	10/84					
D	120	1 BRASS SCREW		# 4-40 X 1/8" R.H.		
D	10/84					
D	121	22 S.S. SCREW		# 4-40 X 3/16" P.H.		
D	10/84					
D	122	8 S.S. SCREW		4-40 X 1/4" P.H.		
D	10/84					
D	123	8 S.S. SCREW		# 4-40 X 5/16" P.H.		
D	10/84					
D	124	2 S.S. SCREW		# 4-40 X 3/4" P.H.		
D	10/84					
D	125	3 S.S. SCREW		# 4-40 X 7/8" P.H.		
D	10/84					
D	126	2 S.S. SCREW		# 4-40 X 3/8" P.H.		
D	10/84					
D	127	2 S.S. SCREW		# 4-40 X 5/16" F.H.		
D	10/84					
D	128	6 S.S. SCREW		# 6-32 X 1/4" P.H.		
D	10/84					
D	129	1 S.S. SCREW		# 6-32 X 7/16" P.H.		
D	10/84					
D	130	1 S.S. SCREW		# 6-32 X 7/16" P.H.		
D	10/84					

PART LIST REPORT
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END PRODUCT ASSY #	DESCRIPTION	NEXT ASSY	NEXT ASSY	NEXT ASSY	NEXT ASSY	NEXT ASSY
LINE #	QTY DESCRIPTION	CONTROL #	MFG. PART #			REF. DESIG.
REV. LEVEL	REV. DATE					
	131	24 S.S. HEXAGONAL NUT		#2		
D	10/84					
	132	7 S.S. HEXAGONAL NUT		#4		
D	10/84					
	133	2 S.S. HEXAGONAL NUT		#6		
D	10/84					
	134	24 WASHER		# 2		
D	10/84					
	135	6 WASHER		# 4		
D	10/84					
	136	2 WASHER		# 6		
D	10/84					
	137	5 WASHER, FLAT		# 2 SMALL PATTERN 7/32 OD		
D	10/84					
	138	5 WASHER, FLAT		#4		
D	10/84					
	139	4 WASHER, FLAT		#6		
D	10/84					
	140	2 WASHER, SPLIT LOCK		# 8 BRONZE		
D	10/84					

PART LIST REPORT
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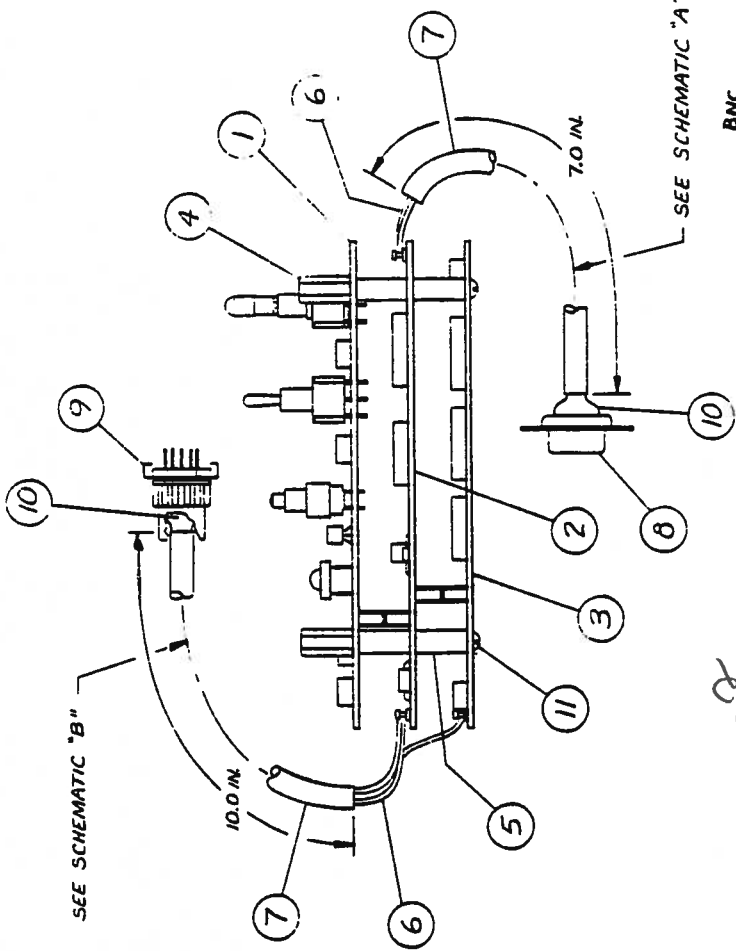
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LINE #	QTY DESCRIPTION						
REV. LEVEL	REV. DATE						
MEQ-800	102002 AMP & CNTRL SUB ASSY						
C	1 07/84 1 AS-110 AMP SUB ASSY	10C0024	10C0024				A1
C	2 07/84 1 PREAMPLIFIER ASSY	10B0023	10B0023				A1
C	3 07/84 1 PA-1 MTR DR. AMP ASY	10C0048	10C0048				A2
C	4 07/84 1 RADIO CIRCUIT BOARD	102005	102005				
C	5 07/84 1 DISTRIBUTION BD. ASSY	102004	102004				
C	6 07/84 1 METER SWITCH ASSY	102008	102008				S8
C	7 07/84 1 SYSTEM SWITCH ASSY	102007	102007				S9
C	8 07/84 1 RESISTOR	78-035-0	681 OHM, 1/8W, 1%				R5
C	9 07/84 1 RESISTOR	78-213-0	300 OHM, 1/4W, 5%				R4
C	10 07/84 1 RESISTOR	78-252-0	2M, 1/4W, 5%				R9
C	11 07/84 2 RESISTOR	78-250-0	1M, 1/4W, 5%				R10, R11
C	12 07/84 1 RESISTOR	78-220-0	1K, 1/4W, 5%				R12
C	13 07/84 1 POTENTIOMETER	73-001-0	10K/10K #6D160405103MA				R14
C	14 07/84 1 POTENTIOMETER	73-005-0	5 MEG #68298				R15
C	15 07/84 1 SWITCH	82-019-0	7307SYZ0				S12
C	16 07/84 1 SWITCH	82-014-5	7101SYZ0				S6
C	17 07/84 1 SWITCH	82-016-5	7107SYZ0				S5
C	18 07/84 1 SWITCH	82-018-0	7201KB				S10
C	19 07/84 2 CONNECTOR	22-614-0	M8H3F-SC-LRN-0				J6, J7
C	20 07/84 1 CONNECTOR	22-617-0	6H9F-SC-LRN-0				J8
C	21 07/84 1 CONNECTOR	22-616-0	6H4F-SC-LRN-0				J9
C	22 07/84 1 CONNECTOR	22-207-0	# 41				J10
C	23 07/84 1 PANEL METER	61-002-0	1212				M1
C	24 07/84 2 SPACER, RADIO CKT BD	47-030-0	HMS 2374				
C	25 07/84 1 HOLE PLUG	47-015-0	6C1711AC				

PART LIST REPORT
11-30-1984

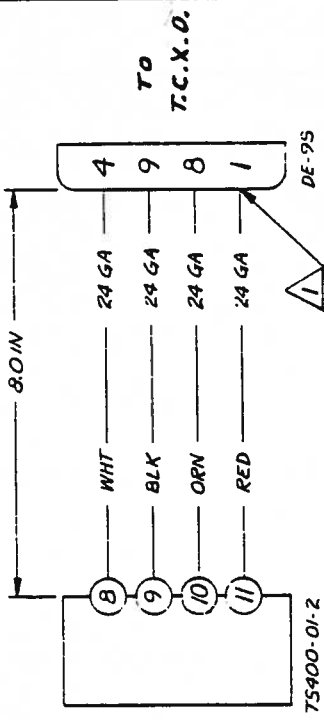
END PRODUCT	ASSY #	DESCRIPTION	NEXT ASSY	NEXT ASSY	NEXT ASSY	NEXT ASSY	NEXT ASSY
LINE #	QTY	DESCRIPTION	CONTROL #	MFG. PART #	REF. DESIG.		
REV. LEVEL	REV. DATE						
C	26	2 KNOB	55-006-0	PV-12-A-1-L			
	07/84						
C	27	1 AMP COVER PANEL	102002-27	A2			
	07/84						
C	28	3 KNOB	55-008-0	PV-25-A-1-L			
	07/84						
C	29	2 SPACER	47-027-1	60007			
	07/84						
C	30	1 FIBER WASHER, FLAT	47-040-0	102002-30			
	07/84						
C	31	1 FIBER WASH., EXTRUDED	47-041-0	102002-31			
	07/84						
C	32	1 AMPL. & CONTROL HOUS	102002-32	A1			
	07/84						
C	33	1 CONT. HOUS. ANCH. L&R	102002-33	A4			
	07/84						
C	34	2 METER NUT, MOD	47-018-0	102002-34			
	07/84						
C	35	16 SOUTHCO THREADS	R-150	074-11-104-24	SS		
	07/84						

PART LIST REPORT
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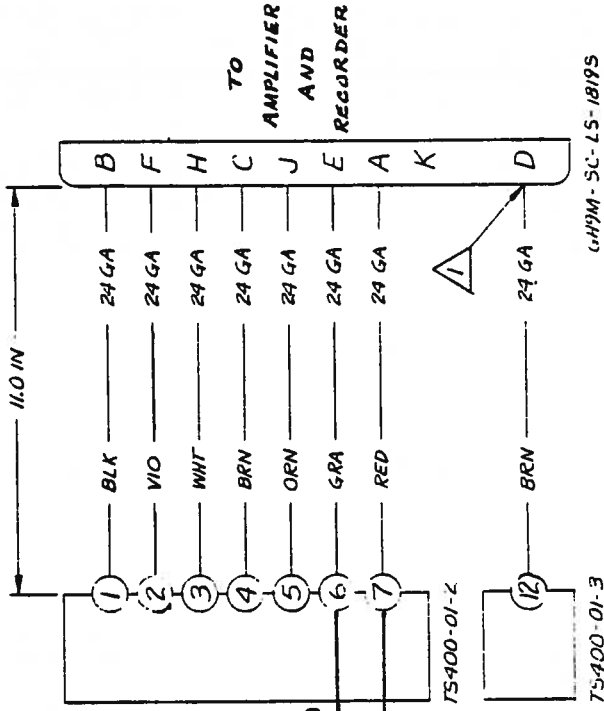
END PRODUCT ASSY #	DESCRIPTION	NEXT ASSY	NEXT ASSY	NEXT ASSY	NEXT ASSY	NEXT ASSY
LINE #	QTY DESCRIPTION	CONTROL #	MFG. PART #			REF. DESIG.
REV. LEVEL	REV. DATE					
MED-800	102003 MED-800-101 CL SUB ASSY					
A	1 10/83 1 RESISTOR	78-237-0	51K, 1/4W, 5%			R1
A	2 10/83 1 DIODE	29-004-0	IN2069			CR-1
A	3 10/83 0 WIRE	94-035-0	24 AWG RED			8"
A	4 10/83 0 WIRE	94-032-0	24 AWG GREY			8"
A	5 10/83 1 CONNECTOR BNC	22-002-0	31-010			J1
A	6 10/83 1 TCXO	69-002-0	252-1196			
A	7 10/83 1 TS-400 DIGITAL CLOCK	100004	100004			
A	9 10/83 2 OSCILLATOR SPAC. ROD	102003-9	T1			
A	10 10/83 1 CONN. MFG. BRACKET	102003-10	T2			
A	11 10/83 0 SLEEVING	91-002-0	PVC-105/5			5"
A	12 10/83 1 PANEL COVER, TOP	102003-12	C1			
A	13 10/83 1 PANEL COVER, SIDE	102003-13	C2			
A	14 10/83 1 TS-400 CLOCK PANEL	102003-14	C5			
A	15 10/83 1 TS-400 LENS	102003-15	C6			
A	16 10/83 5 SOUTHCO THREADS		74-11-104-24-SS			
A	17 10/83 0 TUBING, SHRINK	91-006-0	FIT-221-1/16			4"



MEG 800-102
 COLTRAK
 718 GO



SCHEMATIC "A"



SCHEMATIC "B"

TO
 T.C.X.O.

TO
 AMPLIFIER
 AND
 RECORDER

△ COVER SOLDER CUPS WITH .4 IN LONG SHRINKABLE TUBING (FIT-221-1/16 IN)

NOTES:

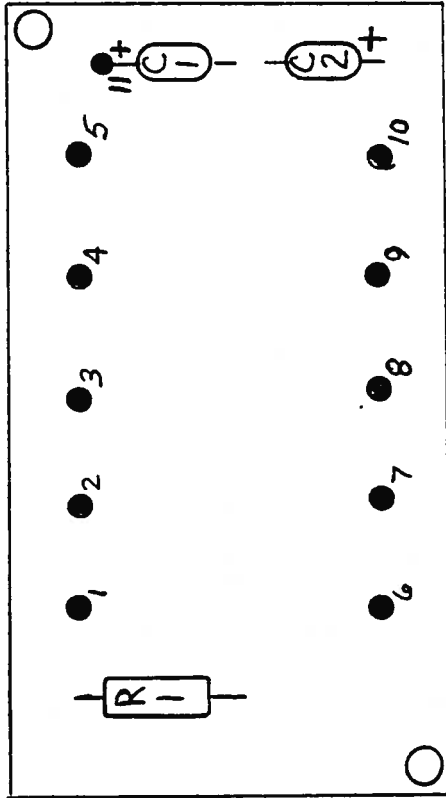
REVISION	DATE	BY	DESCRIPTION
1	8-11-77	OK	W.F. SPRENGNETHER INSTRUMENT CO. INC. 75400 DIGITAL TIMING SYSTEM
2			SCALE FULL
3			DATE 2-12-76
4			75400-01

PART LIST REPORT
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END PRODUCT ASSY #	DESCRIPTION	NEXT ASSY CONTROL #	NEXT ASSY MFG. PART #	NEXT ASSY REF. DESIG.
LINE #	QTY DESCRIPTION			
REV. LEVEL	REV. DATE			
MED-800	102004 MED-800 DIST BD SUB ASSY			
A	1 10/83 1 P C BOARD	102004-1	102004-1	
A	2 10/83 1 RESISTOR	78-037-0	1K, 1/8W, 1%	R1
A	3 10/83 2 CAPACITOR	14-105-0	TAG-20-5.0/16-20	C1, C2
A	4 10/83 11 TERMINAL	85-011-0	1562-2	
A	10/83			

REVISIONS

LTR	DESCRIPTION	DATE	APPROVED



<p>W.F. Sprenghether Instrument Co., Inc.</p>		<p>MEQ-800 DISTRIBUTION BOARD PARTS PLACEMENT</p>	
<p>CONTRACT NO.</p>		<p>DATE <u>3/6/81</u></p>	
<p>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:</p>		<p>APPROVALS <u>MP</u></p>	
<p>± .XX ± ±</p>		<p>DRAWN</p>	
<p>± .XXX ±</p>		<p>CHECKED</p>	
<p>MATERIAL</p>		<p>SIZE CODE IDENT NO. <u>A</u></p>	
<p>FINISH</p>		<p>DRAWING NO. <u>102004</u></p>	
<p>DO NOT SCALE DRAWING</p>		<p>SCALE <u>—</u></p>	
<p>APPLICATION</p>		<p>SHEET <u>2</u> OF <u>3</u></p>	
<p>NEXT ASSY</p>		<p>USED ON</p>	

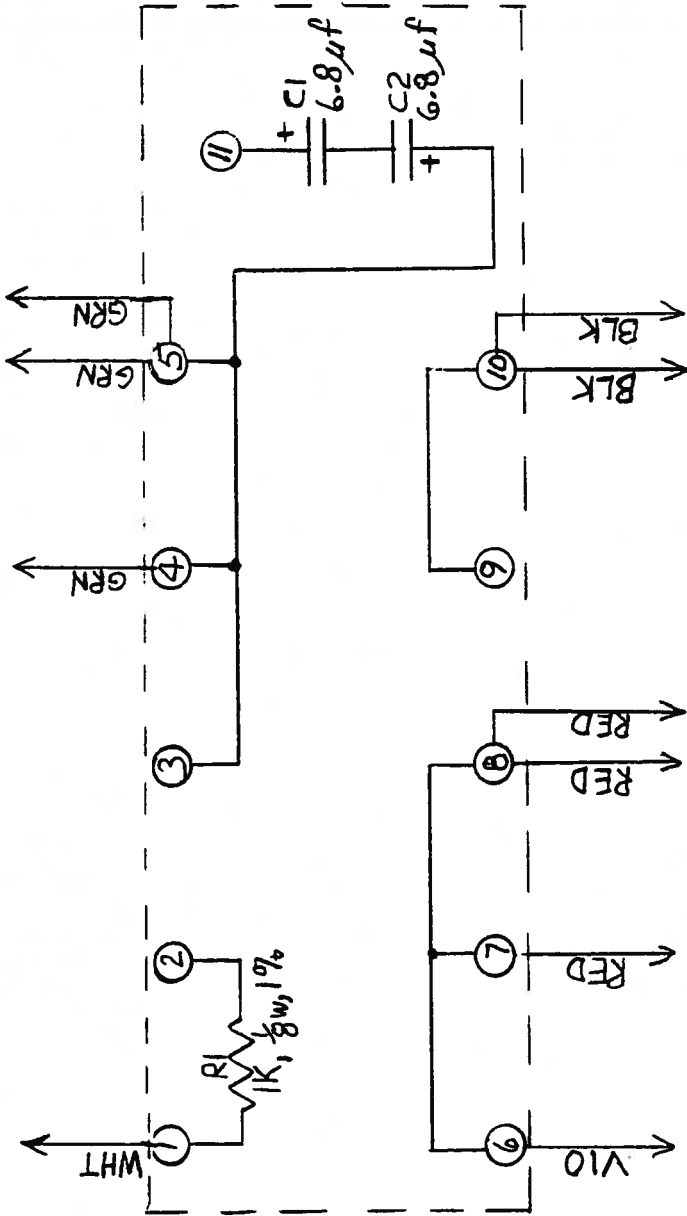
REVISIONS

APPROVED

DATE

DESCRIPTION

LTR



W.F. Sprengnether Instrument Co., Inc.

MEQ-800 DISTRIBUTION BOARD
SCHEMATIC

SIZE CODE IDENT NO. DRAWING NO.

A 102004

SCALE

SHEET 3 OF 3

CONTRACT NO.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:

FRACTIONS DECIMALS ANGLES
± .XX ± .XXX ±

MATERIAL

FINISH

DO NOT SCALE DRAWING

DATE

3/6/81

APPROVALS

MP

DRAWN

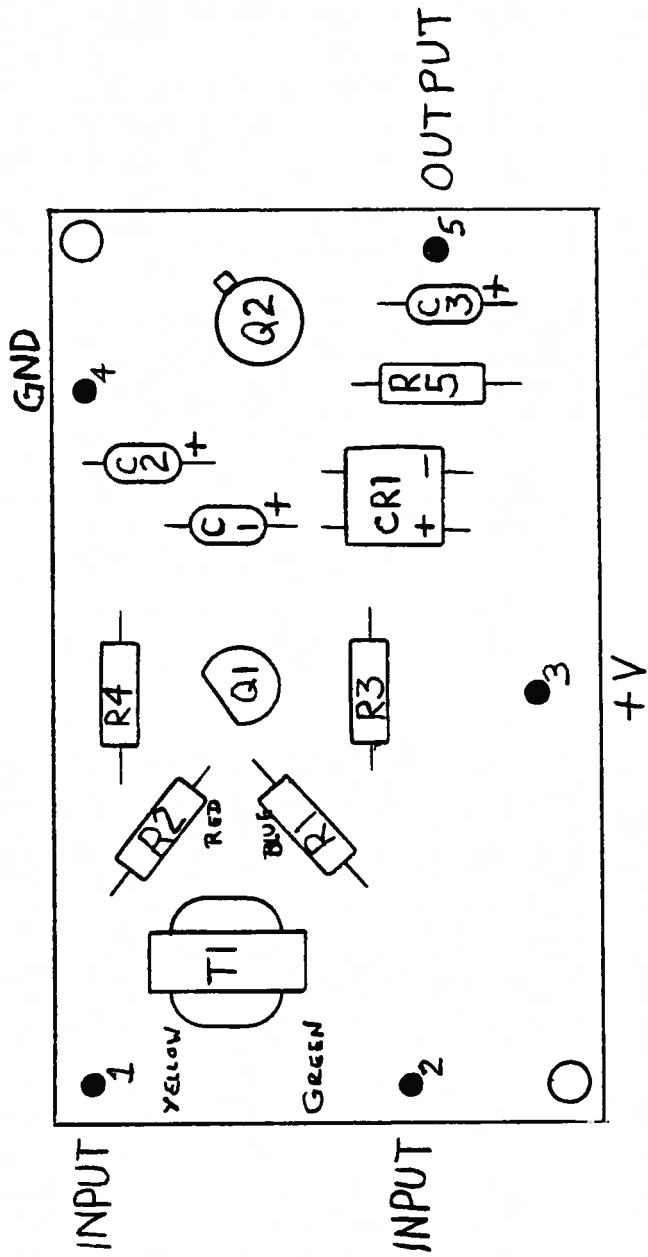
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APPLICATION
NEXT ASSY USED ON

PART LIST REPORT
11-30-1984

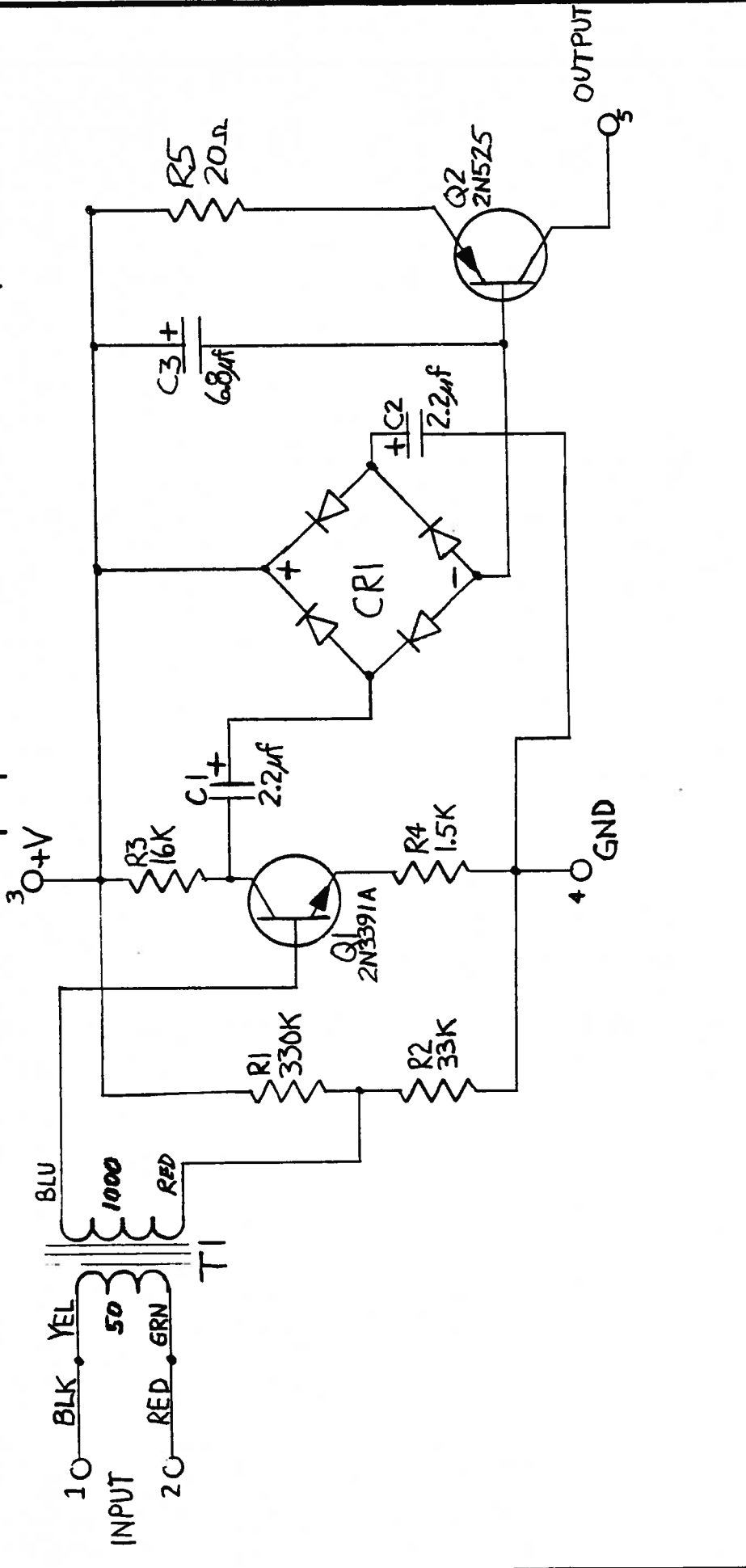
END PRODUCT ASSY #	DESCRIPTION	NEXT ASSY CONTROL #	NEXT ASSY MFG. PART #	NEXT ASSY REF. DESIG.
LINE #	QTY DESCRIPTION			
REV. LEVEL	REV. DATE			
MEQ-800	102005 RADIO CIR BD SUB ASSY			
A	1 10/83 1 P C BOARD	102005-1	MEQ-800-1	
A	2 10/83 1 CAPACITOR	14-105-0	TAG-20-6.8/16-20	C3
A	3 10/83 1 TRANSISTOR	88-011-0	2N3391A	Q1
A	4 10/83 1 TRANSISTOR	88-001-0	2N525	Q2
A	5 10/83 1 BRIDGE RECTIFIER	29-023-0	MOA-920A-1	CR1
A	6 10/83 1 TRANSFORMER	89-003-0	UTC 1-DD-T-109	T1
A	7 10/83 1 RESISTOR	78-248-0	330K, 1/4W, 5%	R1
A	8 10/83 1 RESISTOR	78-235-0	33K, 1/4W, 5%	R2
A	9 10/83 1 RESISTOR	78-232-0	16K, 1/4W, 5%	R3
A	10 10/83 1 RESISTOR	78-221-0	1.5K, 1/4W, 5%	R4
A	11 10/83 1 RESISTOR	78-205-0	20 OHM, 1/4W, 5%	R5
A	12 10/83 5 TERMINAL	85-011-0	1562-2	
A	13 10/83 2 CAPACITOR	14-103-0	TAG-20-2.2/35-20	C1, C2
A	10/83			

REVISIONS		
LTR	DESCRIPTION	DATE



W.F. Sprengnether Instrument Co., Inc.		MEQ-800-1 RADIO CIRCUIT BOARD	
PARTS PLACEMENT		SIZE	DRAWING NO. 102005
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:		CODE IDENT NO. A	SCALE —
FRACTIONS DECIMALS ANGLES		DRAWN MP	
± .XX ±	±	DATE	3/6/51
± .XXX ±	±	CHECKED	5/24/84
MATERIAL		CONTRACT NO.	
FINISH		APPROVALS	
102002		NEXT ASSY USED ON	
APPLICATION		DO NOT SCALE DRAWING	

REVISIONS		DATE	APPROVED
LTR	DESCRIPTION		



CONTRACT NO.		APPROVALS		DATE
		DRAWN	MP	3/6/81
		CHECKED	A. T. [Signature]	5/2/88
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:		FRACTIONS DECIMALS ANGLES		
±		.XX ±	±	
		.XXX ±	±	
MATERIAL				
FINISH				
102002	11E11-800			
NEXT ASSY	USED ON			
APPLICATION		DO NOT SCALE DRAWING		
W.F. Sprengnether Instrument Co., Inc.		MEQ-800-1 RADIO CIRCUIT BOARD SCHEMATIC		
SIZE	CODE IDENT NO.	DRAWING NO.		
A		102005		
SCALE				SHEET 3 OF 3

PART LIST REPORT
11-30-1984

END PRODUCT ASSY #	DESCRIPTION	NEXT ASSY	NEXT ASSY	NEXT ASSY	NEXT ASSY	NEXT ASSY
LINE #	QTY DESCRIPTION	CONTROL #	MFG. PART #			REF. DESIG.
REV. LEVEL	REV. DATE					

MEQ-800	102006	RECORDER CASE SUB ASSY				
	1	1 RECORDER CASE	16-003-0	SR7486		
A	10/83					
	2	1 LENS	R10A			
A	10/83					
	3	1 VIEW. LENS "0" RING	42-100-0	R16		
A	10/83					
	4	6 SEELSCREWS FEDERAL	#4-40 X 1/4"			
A	10/83					

PART LIST REPORT
11-30-1984

END PRODUCT ASSY #	DESCRIPTION	NEXT ASSY CONTROL #	NEXT ASSY MFG. PART #	NEXT ASSY REF. DESIG.
LINE #	QTY DESCRIPTION			
REV. LEVEL	REV. DATE			

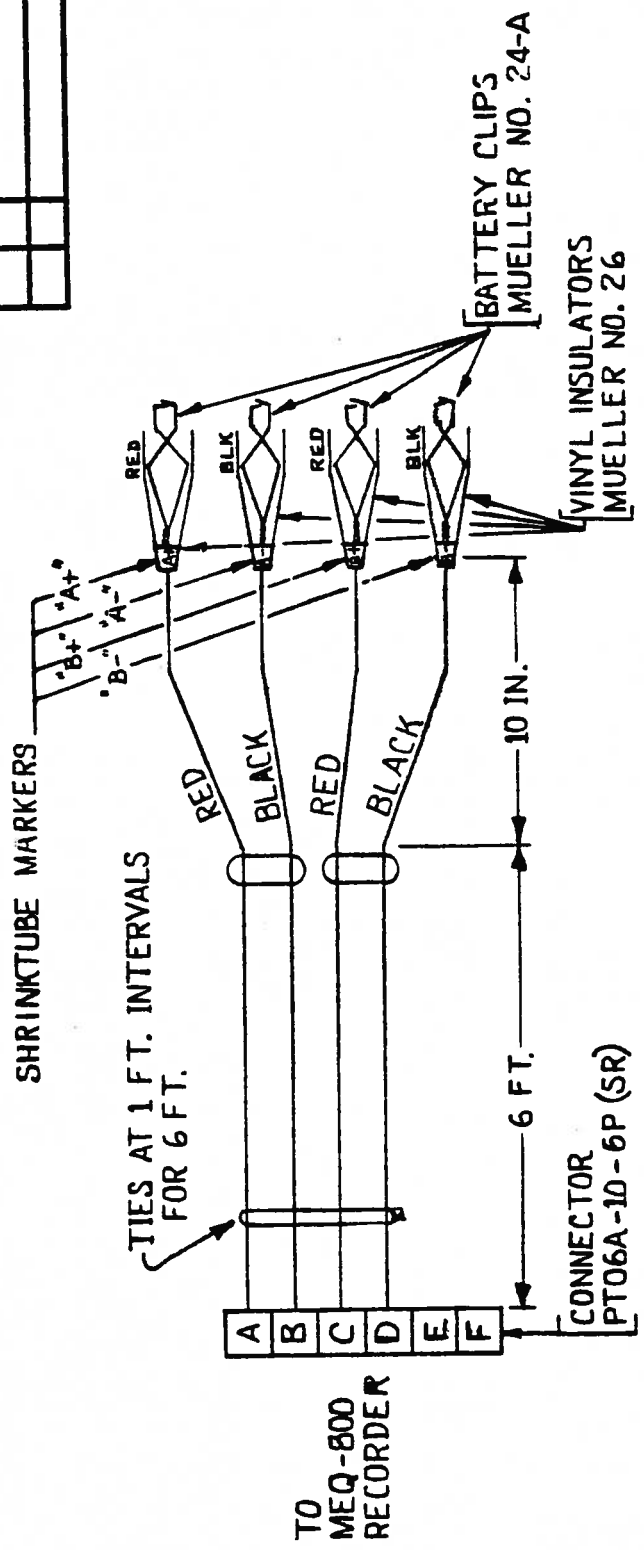
MEQ-800	102007	SYSTEM SWITCH ASSY		
	1	1 6 POLE, 4 POS SWITCH	82-839-0	9A30-03-2-4-5
A	10/83			59
	2	0 WIRE	94-835-0	24 AWG RED
A	10/83			12"
	3	0 WIRE	94-829-0	24 AWG BLACK
A	10/83			14"
	4	0 WIRE	94-838-0	24 AWG WHITE/BLACK
A	10/83			14"
	5	0 WIRE	94-833-0	24 AWG GREEN
A	10/83			10"
	6	0 WIRE	94-833-0	24 AWG GREEN
A	10/83			9"
	7	0 WIRE	94-839-0	24 AWG WHITE/BLUE
A	10/83			11"
	8	0 WIRE	94-841-0	24 AWG WHITE/GREEN
A	10/83			11"
	9	0 WIRE	94-842-0	24 AWG WHITE/RED
A	10/83			12"

DATE
11/19/73

DATE	SYM	REVISION RECORD	AUTH	DR	CK

ITEM	QUAN.	REF. DESIG.	DESCRIPTION	PART NO.	SPRENCO CONTROL NO.
1	13'8"		Cable	8205	94 001 0
2	4		Clips - Battery	24A	20 001 0
3	2		Insulator, Vinyl - Red	26	51 005 0
4	2		Insulator, Vinyl - Black	26	51 004 0
5	4		Terminal	B14-10	85 016 0
6	1		Connector	PT06A-10-6P (SR)	22 324 0
7	7		Cable Ties		
8	1		Wire Marker 1/4" ID	A+	60 005 0
9	1		Wire Marker 1/4" ID	A-	60 006 0
10	1		Wire Marker 1/4" ID	B+	60 007 0
11	1		Wire Marker 1/4" ID	B-	60 008 0

DATE	BY	REVISION RECORD	AUTH.	DR.	CHK.

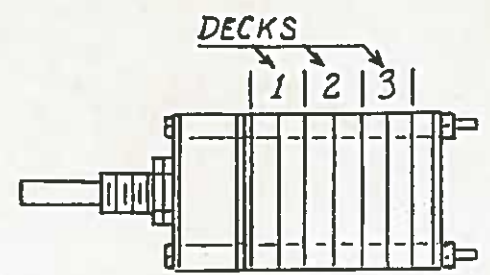


NOTES:

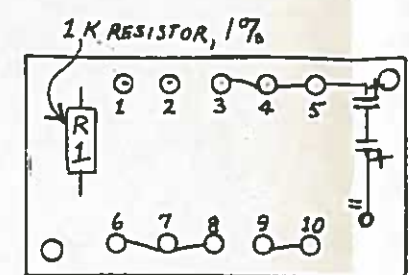
1. CABLE IS BELDEN NO. 8205 OR EQUIVALENT.
2. CABLE JACKET IS REMOVED IN THE 10 INCH SECTION.
3. APPLY CONTACT CEMENT TO VINYL INSULATOR BEFORE SHRINKING MARKER.

TOLERANCES (EXCEPT AS NOTED)		W. F. SPRENGNETHER INSTRUMENT CO., INC.	
DECIMAL	± N/A	SCALE	N/A
FRACTIONAL	± 1/4"	DRAWN BY	O. R. LENZ
ANGULAR	± N/A	APPROVED BY	<i>[Signature]</i>
TITLE		EXTERNAL-BATTERY CABLE, MEQ-800 - WIRING DIAGRAM	
DATE	11/19/73	DRAWING NUMBER	102013

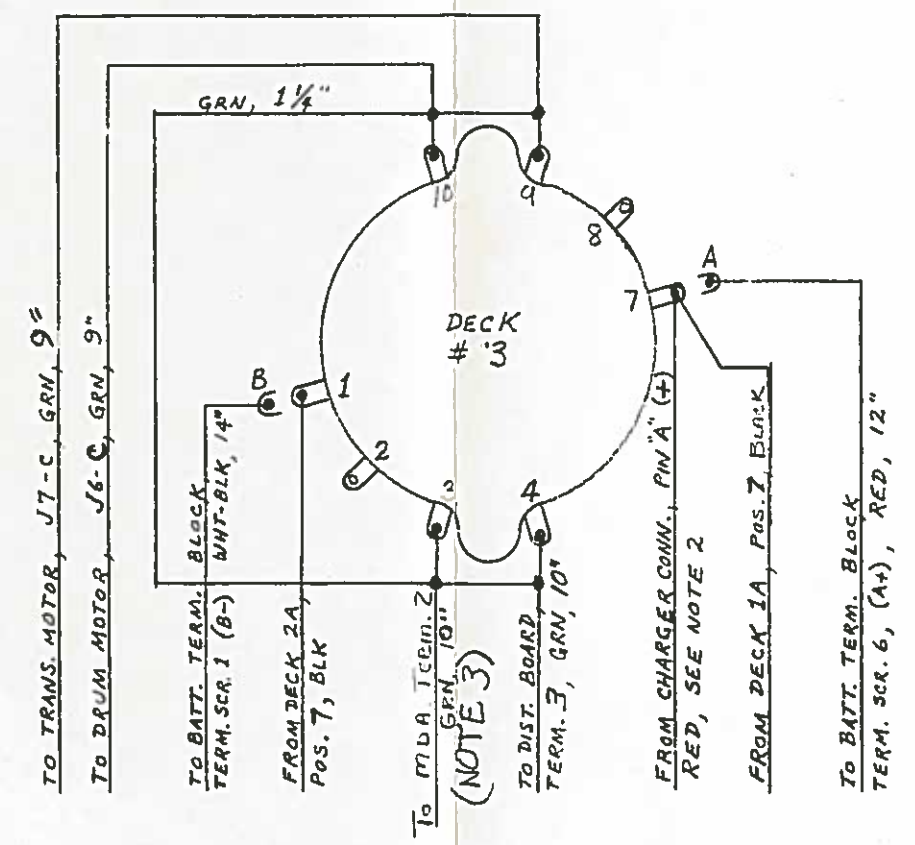
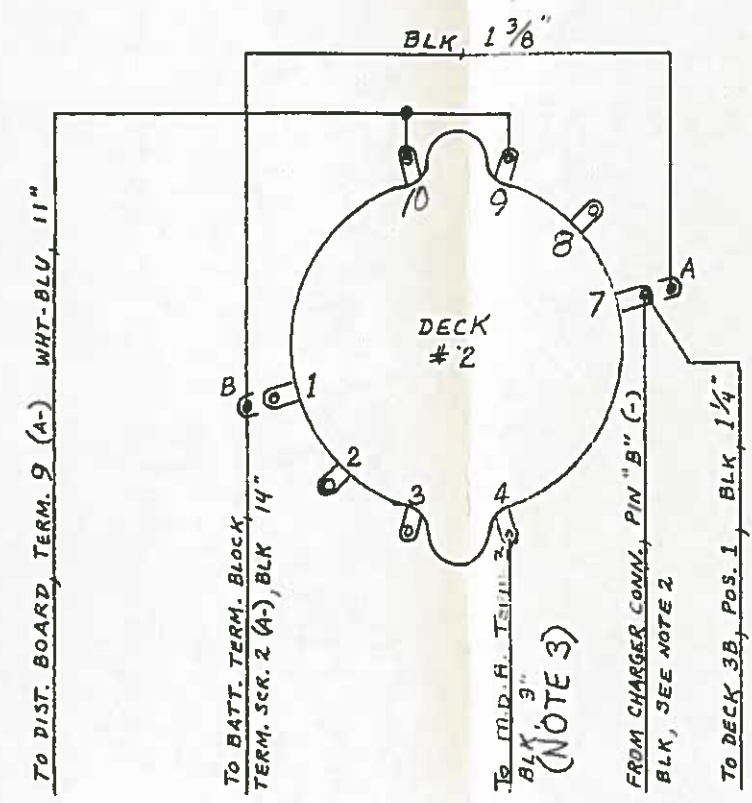
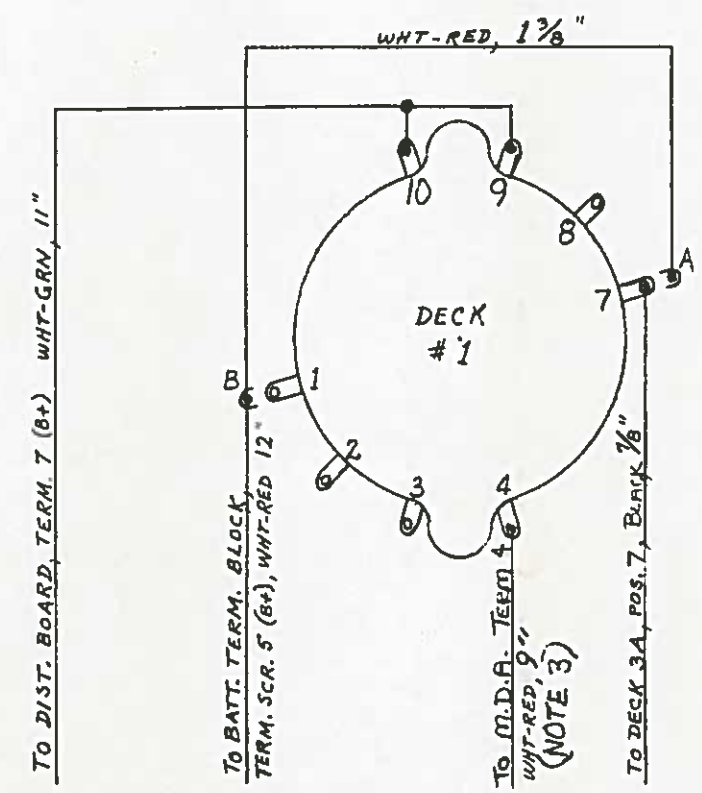
DATE	BY	REVISION RECORD	AUTH.	DR.	CK.
4-25-73		ENTIRELY REDRAWN	R.H.	OK	
10-3	Bo	COMPLETELY UPDATED		S.T.	



ACTUAL SIZE OF SWITCH.
CONTACTS NOT SHOWN.



DISTRIBUTION BOARD, 10 TERMINALS,
3, 4 & 5 ARE "COMMON" (A+ AND B-),
6, 7 & 8 ARE B+ AND 9 & 10 ARE A-.



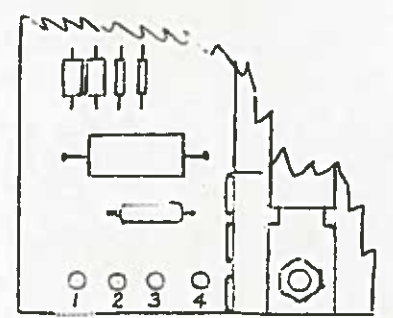
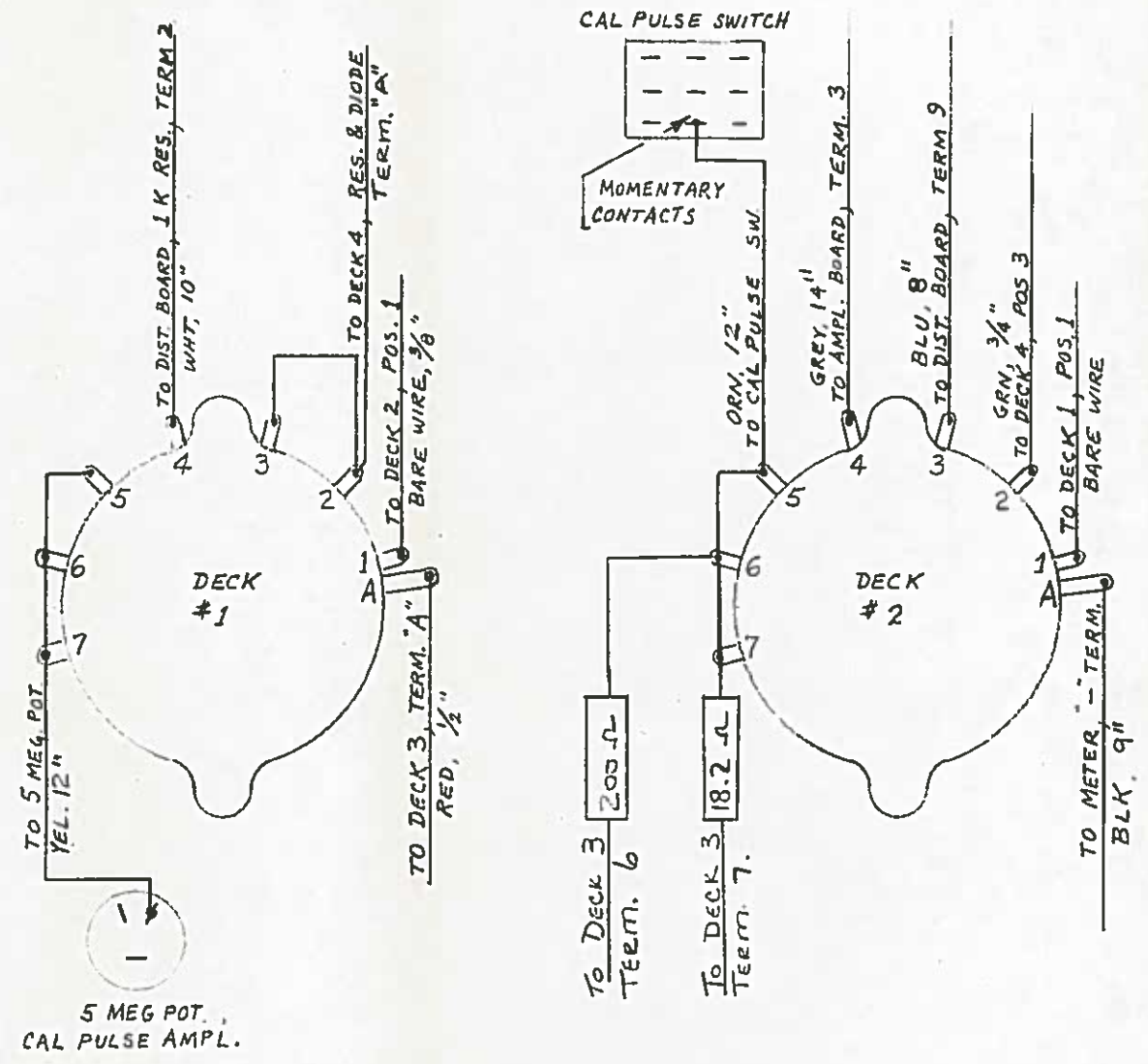
SWITCH DECKS SHOWN THREE TIMES ACTUAL SIZE.

NOTES:

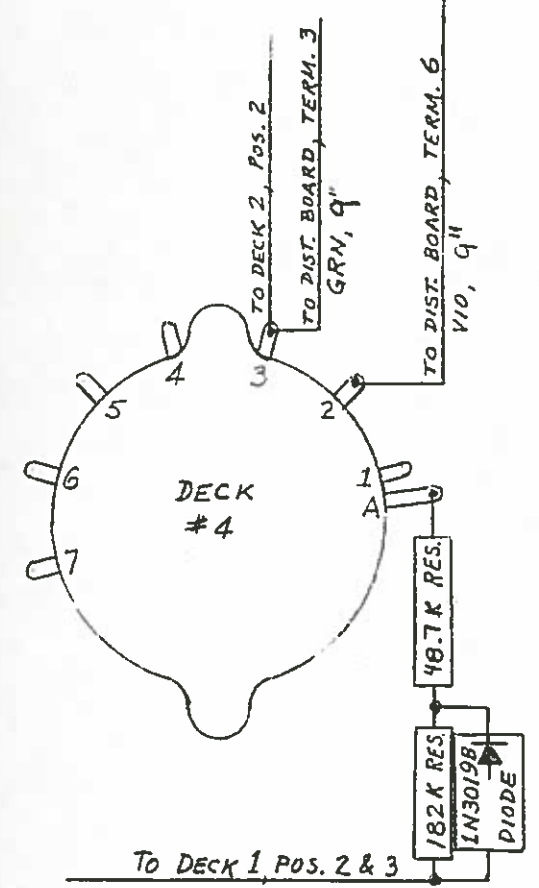
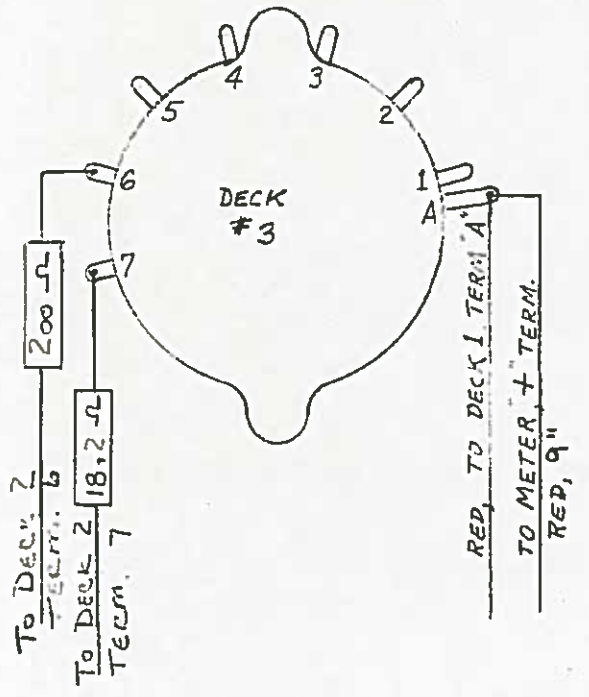
1. SWITCH IS GRAYHILL NO. 9A30-03-2-45
2. INSTALLATION OF WIRES IN CHARGER CABLE ORIGINATES AT CHARGER CONNECTOR.
3. " " " " " MDA ORIGINATES AT M.D.A. CONNECTOR.

TOLERANCES (EXCEPT AS NOTED)	W. F. SPRENGNETHER INSTRUMENT CO., INC.		
DECIMAL ± _____	SCALE 1 to 1 EXCEPT AS NOTED	DRAWN BY O.R. Lenz	
FRACTIONAL ± _____	APPROVED BY _____		
ANGULAR ± _____	DATE 4-24-73	DRAWING NUMBER 102007	
TITLE WIRING DIAGRAM - SYSTEM SWITCH - MEQ-800			

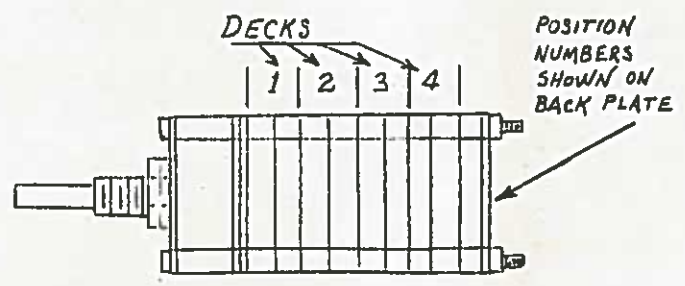
DATE	BY	REVISION RECORD	AUTH.	DR.	CK.
10-3-60		COMPLETE UPDATE		6J	



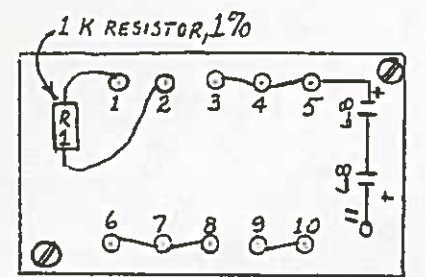
CORNER OF AMPLIFIER BOARD
4 TERMINALS



SWITCH DECKS SHOWN THREE TIMES ACTUAL SIZE.



ACTUAL SIZE OF SWITCH.
CONTACTS NOT SHOWN.



DISTRIBUTION BOARD, 10 TERMINALS, 3, 4 & 5 ARE "COMMON" (A+ AND B-),
6, 7 & 8 ARE B+ AND 9 & 10 ARE A-.

NOTE:
1. SWITCH IS GRAYHILL No. 9A30-04-1-7N.

TOLERANCES (EXCEPT AS NOTED)	W. F. SPRENGNETHER INSTRUMENT CO., INC.		
DECIMAL ± _____	SCALE 1 to 1 EXCEPT AS NOTED	DRAWN BY O.R. Lenz	
FRACTIONAL ± _____	APPROVED BY		
ANGULAR ± _____	TITLE WIRING DIAGRAM - METER SWITCH - MEQ-800	DATE 1-25-73	DRAWING NUMBER 102008
			2 of 2

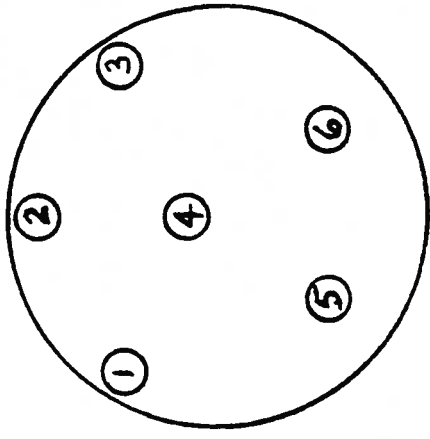
PART LIST REPORT
11-30-1984

END PRODUCT ASSY #	DESCRIPTION	NEXT ASSY CONTROL #	NEXT ASSY MFG. PART #	NEXT ASSY REF. DESIG.
LINE #	QTY DESCRIPTION			
REV. LEVEL	REV. DATE			
MED-880	102000 METER SWITCH SUB ASSY			
	1 1 SWITCH	82-848-0	9A30-04-1-7N	S8
A	10/83			
	2 1 RESISTOR	78-825-0	200 OHM, 1/8W, 1%	R1
A	10/83			
	3 1 RESISTOR	78-884-2	18.2 OHM 1/8W, 1%	R2
A	10/83			
	4 1 RESISTOR	78-872-9	48.7K, 1/8W, 1%	R3
A	10/83			
	5 1 RESISTOR	78-886-9	182K, 1/8W, 1%	R4
A	10/83			
	6 1 DIODE	29-887-8	1N3019B.	CR1
A	10/83			

REVISIONS

LTR	DESCRIPTION	DATE	APPROVED

DESCR.	MFG. #	SPENCO #
5 MEG POT	G8298 CCWLT	78 0050



CONTRACT NO. W.F. Sprengnether Instrument Co., Inc.		DATE 3/12/81	
APPROVALS MP		DRAWING NO. 102009	
DRAWN MP		SIZE A	
CHECKED		CODE IDENT NO.	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: ± .XX ± ± .XXX ±		DRAWING NO.	
FRACTIONS DECIMALS ANGLES ± .XX ± ± .XXX ±		SCALE 1 OF 1	
MATERIAL		FINISH	
DO NOT SCALE DRAWING		USED ON	
APPLICATION		TIME MARK AMPLITUDE POT ON MEG CONTROL PANEL ASSY	

REVISIONS		DATE	APPROVED
LTR	DESCRIPTION	DATE	APPROVED

TOP

CONTRACT NO.		DATE
DRAWN	APPROVALS	3/6/87
CHECKED	<i>MP</i>	
<small>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:</small> <small>± .XX ±</small> <small>ANGLES ±</small> <small>± .XXX ±</small>		
MATERIAL		
FINISH		
NEXT ASSY	USED ON	
APPLICATION		

W.F. Sprengnether Instrument Co., Inc.		
MEQ FUSE BLOCK		
SIZE	CODE IDENT NO.	DRAWING NO.
A		102010
SCALE		SHEET 1 OF 1

PART LIST REPORT
11-30-1984

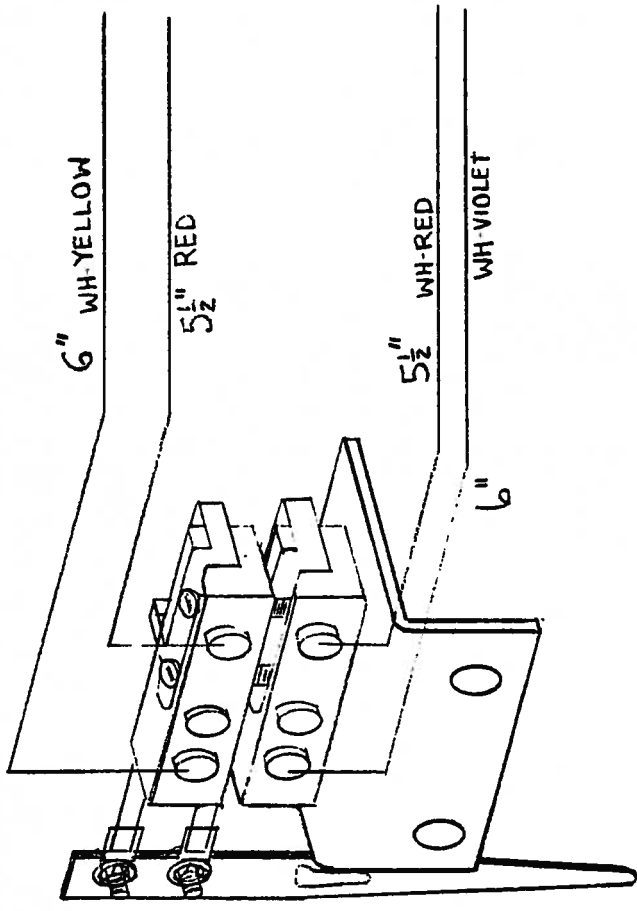
END PRODUCT ASSY #	DESCRIPTION	NEXT ASSY	NEXT ASSY	NEXT ASSY	NEXT ASSY	NEXT ASSY
LINE #	QTY DESCRIPTION	CONTROL #	MFG. PART #			REF. DESIG.
REV. LEVEL	REV. DATE					

MEQ-800	102011	MEQ-800	ACCESSORY PARTS			
	1		1 SPARE DRUM SUB ASSY	102017	102017	
A	05/84					
	2		1 ALLEN WRENCH	47-043-0	1/16"	
A	05/84					
	3		1 ALLEN WRENCH	47-042-0	.050"	
A	05/84					
	4		1 ALLEN DRIVER	47-005-0	BALL END 5/32"	
A	05/84					
	5		1 PREAMP BALANCE TOOL	47-021-0	GC8605	
A	05/84					
	6		1 AMP BALANCE TOOL	102011-6	A13	
A	05/84					
	7		1 CONN., CLOCK OUTPUT	22-001-0	31-202	
A	05/84					
	8		1 CONNECTOR, RADIO	22-323-0	PT06A-8-4S (SR)	J5
A	05/84					
	9		1 CONNECTOR, CHARGER	22-320-0	PT06A-8-2P (SR)	P4
A	05/84					
	10		1 CONNECTOR, EXT BAT	22-324-0	PT06A-10-6P (SR)	P2
A	05/84					
	11		1 CONNECTOR, INPUT	22-326-0	PT06A-10-90P (SR)	P1
A	05/84					
	12		1 PLUS, EXT. CAL.	22-208-0	#750	P10
A	05/84					
	13		1 CONN., SIGNAL OUT	22-321-0	PT06A-8-3P (SR)	P3
A	05/84					
	14		1 PREAMP ADJ. SC. COL.	102011-14	A14B	
A	05/84					
	15		1 INSTRUCTION MANUAL			
A	05/84					

PART LIST REPORT
11-30-1984

END PRODUCT ASSY #	DESCRIPTION	NEXT ASSY CONTROL #	NEXT ASSY MFG. PART #	NEXT ASSY REF. DESIG.
LINE #	QTY DESCRIPTION			
REV. LEVEL	REV. DATE			
MEQ-800	102014 DRUM ROT/TRANS MTR			
A	1 10/83 1 MTR (VAR. ACCD. TO SP.)		NO. H81399	
A	2 10/83 1 CONNECTOR	22-505-0	MSH 3M-SC-LS-H7	
A	3 10/83 0 TUBING	91-003-0	PVC-105/8	12"

REVISIONS		
LTR	DESCRIPTION	DATE



Sprengnether Instruments, Inc.	
MICROSWITCH SUB ASSY. DRWG.	
SIZE A	CODE IDENT NO. 102016
DRAWING NO. 102016	
CONTRACT NO.	APPROVALS DRAWN <i>B. CARROZ</i> 2/3/84 CHECKED <i>[Signature]</i> 3/6/84
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: ± .XX ± ± .XXX ± FRACTIONS DECIMALS ANGLES MATERIAL	DATE
FINISH	DO NOT SCALE DRAWING
APPLICATION 102001 NEXT ASSY	USED ON

PART LIST REPORT
11-30-1984

END PRODUCT ASSY #	DESCRIPTION	NEXT ASSY CONTROL #	NEXT ASSY MFG. PART #	NEXT ASSY REF. DESIG.
LINE #	QTY DESCRIPTION			
REV. LEVEL	REV. DATE			

MEQ-800	102016	MICROSWITCH SUB ASSY		
	1	2 SWITCH (LIMIT)	02-005-0	1SM1
B	10/83			
	2	1 SWITCH ACTUATING ARM	102016-2	R97
B	10/83			
	3	1 MICROSWITCH BRACKET	102016-3	R96
B	10/83			
	4	2 ACTUATOR	02-001-0	JS-220
B	10/83			
	5	1 INSULATOR	51-003-0	AT-10063
B	10/83			
	6	2 TERMINAL, RING	85-015-1	34105
B	10/83			

PART LIST REPORT
11-30-1984

END PRODUCT ASSY #	DESCRIPTION	NEXT ASSY	NEXT ASSY	NEXT ASSY	NEXT ASSY	NEXT ASSY
LINE #	QTY DESCRIPTION	CONTROL #	MFG. PART #			REF. DESIG.
REV. LEVEL	REV. DATE					

MEQ-800	102017	DRUM SUB ASSY				
	1	1 DRUM SKIN, SYN. TAYLOR	102017-1	R111		
A	10/83					
	2	2 DRUM END	102017-2	R112		
A	10/83					
	3	1 DRUM SHAFT	102017-3	R113		
A	10/83					
	4	2 DRUM SHAFT LOCK NUT	102017-4	R115		
A	10/83					
	5	2 DRUM SHAFT PLUG	102017-5	R116		
A	10/83					
	6	2 DRUM SHAFT BEARING	09-004-0	FS3KDD		
A	10/83					
	7	2 ROLL PIN	102017-7	R118		
A	10/83					
	8	2 DRUM SHAFT LOCK COL.	102017-8	R114		
A	10/83					

PART LIST REPORT
11-30-1984

END PRODUCT ASSY #	DESCRIPTION	NEXT ASSY	NEXT ASSY	NEXT ASSY	NEXT ASSY	NEXT ASSY
LINE #	QTY DESCRIPTION	CONTROL #	MFG. PART #			REF. DESIG.
REV. LEVEL	REV. DATE					
MEQ-300	102018 BATTERY CLAMP PL SUB ASSY					
A	1 10/83 1 BATTERY CLAMP PLATE	102018-1	R108			
A	2 10/83 1 BATTERY CLAMP ROD	102018-2	R110			
A	3 10/83 0 GREEN FELT	102018-3	R9	1/16" THICK		LOT
A	4 10/83 0 BLACK SHRINK	91-012-0	FIT-221-1/2			16"
A	10/83					

PART LIST REPORT
11-30-1984

END PRODUCT ASSY #	DESCRIPTION	NEXT ASSY CONTROL #	NEXT ASSY MFG. PART #	NEXT ASSY REF. DESIG.
LINE #	QTY DESCRIPTION			
REV. LEVEL	REV. DATE			
MED-800	102019 ROT MTR W/ MTNG HDW			
A	1 1 RPM MTR SUB ASSY	102014	MED-800-08	MO-1
A	10/83			
A	2 1 TRANS.MTR. MTG. PL.	102020-2	R18	
A	10/83			
A	3 1 DRUM DR. ACTIV. ARM	102019-3	R32	
A	10/83			
A	4 2 DRUM DRIVE SPACER	102019-4	R33	
A	10/83			
A	5 1 DRUM DRIVE MTR SHAFT	102019-5	R34	
A	10/83			
A	6 1 DRUM DRIVE WHEEL	102019-6	R35	
A	10/83			
A	7 1 DRUM DRIVE PIVOT ROD	102019-7	R36	
A	10/83			
A	8 1 DRUM DR. MTR. MTG BL	102019-8	R37	
A	10/83			
A	9 3 DRUM DR. MTR. WASHER	102020-6	R38	
A	10/83			
A	10 1 DRUM MOTOR BEARING	09-002-0	SR1663PK25	
A	10/83			
A	11 1 DRUM DR. TENS. SPR.	102019-11	R137	
A	10/83			

PART LIST REPORT
11-30-1984

END PRODUCT ASSY #	DESCRIPTION	NEXT ASSY	NEXT ASSY	NEXT ASSY	NEXT ASSY	NEXT ASSY
LINE #	QTY DESCRIPTION	CONTROL #	MFG. PART #			REF. DESIG.
REV. LEVEL	REV. DATE					
MEQ-800	102020 TRANS MTR W/ MTNG HDW					
A	1 10/83 1 1/6 RPM TRAN. MTR.	102014	MEQ-800-00			MD-2
A	2 10/83 1 TRAN. MTR MTG PLATE	102020-2	R18			
A	3 10/83 1 TRANS MTR MTG PIN	102020-3	R19			
A	4 10/83 1 TRAN. MTR. MTG BLOCK	102020-4	R20			
A	5 10/83 1 PEN MTR LATCH WASHER	102020-5	R7			
A	6 10/83 3 DRUM DR. MTR. WASHER	102020-6	R30			
A	7 10/83 1 PULLEY, 24 TOOTH	102020-7	R156			
A	8 10/83 1 PULLEY, 36 TOOTH	102020-8	R158			
A	9 10/83 1 PULLEY, 48 TOOTH	102020-9	R159			
A	10 10/83 1 MTR. GEARSET SLEEVE	102020-10	R166			
A	11 10/83 1 ROLL PIN	102020-11	R169	5/8 X 1/16 DIA		
A	12 10/83 1 DISC	102020-12	R163	1 1/16 DIA		
A	13 10/83 2 DISC	102020-13	R162	1 3/8 DIA		

PART LIST REPORT
11-30-1984

END PRODUCT ASSY #	DESCRIPTION	NEXT ASSY CONTROL #	NEXT ASSY MFG. PART #	NEXT ASSY REF. DESIG.
LINE #	QTY DESCRIPTION			
REV. LEVEL	REV. DATE			
MEQ-800	102021 TRAN IDLER CLUS SUB ASSY			
A	1 10/83 1 PULLEY, 24 TOOTH	102020-7	R156	
A	2 10/83 1 PULLEY, 36 TOOTH	102020-8	R158	
A	3 10/83 1 PULLEY, 48 TOOTH	102020-9	R159	
A	4 10/83 1 PULLEY, 34 TOOTH	102021-4	R157	
A	5 10/83 1 IDLER GEARSET SLEEVE	102021-5	R165	
A	6 10/83 1 ROLLPIN	102021-6	R160	13/16 X 1/16" DIA
A	7 10/83 2 DISC	102020-12	R163	1 1/16 DIA
A	8 10/83 2 DISC	102020-13	R162	1 3/8 DIA
A	9 10/83 1 WASHER		#6	

PART LIST REPORT
11-30-1984

END PRODUCT ASSY #	DESCRIPTION	NEXT ASSY	NEXT ASSY	NEXT ASSY	NEXT ASSY	NEXT ASSY
LINE #	QTY DESCRIPTION	CONTROL #	MFG. PART #			REF. DESIG.
REV. LEVEL	REV. DATE					
MEQ-800	102022 TRAN SCR PULL SUB ASSY					
A	1 03/84 1 PULLEY, 36 TOOTH	102022-1	R158A			
A	2 03/84 2 DISC	102020-12	R163	1 1/16		
A	3 03/84 1 TRAN. SH. GEAR. SLV.	102022-3	R167			
A	4 03/84 1 BEAR. THRUST WASHER	102022-4	R170			

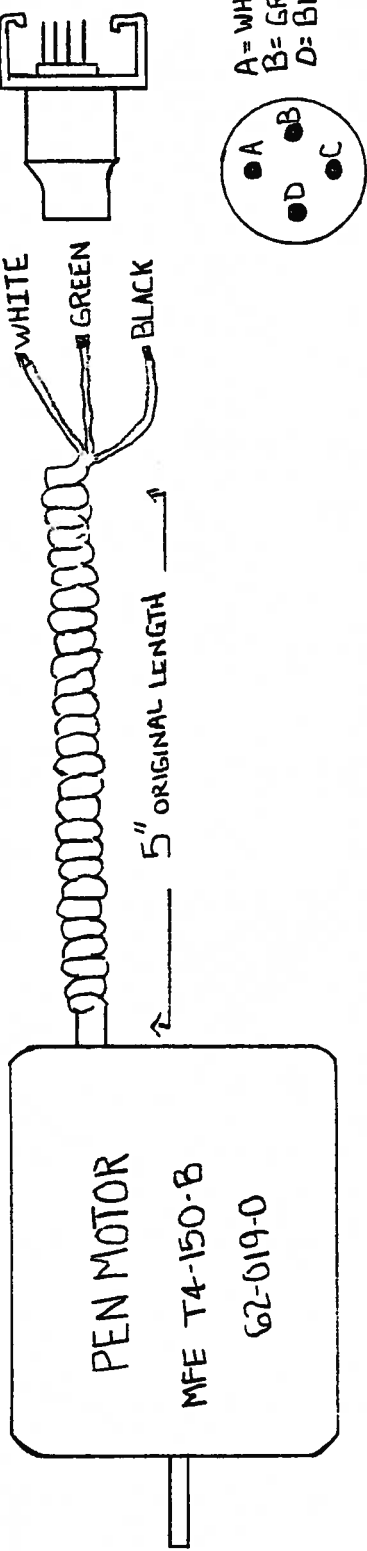
PART LIST REPORT
11-30-1984

END PRODUCT ASSY #	DESCRIPTION	NEXT ASSY CONTROL #	NEXT ASSY MFG. PART #	NEXT ASSY REF. DESIG.
LINE #	QTY DESCRIPTION			
REV. LEVEL	REV. DATE			
MEQ-800	102023 MEQ-800-80 STYLUS ASSEMBLY			
A	1 10/83 1 STYLUS HINGE BODY	102023-1	R81	
A	2 10/83 2 STYLUS HINGE END	102023-2	R82	
A	3 10/83 1 STYLUS MAIN FRAME	102023-3	R83	
A	4 10/83 1 STYLUS REINF. MEMBER	102023-4	R84	
A	5 10/83 1 STYLUS AXLE	102023-5	R85 (#73 DRILL ROD)	
A	6 10/83 1 SAPPHIRE		MOSEK # SPS82035	
A	7 10/83 0 EPOXY		MILLER-STEPHENSON #6801	LOT

PART LIST REPORT
11-30-1984

END PRODUCT ASSY #	DESCRIPTION	NEXT ASSY	NEXT ASSY	NEXT ASSY	NEXT ASSY	NEXT ASSY
LINE #	QTY DESCRIPTION	CONTROL #	MFG. PART #			REF. DESIG.
REV. LEVEL	REV. DATE					
MEQ-800	102825 PEN NTR SUB ASSY					
A	1 10/83 1 CONNECTOR	22-506-0	GHM-SC-LS-H10S			
A	2 10/83 1 PEN MOTOR	62-019-0	MFE T4-150-B			MO-3
A	3 10/83 0 TUBING, SHRINK	91-006-0				2"
A	4 10/83 0 TUBING, SHRINK	91-011-5				1"

REVISIONS		DATE	APPROVED
LTR	DESCRIPTION		



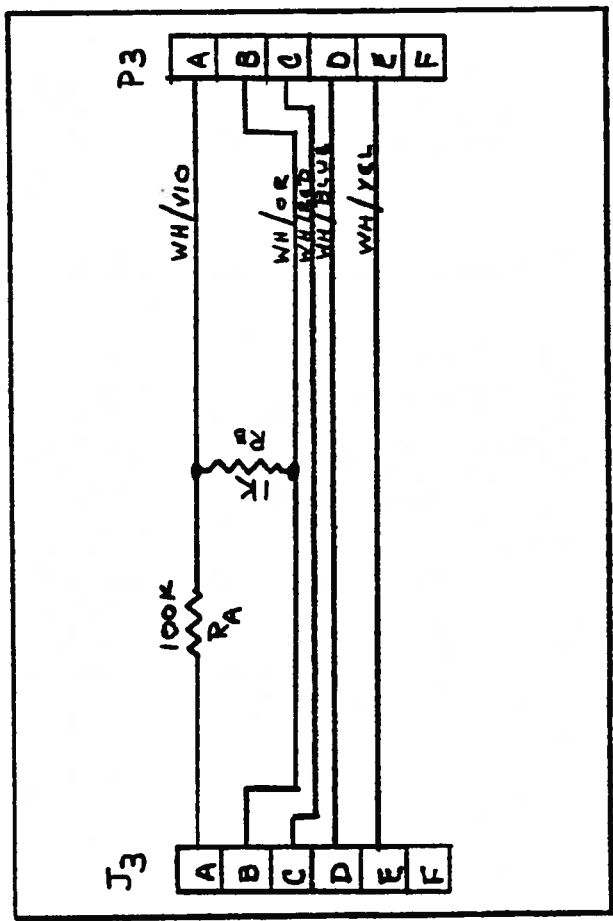
POSITRONIC CONN.
22-506-0

Sprengnether Instruments, Inc. PEN MOTOR SUB ASSEMBLY VR-60 (WIRING DIAGRAM)		CONTRACT NO. APPROVALS DRAWN BY CARROZ CHECKED	DATE 11/28/63
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMALS ANGLES \pm .XX \pm \pm \pm .XXX \pm	MATERIAL	SIZE A	CODE IDENT NO. DRAWING NO. 102025
FINISH	DO NOT SCALE DRAWING	SCALE	SHEET 2 OF 2
NEXT ASSY APPLICATION	USED ON		

PART LIST REPORT
11-30-1984

END PRODUCT ASSY #	DESCRIPTION	NEXT ASSY CONTROL #	NEXT ASSY MFG. PART #	NEXT ASSY REF. DESIG.
LINE #	QTY DESCRIPTION			
REV. LEVEL	REV. DATE			
MEQ-800	102026 MEQ-800-06 40 DB ATTENUATOR			
A	1 02/84 1 ENCLOSURE, MODIFIED	102026-1	34-002-0	
A	2 02/84 1 HEX BRASS FITTING	102026-2	102026-2	
A	3 02/84 1 CONNECTOR, MODIFIED	102026-3	PT06A-10-98P (SR)	P3
A	4 02/84 1 CONNECTOR	22-316-0	PT02E-10-98S	J3
A	5 02/84 1 VECTOR BOARD	102026-5	12-001-0	
A	6 02/84 3 TERMINAL, PUSH-IN	85-001-3	T28	
A	7 02/84 1 RESISTOR	78-037-0	1K, 1/8W, 1%	R1
A	8 02/84 1 RESISTOR	78-083-0	100K, 1/8W, 1%	R2
A	9 02/84 4 SCREW, S.S.		2-56 X 3/16 PH	
A	10 02/84 3 WIRE		24 AWG	4"
A	11 02/84 4 WIRE		24 AWG	2 1/2"

REVISIONS		
LTR	DESCRIPTION	DATE



CONTRACT NO.		SPRENGNETHOR INSTRUMENTS, INC.	
APPROVALS	DATE	MEQ-800-06 40 DB ATTN	
DRAWN G.P.	1/20/84	SIZE	CODE IDENT NO.
CHECKED		A	102026
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:		DRAWING NO.	
± .XX ±	±		
± .XXX ±	±		
FRACTIONS DECIMALS ANGLES		SCALE	
MATERIAL			
FINISH			
DO NOT SCALE DRAWING		SHEET OF	
NEXT ASSY	USED ON		
APPLICATION			

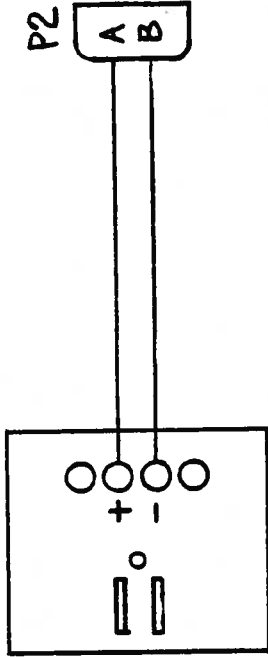
PART LIST REPORT
11-30-1984

END PRODUCT ASSY #	DESCRIPTION	NEXT ASSY	NEXT ASSY	NEXT ASSY	NEXT ASSY	NEXT ASSY
LINE #	QTY DESCRIPTION	CONTROL #	MFG. PART #			REF. DESIG.
REV. LEVEL	REV. DATE					
MEQ-800	102028 MEQ-800-59 BATTERY CHARGER					
A	1 09/84 1 CHARGER, BATTERY	18-885-0	L120-8500RSL			
A	2 09/84 1 CONNECTOR	22-320-0	PT06A-8-2P (SR)			P2

REVISIONS

LTR	DESCRIPTION	DATE	APPROVED
A	ECN # 703	9/11/84	G.T.

BATTERY CHARGER

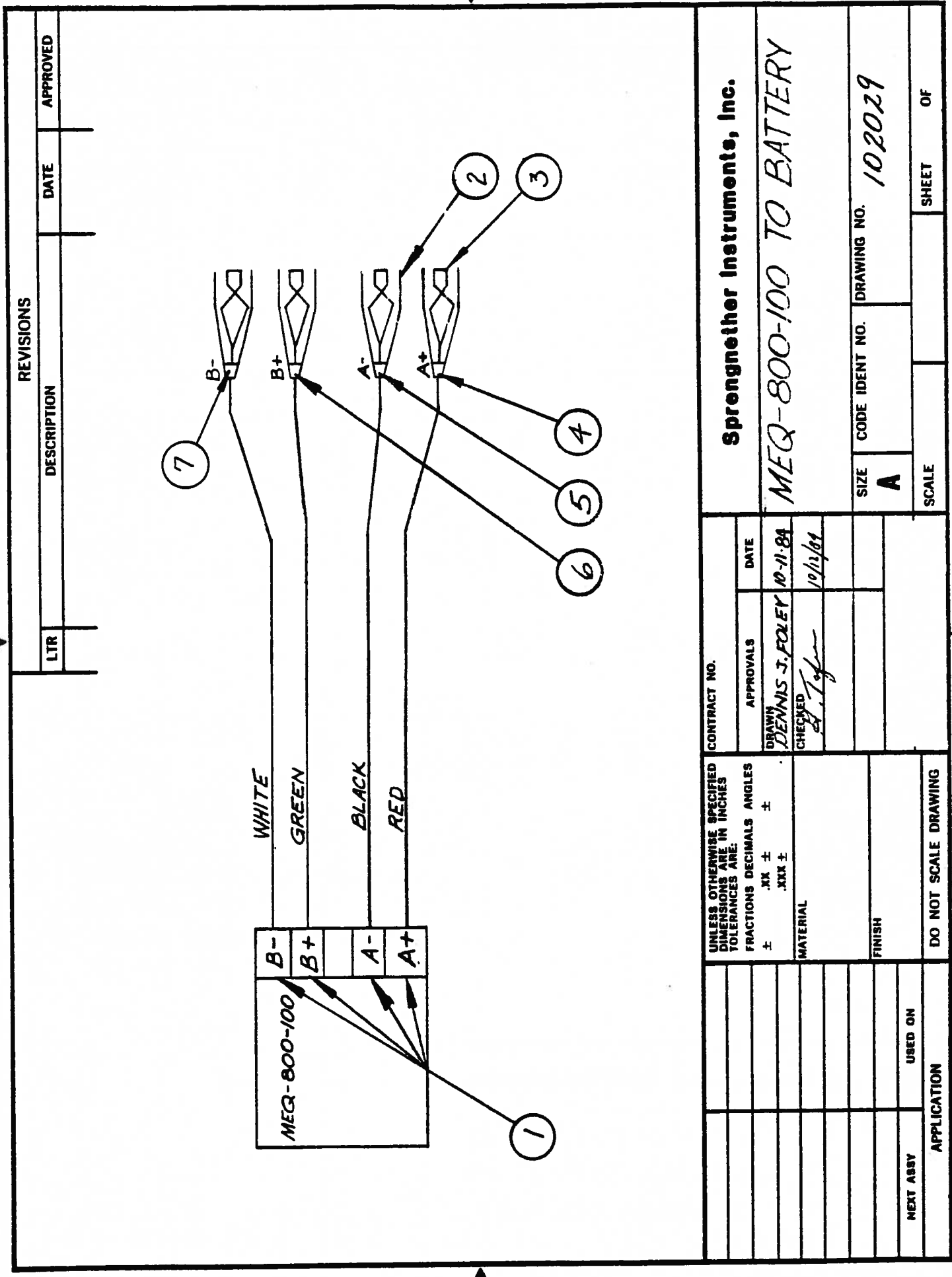


UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:		CONTRACT NO.	
± .XX ±	±	APPROVALS	DATE
± .XXX ±	±	DRAWN SK	9-10-84
MATERIAL		CHECKED <i>[Signature]</i>	9/11/84
FINISH			
NEXT ASSY			
MEQ-800-59			
USED ON			
APPLICATION			

Sprengnether Instruments, Inc.	
MEQ-800-59 BATTERY CHARGER ASSY.	
SIZE	DRAWING NO.
A	102028
SCALE	SHEET OF

PART LIST REPORT
11-30-1984

END PRODUCT ASSY #	DESCRIPTION	NEXT ASSY	NEXT ASSY	NEXT ASSY	NEXT ASSY	NEXT ASSY
LINE #	QTY DESCRIPTION	CONTRL #	MFG. PART #		REF. DESIG.	
REV. LEVEL	REV. DATE					
MEQ-800	102029 MEQ-800-100 DUAL PWR SUPPLY					
B	1 11/84 2 DIODE	29-025-1	1R30S1			
B	2 11/84 1 CONVERTER	21-021-1	XM15-15-7022			
B	3 11/84 1 CORD, A.C.	23-001-0	17238S			
B	4 11/84 1 CONNECTOR	22-324-0	PT06A-10-6P(SR)			
B	5 11/84 0 CABLE	94-003-5	8728			6'
B	6 11/84 7 TERMINAL, RING	85-015-0	B14-6			
B	7 11/84 1 MARKER, A+	60-001-0				
B	8 11/84 1 MARKER, A-	60-002-0				
B	9 11/84 1 MARKER, B+	60-003-0				
B	10 11/84 1 MARKER, B-	60-004-0				
B	11 11/84 1 CLIP, CABLE	20-005-0	773			
B	12 11/84 1 LABEL, WARNING	56-024-0				



REVISIONS	
DESCRIPTION	DATE

LTR		APPROVED	
-----	--	----------	--

Sprengnether Instruments, Inc. MEQ-800-100 TO BATTERY		CONTRACT NO. APPROVALS DATE	DRAWN CHECKED DATE
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: ± .XX ± ± .XXX ± MATERIAL FINISH		DENNIS J. FOLEY 10-11-88 10/12/81	DRAWING NO. 102029
NEXT ASSY APPLICATION	USED ON	SIZE CODE IDENT NO. A SCALE	DRAWING NO. 102029 SHEET OF

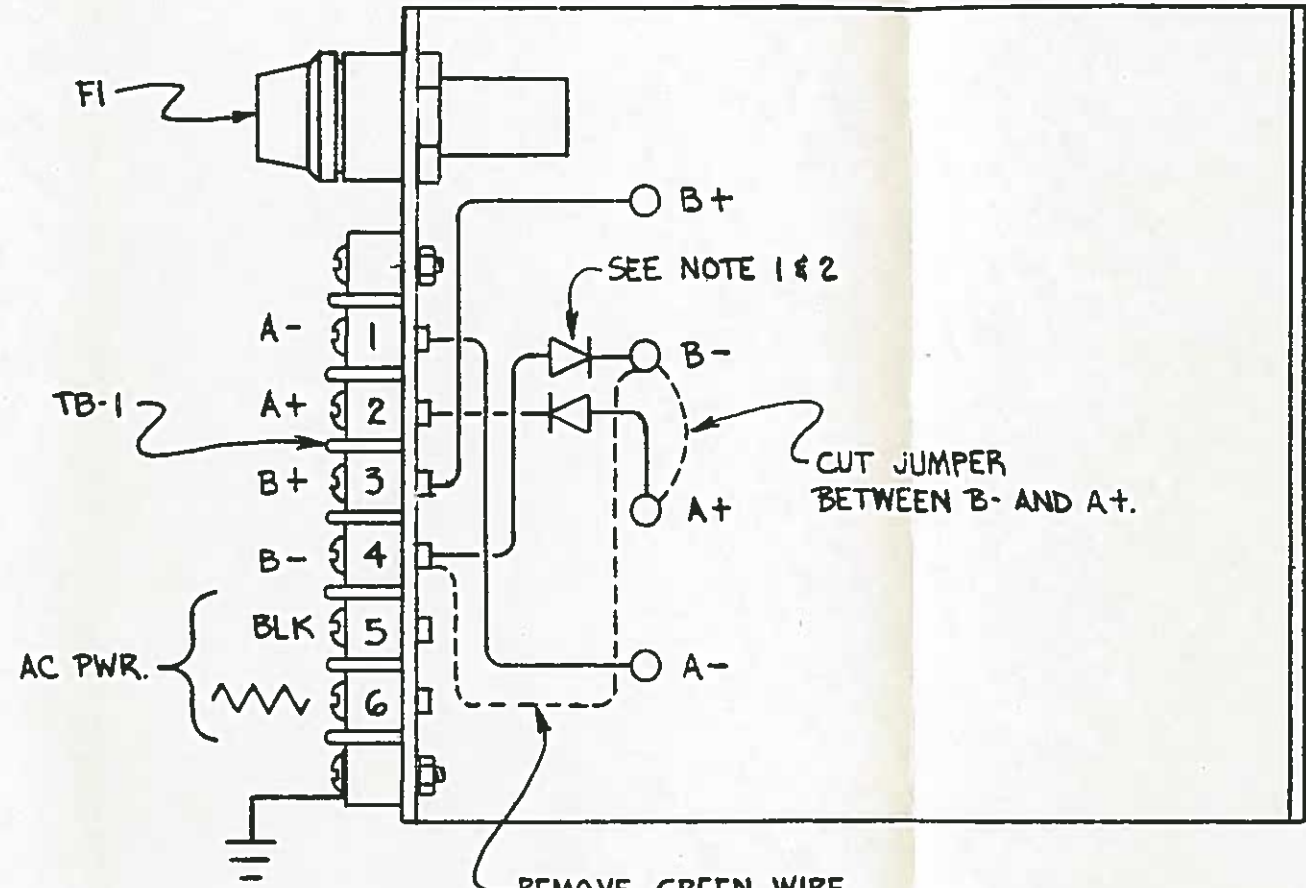
4

3

2

1

REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	A	REPLACED PWR SUPPLY WITH ZENTEK	9/10/84	GT



NOTE:

1. REMOVE GRAY WIRE FROM A+, REPLACE WITH DIODE.
2. REMOVE GREEN WIRE FROM B-, REPLACE WITH DIODE.

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMALS ANGLES ± .XX ± ± ± .XXX ± ±	CONTRACT NO.		Sprengnether Instruments, Inc.
			APPROVALS	DATE	
		MATERIAL	DRAWN <i>SK</i>	9-18-84	MEQ-800-100 OPTION - DUAL PWR. SUPPLY 114V./60-220V./50
		XENTEK PWR. SUPPLY	CHECKED <i>H. Tofu</i>	9/10/84	
MEQ		OPTIONAL			SIZE
NEXT ASSY		USED ON			B
APPLICATION		DO NOT SCALE DRAWING			CODE IDENT NO.
					DRAWING NO.
					102029
					SCALE
					SHEET
					OF

4

3

2

1

PART LIST REPORT
11-30-1984

END PRODUCT ASSY #	DESCRIPTION	NEXT ASSY CONTROL #	NEXT ASSY MFG. PART #	NEXT ASSY REF. DESIG.
LINE #	QTY DESCRIPTION			
REV. LEVEL	REV. DATE			
MEQ-800	102030 MEQ-800-97 SPARE PARTS KIT			
	1 1 INTEGRATED CIRCUIT	52-008-0	OP06CJ	
	2 1 INTEGRATED CIRCUIT	52-003-1	OP04DY	
	3 1 TRANSISTOR	88-019-0	D40D2	
	4 1 TRANSISTOR	88-020-0	D41D2	
	5 5 RESISTOR	78-202-0	3.3 OHM, 1/2W, 5%	
	6 2 DIODE	29-010-0	1N4156	
	7 2 DIODE	29-015-5	1N5226B	
	8 1 BRIDGE RECTIFIER	29-023-0	MDA920A-1	
	9 1 TRANSISTOR	88-011-0	2X3391A	
	10 1 TRANSISTOR	88-001-0	2N525	
	11 1 DIODE	29-007-0	1N3019B	
	12 1 METER	61-002-0	1212	
	13 8 TERMINAL, BATTERY	85-002-0	42731-2	
	14 20 FUSE	37-006-0	AGC-1	
	15 5 FUSE	37-011-0	AGC-2	
	16 1 CONNECTOR	22-326-0	PT06A-10-98P (SR)	
	17 1 CAP AND CHAIN	13-005-0	10-101960-103	
	18 1 CAP AND CHAIN	13-004-0	10-101960-83	
	19 1 POTENTIOMETER	73-005-0	60298	
	20 1 POTENTIOMETER	73-001-0	6D16040S103MA	
	21 1 SWITCH	82-040-0	9A30-04-1-7-N	
	22 1 SWITCH	82-039-0	9A30-03-2-4-5	
	23 1 SWITCH	82-019-0	7307SYZQ	
	24 1 SWITCH	82-014-5	7101SYZQ	
	25 1 SWITCH	82-016-5	7107SYZQ	

PART LIST REPORT
11-30-1984

END PRODUCT	ASSY #	DESCRIPTION	NEXT ASSY	NEXT ASSY	NEXT ASSY	NEXT ASSY	NEXT ASSY
LINE #	QTY	DESCRIPTION	CONTROL #	MFG.	PART #	REF.	DESIG.
REV. LEVEL	REV.	DATE					
26	1	SWITCH	82-005-0		1SM1		
27	1	SWITCH	82-018-0		7201KB		

PART LIST REPORT
11-30-1984

END PRODUCT ASSY #	DESCRIPTION	NEXT ASSY CONTROL #	NEXT ASSY MFG. PART #	NEXT ASSY REF. DESIG.
LINE #	QTY DESCRIPTION			
REV. LEVEL	REV. DATE			
MEQ-800	102031 MEQ-800-05 INK RECORDING KIT			
	1 1 PIERCE & PRIME UNIT		MEQ-800-87	
	2 1 BRACKET, INK CART.	102031-2	R93	
	3 1 INK CARTRIDGE, BLUE	50-850-1		
	4 1 INK CARTRIDGE, RED	50-850-3		
	5 1 INK PEN ASSEMBLY	102035	102035	
	6 1 PEN CLEANING WIRE		MEQ-800-91	
	7 1 PEN CLEANING SYRINGE	KMW 21-14-30		MEQ-800-88
	8 1 BOX	605		MEQ-800-92
	9 0 TUBING	MEQ-800-89		4"
	10 5 PLASTIC BAG	47-000-0	3' X 5" ZIP LOC	
	11 1 CARD-PEN CLEAN WIRE			
	12 1 ETHOFORM		1/8 X 2 1/2 X 6"	
	13 1 LABEL		MEQ-800-85 INK KIT	

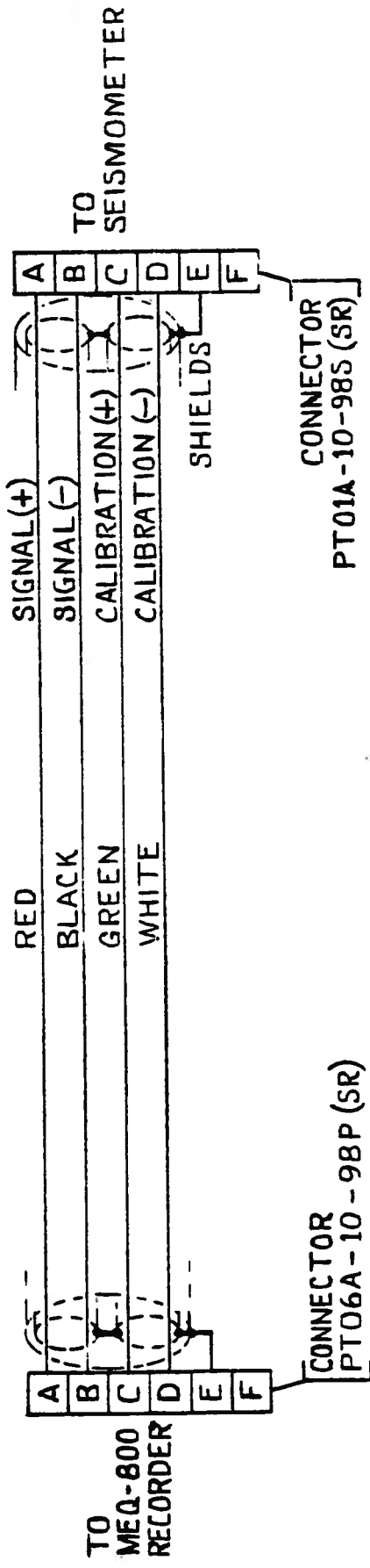
PART LIST REPORT
11-30-1984

END PRODUCT ASSY #	DESCRIPTION	NEXT ASSY CONTROL #	NEXT ASSY MFG. PART #	NEXT ASSY REF. DESIG.
LINE #	QTY DESCRIPTION			
REV. LEVEL	REV. DATE			
MEQ-800	102032 MEQ-800-01 PAPER SMOKER FIXER			
1	1 SMOKER KIT	16 001 0	7420	
	04/84			
2	1 BACK FRAME	102032-2	S2	
	04/84			
3	1 FRONT FRAME	102032-3	S3	
	04/84			
4	1 RIGHT FRAME	102032-4	S4	
	04/84			
5	1 LEFT FRAME	102032-5	S5	
	04/84			
6	1 LEFT SPACER	102032-6	S7	
	04/84			
7	1 TOP SPACER	102032-7	S8	
	04/84			
8	1 CLAMPDOWN BAR	102032-8	S9	
	04/84			
9	1 CANNISTER HOLDER BLK	102032-9	FOAM	S10
	04/84			
10	1 DEVELOPING TRAY	102032-10	WILCO	S16
	04/84			
11	1 SMOKER WICK	102032-11	#2	S17
	04/84			
12	1 SMOKER WICK BURNER	102032-12	#2	S18
	04/84			
13	2 FUEL & FIXER CAN	102032-13	FREUND #1904	S20
	04/84			
14	3 FUEL & FIXER CAP	102032-14	X-175	S21
	04/84			
15	1 PLASTIC BAG			
	04/84			
16	0 TAPPING SCREW		0 X 1/2 S.S.	
	04/84			
17	0 TAPPING SCREW		0 X 3/4 S.S.	
	04/84			
18	0 TAPPING SCREW		00 X 3/8" S.S	
	04/84			

PART LIST REPORT
11-30-1984

END PRODUCT	ASSY #	DESCRIPTION	NEXT ASSY	NEXT ASSY	NEXT ASSY	NEXT ASSY	NEXT ASSY
LINE #	REV. LEVEL	REV. DATE	CONTROL #	MFG. PART #	REF.	DESIG.	
L-4C	182833	L-4C-C EXTENSION CABLE					
	1	0 CABLE	94-003-5	8728		A/R	
A		02/84					
	2	1 CONNECTOR	22-303-9	PT01A-10-98S (SR)			
A		02/84					
	3	1 CONNECTOR	22-326-0	PT06A-10-98P (SR)			
A		02/84					

DATE	SYM	REVISION RECORD	AUTH. DR.	CHK.
8/83	A	ECN 397	ST	



NOTES:

1. CABLE IS BELDEN NO. 8728 OR EQUIVALENT.
2. LENGTH OF CABLE PER PURCHASE ORDER.

TOLERANCES (EXCEPT AS NOTED)		W.F. SPRENGNETHER INSTRUMENT CO., INC.	
DECIMAL	± N/A	SCALE	N/A
FRACTIONAL	± N/A	DRAWN BY	O. R. LENZ
ANGULAR	± N/A	APPROVED BY	
TITLE		DRAWING NUMBER	
SIGNAL CABLE EXTENSION, MEQ-800 - WIRING DIAGRAM		102033	
DATE		DATE	
11/19/73		11/19/73	

PART LIST REPORT
11-30-1984

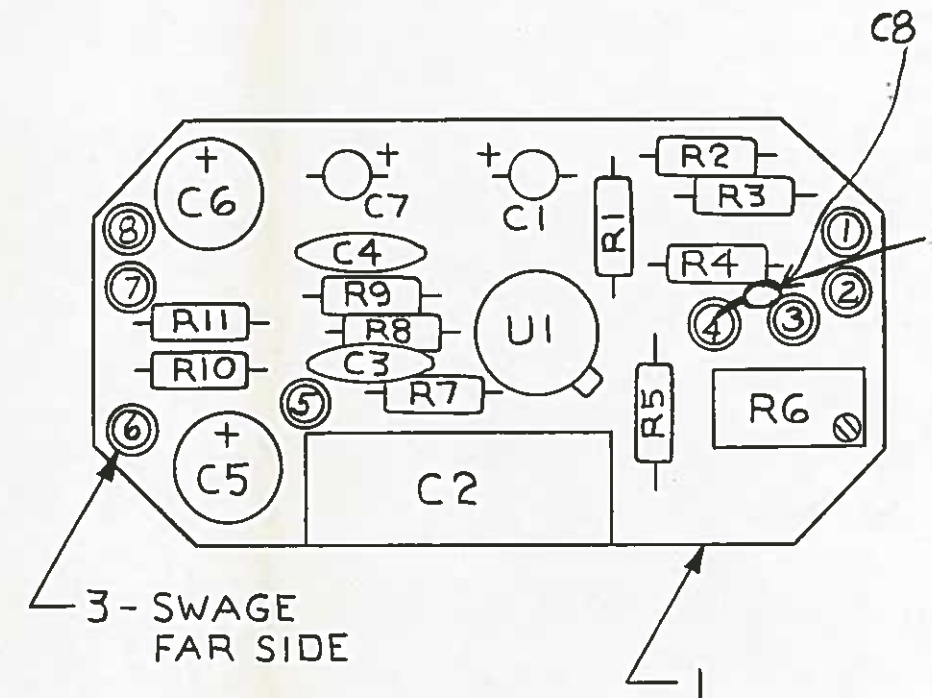
END PRODUCT ASSY #	DESCRIPTION	NEXT ASSY	NEXT ASSY	NEXT ASSY	NEXT ASSY	NEXT ASSY
LINE #	QTY DESCRIPTION	CONTROL #	MFG. PART #			REF. DESIG.
REV. LEVEL	REV. DATE					

MEQ-800	102035	MEQ-800-85	INK PEN ASSEMBLY			
	1	1	STYLUS HINGE BODY	102035-1	R81	
	2	2	STYLUS HINGE END	102035-2	R82	
	3	1	STYLUS HINGE FRAME	102035-3	R83	
	4	1	STYLUS REINFORC MEMB	102035-4	R84	
	5	1	STYLUS AXLE	102035-5	R85	
	6	1	S.S. INK STYLUS TUBE	102035-6	R95	
	7	0	EPOXY		M.S. 6801	LOT
	8	1	OPTICAL MAILER		00-1	
	9	1	PLASTIC BAG		3" X 5" ZIPLOC	

PART LIST REPORT
11-30-1984

END PRODUCT ASSY #	DESCRIPTION	NEXT ASSY	NEXT ASSY	NEXT ASSY	NEXT ASSY	NEXT ASSY
LINE #	QTY DESCRIPTION	CONTROL #	MFG. PART #			REF. DESIG.
REV. LEVEL	REV. DATE					
MEQ-800	10B0023 PREAMP SUB ASSY					
D	1 10/83 1 P. C. BOARD	10B0023-1	10B0023-1			
D	3 10/83 8 TERMINAL	85-811-0	1562-2			
D	4 10/83 1 RESISTOR	78-002-0	10 OHM, 1/8W, 1%			R1
D	5 10/83 1 RESISTOR	78-242-0	100K, 1/4W, 5%			R2
D	6 10/83 1 RESISTOR	78-213-4	330 OHM 1/4W, 5%			R3
D	7 10/83 1 RESISTOR	78-220-0	1K, 1/4W, 5%			R4
D	8 10/83 1 RESISTOR	78-855-0	10K, 1/8W, 1%			R5
D	9 10/83 1 POTENTIOMETER	73-024-0	3295W-1-203			R6
D	10 10/83 1 RESISTOR	78-224-0	3K, 1/4W, 5%			R7
D	11 10/83 2 RESISTOR	78-207-0	51 OHM, 1/4W, 5%			R8, R9
D	12 10/83 2 RESISTOR	78-215-0	470 OHM, 1/4W, 5%			R10, R11
D	13 10/83 2 CAPACITOR	14-101-0	TAG-20.68/35-20			C1, C7
D	14 10/83 1 CAPACITOR	14-306-0	75F4R5A334			C2
D	15 10/83 2 CAPACITOR	14-017-0	LK50-103			C3, C4
D	16 10/83 2 CAPACITOR	14-113-0	TAG-20-68/16-20			C5, C6
D	17 10/83 1 INTEGRATED CIRCUIT	52-008-0	DPO6CJ			U1
D	18 10/83 1 CAPACITOR	14-022-0	LK16-223			C8
D	19 10/83 1 POMONA BOX	10B0023-2	34-002-0			
D	20 10/83 2 BOX MOUNTING SPACER	10B0023-3	A5A			
D	21 10/83 1 COVER PLATE	10B0023-4	A6 (POMONA BOX LID)			
D	22 10/83 1 FIBER SHEET	10B0023-5	A7			

REVISIONS		
LTR	INIT	DATE
A	<i>SK</i>	12/14/73
ECN 63		
B	<i>SK</i>	
C		2-10-83
D		1-27-84

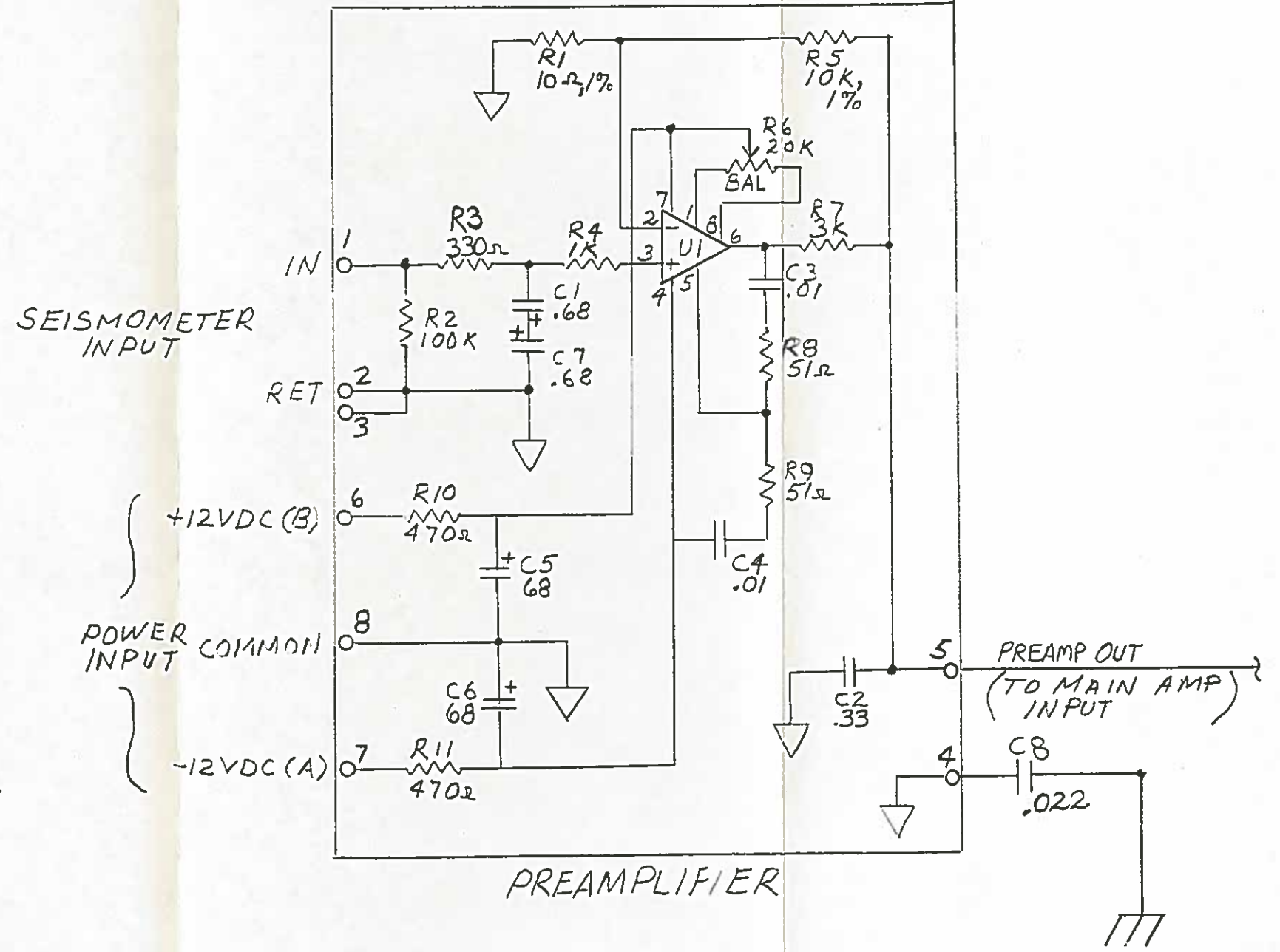


NOTES:

1. SEE SEPARATE SHEET(S) FOR B/M.
2. ITEM 4, ALUMINUM ENCLOSURE, TO BE SUPPLIED TO CUSTOMER AS SEPARATE ITEM, ALONG WITH PC BD ASSY.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES DECIMALS FRACTIONS± .XX± .XXX± ANGLES± ° REMOVE BURRS & SHARP EDGES, R. (OR CHAMFER) MAX. DO NOT SCALE THIS PRINT	DRAWN	C. R.	11-15-73	INTERFACE TECHNOLOGY, INC.		
	CHECK			TITLE		
	ENG/DES	<i>JAH</i>	11/20/73	ASSY, PC BD - AS-110 PREAMPLIFIER		
	PRODUCT CATEGORY	VA	11/2/73			
	INSTRUMENT TYPE					
MATERIAL	DEVELOPMENT NO.			SIZE	DRAWING NO.	REV.
-1				B	10B0023	D
DASH NO	NEXT ASSY	USED ON		SCALE	2:1	SHT. 2 OF 3
	APPLICATION					

REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	C	SEE ECN # 294	2-10-83	SK
	D	ECN # 460	1-27-84	G.T



2. THE SYMBOL ▽ INDICATES DC COMMON, NOT CHASSIS GND.

(B) ALL CAPS ARE IN μF.

(A) ALL RESISTORS ARE 1/4W, 5% EXCEPT R1 & R5 WHICH ARE 1/8W, 1%.

1. UNLESS OTHERWISE SPECIFIED:

NOTES:

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMALS ANGLES ± .XX ± ± .XXX ±	CONTRACT NO.		W.F. Sprengnether Instrument Co., Inc.	
		MATERIAL	APPROVALS	DATE		AS110 PREAMPLIFIER SCHEMATIC
		FINISH	DRAWN MP	3/11/81	SIZE B	
NEXT ASSY	USED ON		CHECKED		CODE IDENT NO.	DRAWING NO. 10B0023
APPLICATION		DO NOT SCALE DRAWING	SCALE		SHEET 3 OF 3	

PART LIST REPORT
11-30-1984

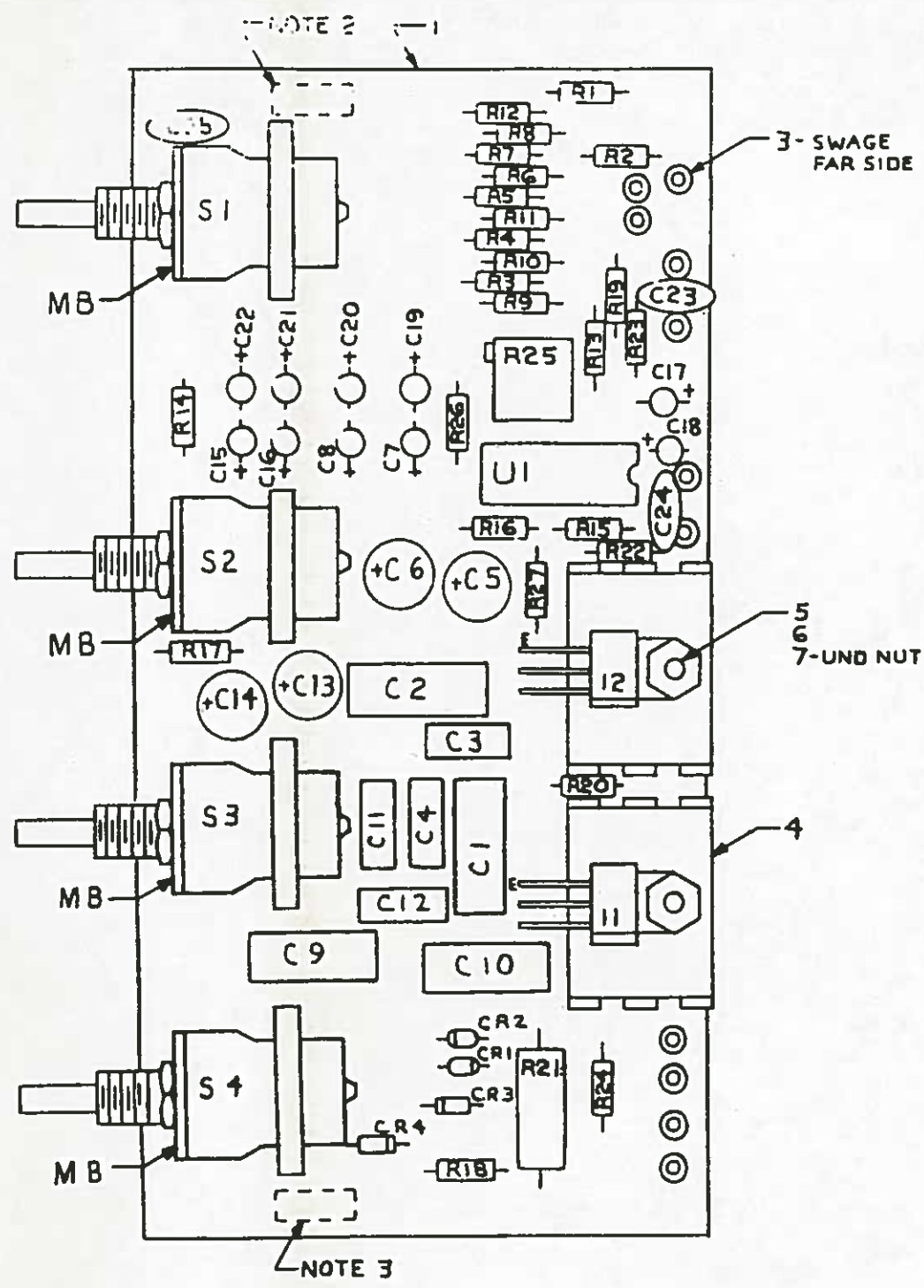
END PRODUCT	ASSY #	DESCRIPTION	NEXT ASSY	NEXT ASSY	NEXT ASSY	NEXT ASSY	NEXT ASSY
LINE #	QTY	DESCRIPTION	CONTROL #	MFG. PART #			REF. DESIG.
REV. LEVEL	REV.	DATE					
MEQ-800	10C0024	AS-110 MAIN AMP SUB ASSY					
	1	1 P. C. BOARD	10C0024-1	10C0024-1			
6	04/84						
	3	11 TERMINAL	85-011-0				
6	04/84						
	4	2 HEAT SINK, THERMAL	47-011-0	61078-14			
6	04/84						
	5	2 SCREW, S.S.		4-40 X 3/8"			
6	04/84						
	6	2 NUT, SS HEX		4-40			
6	04/84						
	7	2 WASHER, SS INTERNAL		NO. 4			
6	04/84						
	8	2 SWITCH	82-034-0	71ADF30-01-1-AJN		S1, S4	
6	04/84						
	9	2 SWITCH	82-035-0	71ADF30-01-2-AJN		S2, S3	
6	04/84						
	10	4 MOUNTING BUSHING	47-016-0	71C2054		MB	
6	04/84						
	11	1 TRANSISTOR	88-019-0	D40D2		Q1	
6	04/84						
	12	1 TRANSISTOR	88-020-0	D41D2		Q2	
6	04/84						
	13	1 INTEGRATED CIRCUIT	52-003-1	OP04DY		U1	
6	04/84						
	14	2 DIODE	29-010-0	1N4156		CR1, CR2	
6	04/84						
	15	2 DIODE	29-015-5	1N5226B		CR3, CR4	
6	04/84						
	16	4 RESISTOR	78-242-0	100K, 1/4W, 5%		R1, R13, R15, R16	
6	04/84						
	17	2 RESISTOR	78-055-0	10K, 1/8W, 1%		R2, R12	
6	04/84						
	18	1 RESISTOR	78-002-0	10 OHM, 1/8W, 1%		R9	
6	04/84						
	19	1 RESISTOR	78-005-0	20 OHM, 1/8W, 1%		R3	
6	04/84						
	20	1 RESISTOR	78-007-0	38.3 OHM, 1/8W, 1%		R10	
6	04/84						
	21	1 RESISTOR	78-013-0	80.6 OHM, 1/8W, 1%		R4	
6	04/84						
	22	1 RESISTOR	78-023-0	162 OHM, 1/8W, 1%		R11	
6	04/84						
	23	1 RESISTOR	78-029-0	332 OHM, 1/8W, 1%		R5	
6	04/84						
	24	1 RESISTOR	78-035-0	681 OHM, 1/8 W, 1%		R6	
6	04/84						
	25	1 RESISTOR	78-040-0	1.4K, 1/8W, 1%		R7	
6	04/84						
	26	1 RESISTOR	78-047-0	3.32K, 1/8W, 1%		R8	
6	04/84						

PART LIST REPORT
11-30-1984

END PRODUCT ASSY #	DESCRIPTION	NEXT ASSY CONTROL #	NEXT ASSY MFG. PART #	NEXT ASSY REF. DESIG.
LINE #	QTY DESCRIPTION			
REV. LEVEL	REV. DATE			
6	27 2 RESISTOR	78-226-0	4.7K, 1/4W, 5%	R14, R17
6	04/84			
6	28 1 RESISTOR	78-232-0	16K, 1/4W, 5%	R18
6	04/84			
6	29 1 RESISTOR	78-231-0	10K, 1/4W, 5%	R19
6	04/84			
6	30 2 RESISTOR	78-202-0	3.3 OHM, 1/4W, 5%	R20, R24
6	04/84			
6	31 1 RESISTOR	78-209-0	82 OHM, 1W, 5%	R21
6	04/84			
6	32 3 RESISTOR	78-210-0	100 OHM, 1/4W, 5%	R22, R23, R27
6	04/84			
6	33 1 RESISTOR	78-240-0	82K, 1/4W, 5%	R26
6	04/84			
6	34 1 POTENTIOMETER	73-018-0	3299P-1-103	R25
6	04/84			
6	35 2 CAPACITOR	14-305-3	75F4R5A334	C1, C9
6	04/84			
6	36 2 CAPACITOR	14-304-0	75F3R5A154	C2, C10
6	04/84			
6	37 2 CAPACITOR	14-303-0	75F1R5A333	C3, C11
6	04/84			
6	38 2 CAPACITOR	14-302-0	75F1R4A153	C4, C12
6	04/84			
6	39 4 CAPACITOR	14-115-0	TAG-20-330/6.3-10	C5, C6, C13, C14
6	04/84			
6	40 8 CAPACITOR	14-104-7	TAG-20-6.8/16-10	C7, C8, C15, C16, C19-C22
6	04/84			
6	41 2 CAPACITOR	14-100-0	TAG-20-10/16-10	C17, C18
6	04/84			
6	42 3 CAPACITOR	14-006-0	DD-102	C23, C24, C25
6	04/84			
6	43 1 SOCKET	22-604-0	DILB-14P-100	
6	04/84			
6	44 1 AMP. ADJ. SC. GUIDE	10C0024-2	A11	
6	04/84			
6	45 1 FRONT PANEL	10C0024-3	A3	
6	04/84			
6	46 3 KNOB	55-007-0	33019	
6	04/84			
6	47 1 KNOB	55-008-0	33022	
6	04/84			

REVISIONS		
LTR	INIT	DATE
A		1/4/75
ECN126		

ITEM	REF DESIG
40	C7, C8, C15, C16, C19-C22



NOTES:

1. ADD ASSY REV LTR ON PC BD.
2. ADD S.O. NO. ON PC BD IN APPROX AREA SHOWN.
3. ADD S/N ON PC BD IN APPROX AREA SHOWN.

QTY	PART NUMBER	ITEM	REF DESIG / NOTES	DESCRIPTION	MANUFACTURER / PART NO.
2	42	C23, C24, C25		CAPACITOR, .001 μF, 1KV, CER DISC	CRL DD-102
2	41	C17, C18		10 μF, 16V, DIP TANT	ITT TAG-20-10/16-10
8	40	SEE TABLE		6.8 μF, 16V, DIP TANT	ITT TAG-20-6.8/16-10
4	39	C5, C6, C13, C14		330 μF, 63V, DIP TANT	ITT TAG-20-330/6.3-10
2	38	C4, C12		.015 μF, 50V, MYLAR	GE 75FIR5A153
2	37	C3, C11		.033 μF	75FIR5A333
2	36	C2, C10		.15 μF	75F3R5A154
2	35	C1, C9		CAPACITOR, .33 μF, 50V, MYLAR	GE 75F3R5A334
1	34	R25		POT, 10K	BOURNS 3299P-1-103
1	33	R26		RESISTOR, 82K, 1/4W, 5%	
3	32	R22, R23, R27		100 Ω, 1/4W	
1	31	R21		82 Ω, 1W	
2	30	R20, R24		3.3 Ω, 1/4W	
1	29	R19		10K	
1	28	R18		16K	
2	27	R14, R17		4.7K, 1/4W, 5%	
1	26	R11		162 1/8W, 1%	
1	25	R10		383	
1	24	R9		10 Ω	
1	23	R8		3.32K	
1	22	R7		1.4K	
1	21	R6		681	
1	20	R5		332	
1	19	R4		806	
1	18	R3		20 Ω	
2	17	R2, R12		10K, 1/8W, 1%	
4	16	R1, R13, R15, R16		RESISTOR, 100K, 1/4W, 5%	
2	15	CR3, CR4		DIODE 3.3V	IN4728A
2	14	CR1, CR2		DIODE	IN4156
1	13	U1		INT CKT	MOT MC1747C
1	12	Q2		TRANSISTOR	GE D4102
1	11	Q1		TRANSISTOR	GE D4002
1	10	MB		MOUNTING BUSHING	GRAYHILL 71C2054
2	9	S1, S4		SWITCHES 1 POLE, 12 POS	GRAYHILL 71ADF30-01
1	8	S2, S3		SWITCHES 2 POLE, 6 POS	GRAYHILL 71ADF30-02
2	7			WASHER, LK, INT TOOTH, #4	
2	6			NUT, HEX, #4-40	
2	5			SCREW, PHIL PN HD, #4-40 x 3/8	
2	4			HEAT SINK	THERMALLOY 6107B-14
11	3			TERMINAL, SWAGE	USECO 2010B
REF	20B0006D	2		SCHEMATIC	
1	50B0060D	1		BOARD, PC	

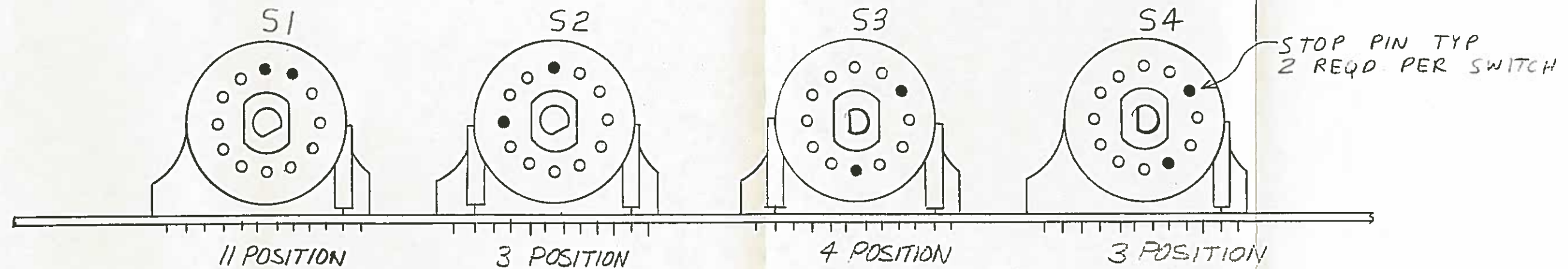
DASH NO.	NEXT ASSY APPLICATION	USED ON
-1		ASI10

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES DECIMALS FRACTIONS JOEL ANBLESS

REMOVE BURRS & SHARP EDGES. R FOR CHAMFER. MAX. DO NOT SCALE THIS PRINT

DRAWN	E.R.	11-4-75	SPRENGNETH INSTRUMENT CO.
CHECK	JW	11-4-75	
ENGR/DES	JLH	11-4-75	
PRODUCT CATEGORY	AS10	11-4-75	
MATERIAL			TITLE
			ASSY, PC -
			ASI10 MAIN AMPLIFIER
DEVELOPMENT NO.			SIZE
			C
SUPERSEDES			DRAWING NO.
			10C0024
			REV.
			D
			SCALE 2:1
			SHT. 1 OF 1

DATE	SYM	REVISION RECORD	AUTH.	DR.	CK.



POSITION SWITCH SHAFT AS SHOWN FOR EACH SWITCH, THEN WITH P.C. MOUNTING PLATE REMOVED, INSTALL STOP PINS AS SHOWN (STOP PINS ARE PROVIDED WITH SWITCH)

TOLERANCES (EXCEPT AS NOTED)		SPRENGNETHER INST INC	
DECIMAL	±	SCALE	DRAWN BY HENSON
FRACTIONAL	±	NONE	APPROVED BY
ANGULAR	±	DATE	TITLE
		10/19/79	ASSY - P.C. ASI10 MAIN AMPLIFIER
		DRAWING NUMBER	
		10C0024	

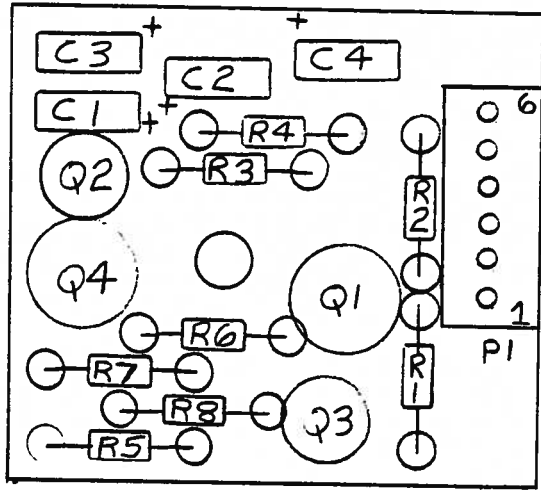
PART LIST REPORT
11-30-1984

END PRODUCT ASSY #	DESCRIPTION	NEXT ASSY	NEXT ASSY	NEXT ASSY	NEXT ASSY	NEXT ASSY
LINE #	QTY DESCRIPTION	CONTROL #	MFG.	PART #	REF.	DESIG.
REV. LEVEL	REV. DATE					
MEQ-800	10C0048 PA-1 NTR DRV AMP BD ASSY					
	1 1 P. C. BOARD	10C0048-1		10C0048-1		
F	10/83					
	3 2 TRANSISTOR	88-012-5		2N3567		Q1, Q4
F	10/83					
	4 2 TRANSISTOR	88-015-5		2N4249		Q2, Q3
F	10/83					
	5 2 CAPACITOR	14-102-0		TAG-20-1/35-20		C1, C3
F	10/83					
	6 2 CAPACITOR	14-102-7		TAG-20-1.5/25-20		C2, C4
F	10/83					
	7 3 RESISTOR	78-242-0		100K, 1/4W, 5%		R4, R7, R2
F	10/83					
	8 1 RESISTOR	78-238-0		56K, 1/4W, 5%		R1
F	10/83					
	9 2 RESISTOR	78-232-0		16K, 1/4W, 5%		R3, R6
F	10/83					
	10 1 RESISTOR	78-237-0		51K, 1/4W, 5%		R5
F	10/83					
	11 0 WIRE	94-029-0		24 AWG, BLACK		12"
F	10/83					
	12 0 WIRE			24 AWG, ORANGE		12"
F	10/83					
	13 0 WIRE			24 AWG, WHITE/ORANGE		12"
F	10/83					
	14 1 RECEPTACLE	22-611-0		1100-8-106-1		P1
F	10/83					
	15 1 CONNECTOR	22-504-0		1300-106		J1
F	10/83					
	16 6 PIN	22-401-0		1400-213		
F	10/83					
	17 1 SPACER	47-030-7		8481		
F	10/83					

REV. 1
 DWG. NO.



APPLICATION		REVISIONS			
NEXT ASSY	USED ON	REV.	DESCRIPTION	DATE	APPROVED
		F	SEE ECN		



UNLESS OTHERWISE SPECIFIED
 DIMENSIONS ARE IN INCHES
 TOLERANCES ARE:
 FRACTIONS DECIMALS ANGLES
 ± .XX ± ±
 ± .XXX ± ±

CONTRACT NO.	
APPROVALS	DATE
DRAWN HENSON	8/27/79
CHECKED	
ISSUED	

W.F. SPRENGNETHER INST. CO.

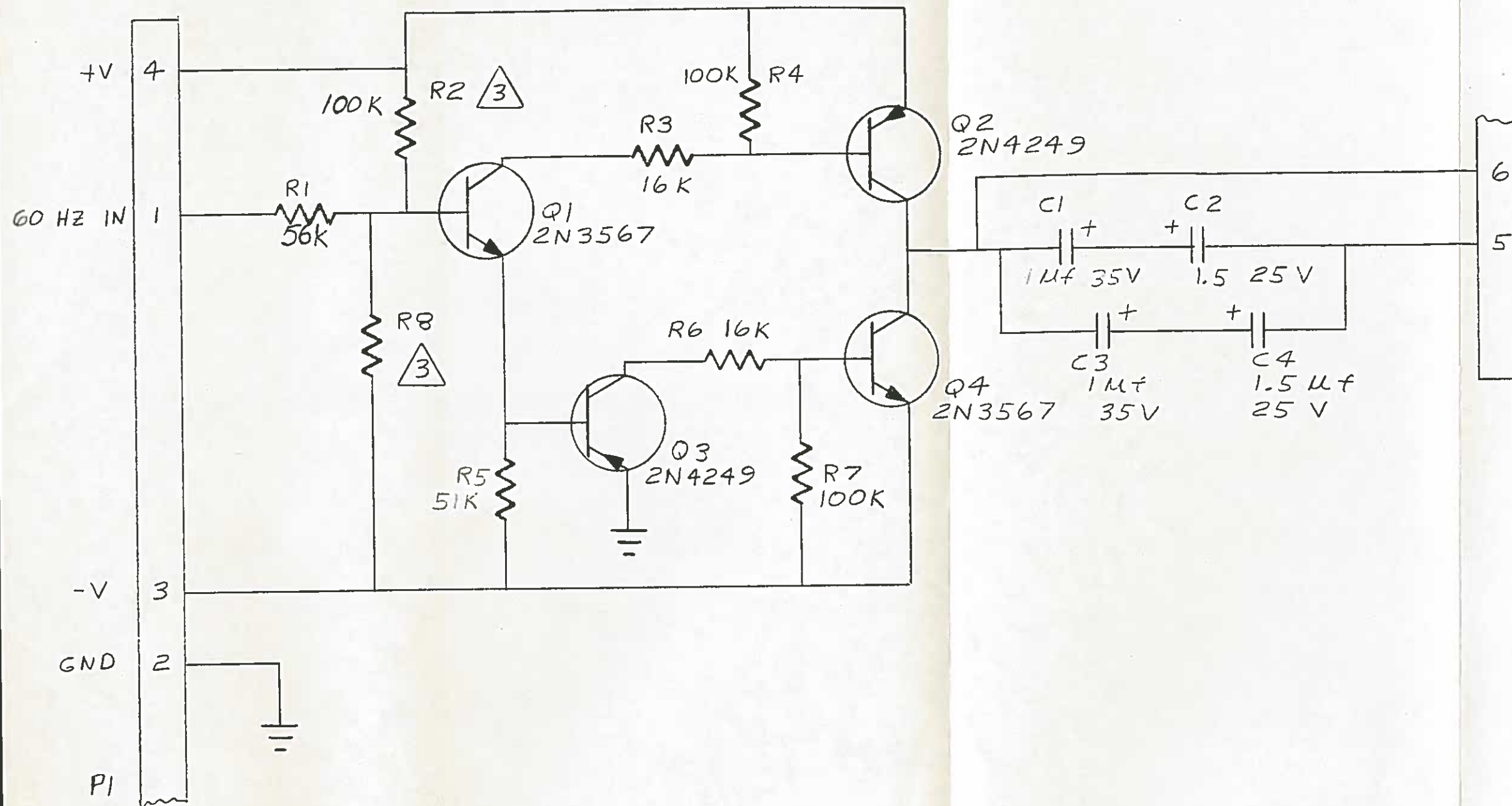
ASSY, PC BD - PA-1A, PA-2A
 POWER AMPLIFIER

MATERIAL
FINISH
DO NOT SCALE DRAWING

SIZE A	FSCM NO.	DWG. NO. 10C0048	REV. F
SCALE	SHEET 2 OF 3		



DATE	SYM	REVISION RECORD	AUTH.	DR.	CK.
4/7	C		J. H.		
3/81	D	CHANGE VALUE OF R1 R2	MP		



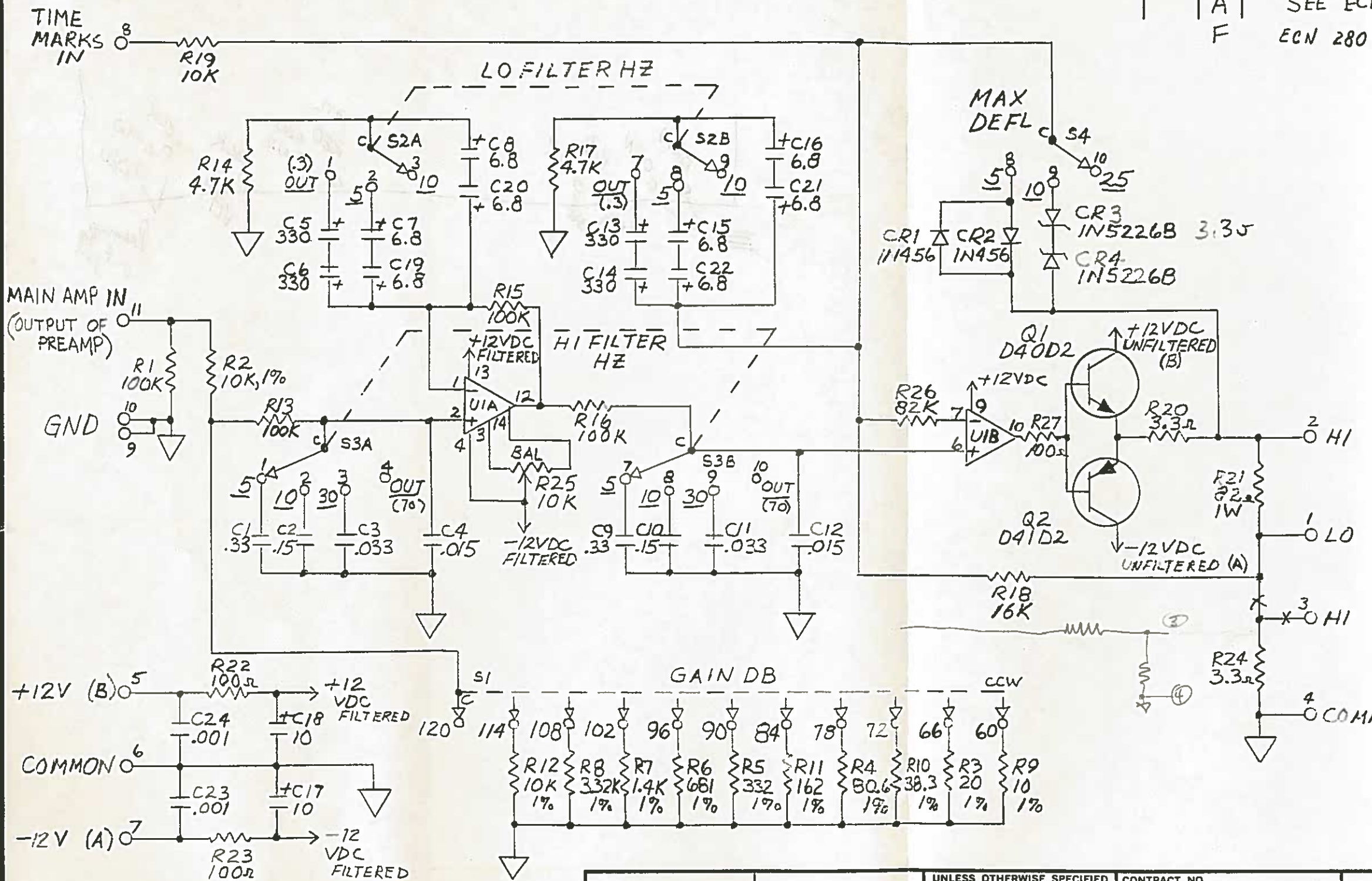
4. NEXT ASSY: 10C0048

3. R2 ON PA-1 ONLY, R8 ON PA-2 ONLY
 2. THIS DWG. REDRAWN FROM 20B0028 REV B
 1. ALL RESISTORS ARE IN OHMS, 1/4 W, 5% UNLESS OTHERWISE SPECIFIED

NOTES:

TOLERANCES (EXCEPT AS NOTED)		W.F. SPRENGNETHER INST. CO.	
DECIMAL		SCALE	DRAWN BY HENSON
±			APPROVED BY
FRACTIONAL		TITLE SCHEMATIC - PA-1 POWER AMPLIFIER	
±		DATE	DRAWING NUMBER
ANGULAR			10C0048
±			

REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	A	SEE ECN	3/11/81	
	F	ECN 280	9-26-83	G.T.



NOTES:
 (B) ALL CAPS ARE IN μ F.
 (A) ALL RESISTORS ARE IN OHMS.
 1. UNLESS OTHERWISE SPECIFIED:

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMALS ANGLES \pm .XX \pm \pm \pm .XXX \pm		CONTRACT NO.		W.F. Sprengnether Instrument Co., Inc.	
MATERIAL		APPROVALS			
FINISH		DRAWN <i>MP</i>		3/11/81	AS110 MAIN/AMPLIFIER FILTER SCHEMATIC
NEXT ASSY		CHECKED		SIZE	
USED ON		AS110		CODE IDENT NO.	DRAWING NO.
APPLICATION		DO NOT SCALE DRAWING		B	10B0024
				SCALE	SHEET 2 OF 2